



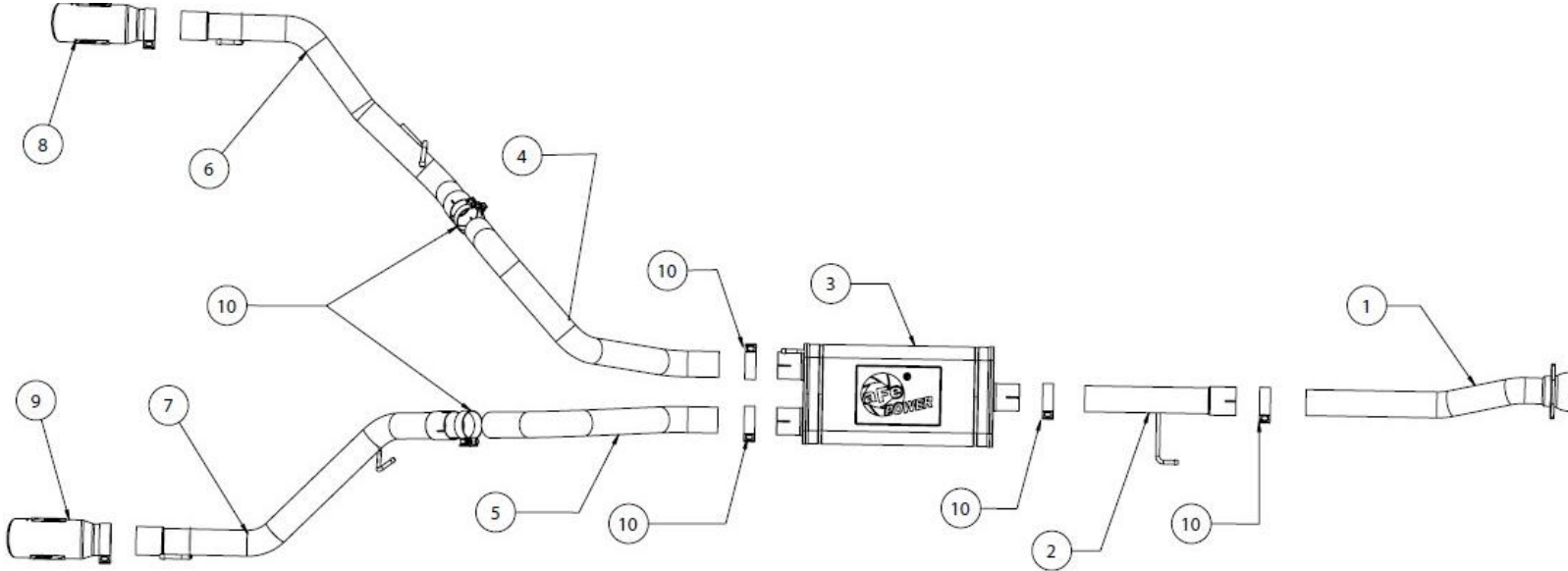
INSTALLATION INSTRUCTIONS

MAKE: Ford
MODEL: F-150 Tremor
YEAR: 2021-2026
ENGINE: V6-3.5L (tt) EcoBoost / V8-5.0L

Cat-Back Exhaust

49-33157-B (Black Tips)
49-33157-P (Polished Tips)

NOTE: Fits CC/SB (145"WB), 5-1/2' Ft. Box with
factory dual exhaust cut out rear bumper



Item	Description	Part Number	Quantity
1	Front-Pipe	05-245118	1
2	Mid-pipe	05-245116	1
3	Muffler Assembly	05-245084	1
4	Over-Axle Driver Side	05-245712	1
5	Over-Axle Passenger Side	05-245713	1
6	Tailpipe, Driver Side	05-245714	1
7	Tailpipe, Passenger Side	05-245715	1
8	EXH Tip 3 In x 4-1/2 Out x 12L Black	49T30451-B12	1
8	EXH Tip 3 In x 4-1/2 Out x 12L Polished	49T30451-P12	1
9	EXH Tip 3 In x 4-1/2 Out x 12L Black	49T30452-B12	1
9	EXH Tip 3 In x 4-1/2 Out x 12L Polished	49T30452-P12	1
10	Clamp, Band: 3"	05-41055	6

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove the OE exhaust system. Retain Hardware, it will be re-used.
6. Install aFe POWER Front Pipe Using the O.E. Hardware.
7. Slide aFe POWER Mid-Pipe onto aFe POWER Front Pipe and secure with provided 3" Band Clamp. Slide hanger into O.E. Rubber Mount Isolator.
8. Slide aFe POWER Muffler Assembly onto aFe POWER Mid-Pipe and secure with provided 3" Band Clamp. Slide the hanger into O.E. Rubber Mount Isolator.
9. Slide aFe POWER Over-Axles onto the aFe POWER Muffler Assembly and secure with provided 3" Band Clamps.
10. Relocate O.E. Hanger Brackets to designated location shown in figure.
11. Slide aFe POWER Tailpipes onto aFe POWER Over-Axles and secure with provided 3" Band Clamps. Slide the hangers into the O.E. Rubber Mount Isolators.
12. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
13. Start from the front of the aFe POWER exhaust system and evenly tighten all clamps and fasteners.
14. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
15. Remove vehicle from jacks stands.
16. It is recommended to re-tighten all clamps and hardware after 50-100 miles.

