



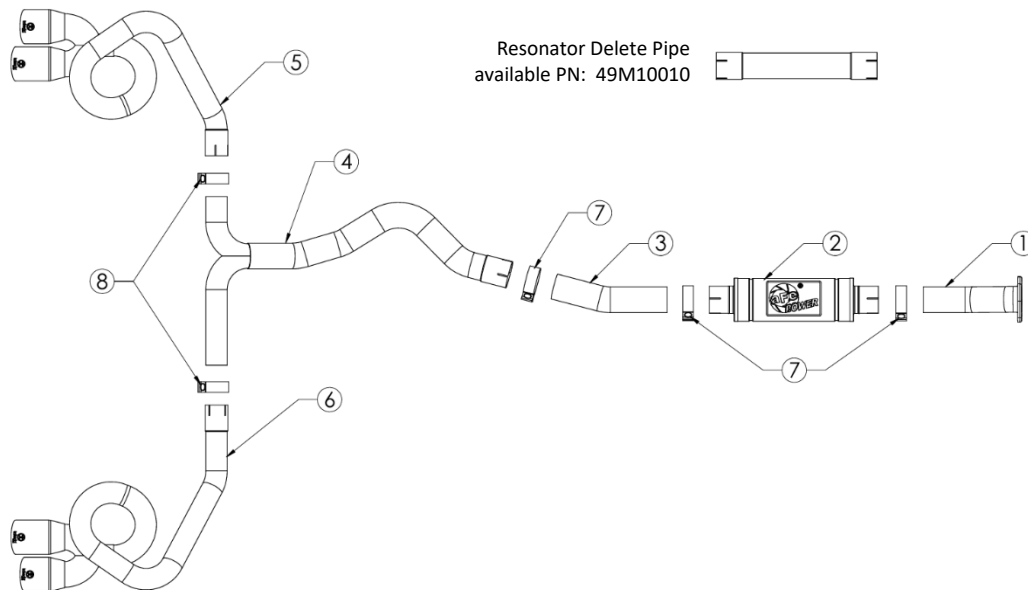
INSTALLATION INSTRUCTIONS

MAKE: Subaru
MODEL: WRX (VB)
YEAR: 2022-2026
ENGINE: H4-2.4L (t)

Cat-Back Exhaust

49-36812-B

49-36812-P



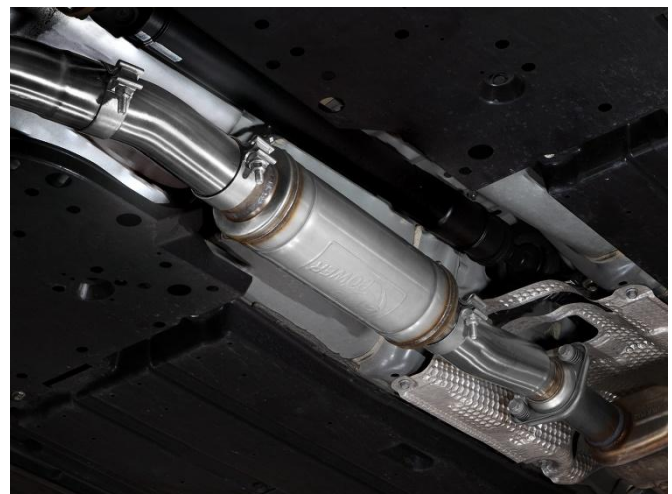
Resonator Delete Pipe
available PN: 49M10010



Item	Description	Part Number	Quantity
1	Front Pipe	05-245719	1
2	EXH Muffler 304SS: In/Out, 5" x 19" Body	49M30059	1
3	EXT-Pipe	05-245720	1
4	Mid-Pipe	05-245467	1
5	Driver Side, Tailpipe	05-245468	1
5	Driver Side, Tailpipe (Polished)	05-245468P	1
6	Passenger Side, Tailpipe	05-245469	1
6	Passenger Side, Tailpipe (Polished)	05-245469P	1
7	Clamp, Band: 3"	05-41055	3
8	Clamp, Band: 2-1/2"	05-41061	2

Takeda by aFe POWER recommends professional installation on this product. Thoroughly inspect the Takeda exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with floor jack/stands.
5. Remove the (x2) Nuts and Bolts securing the factory Front-Pipe to the factory downpipe. Retain the Hardware for Reinstallation.
6. Remove (x5) Hangers from the rubber mount isolators and remove the factory exhaust from the vehicle.
7. Install Takeda Front Pipe using the factory hardware and gasket.
8. Slide Resonator assembly onto Takeda Front-Pipe and secure with provided 3" (in.) Band Clamp.
9. Slide Takeda EXT-Pipe into Resonator Assembly and secure with provided 3" (in.) Band Clamp.
10. Slide Takeda Mid-Pipe onto Takeda EXT-Pipe and secure with provided 3" (in.) Band Clamp. Slide hanger into factory rubber mount isolator.
11. Slide Takeda Driver Side onto Takeda Mid-Pipe and secure with provided 2-1/2" (in.) Band Clamp. Slide hangers into factory rubber mount isolators.
12. Slide Takeda Passenger Side onto Takeda Mid-Pipe and secure with provided 2-1/2" (in.) Band Clamp. Slide hangers into factory rubber mount isolators.
13. Ensure that all the components of the Takeda exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
14. Start from the front of the Takeda system and evenly tighten all clamps and fasteners.
15. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
16. Remove vehicle from floor jack/stands.
17. It is recommended to re-tighten all clamps and hardware after 50-100 miles.