

2007-2021 Toyota Tundra 4WD/2WD Crew Cab 3" Nerf Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

PARTS LIST:

1	Passenger Side Bar	1	Driver/Left Rear Mounting Bracket
1	Driver Side Bar	1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Front Mounting Bracket	12	8-1.25mm x 30mm Hex Head Bolts
1	Passenger/Right Front Mounting Bracket	12	8mm Lock Washers
1	Driver/Left Middle Mounting Bracket	12	8mm ID x 24mm OD x 2mm Flat Washers
1	Passenger/Right Middle Mounting Bracket	12	8mm x 25mm Combo Bolts



PROCEDURE:

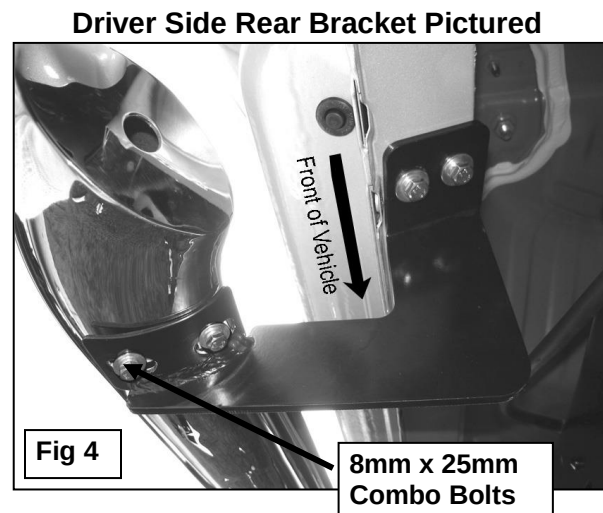
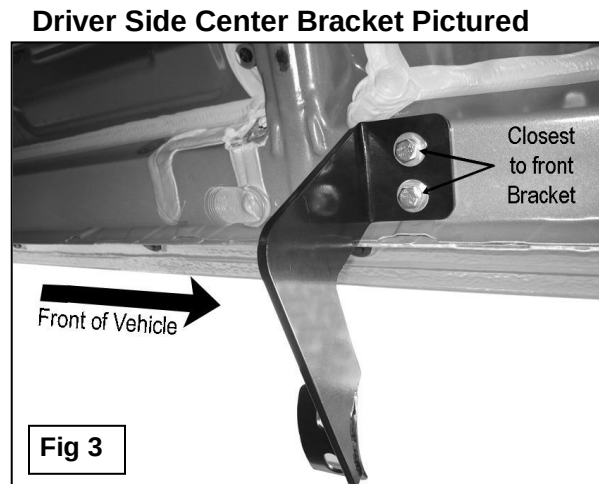
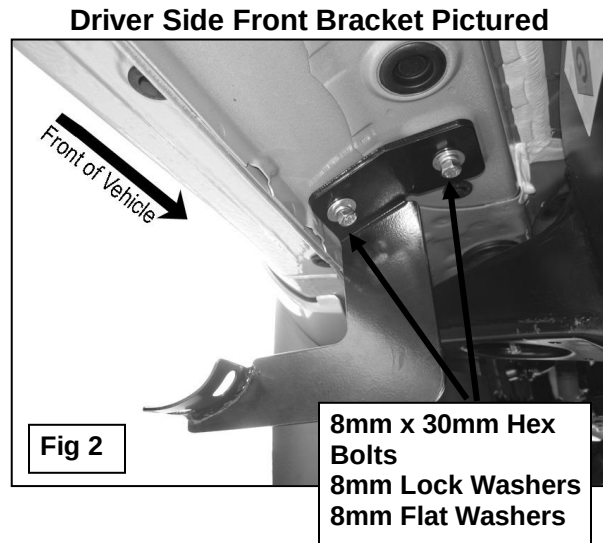
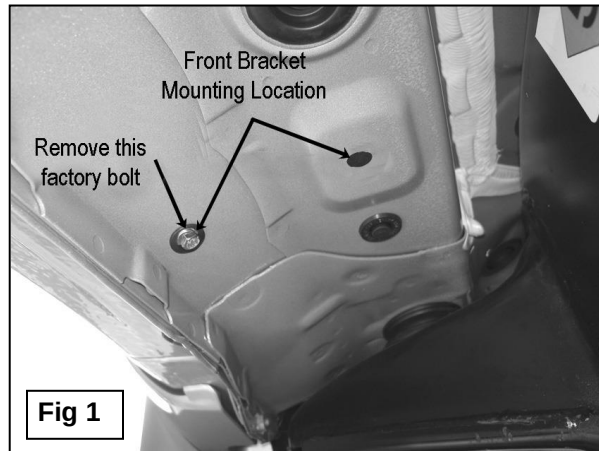
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
2. Starting on the driver side front of the vehicle, remove the existing factory bolts, (if equipped) on the side panel located by the front tire opening, **(Figure 1)**. **NOTE:** There is a threaded hole next to the factory bolt, (if equipped). This will be the mounting location for the driver side front Mounting Bracket. Partially attach the driver side front Mounting Bracket to the vehicle using the included (2) 8mm x 30mm Hex Head Bolts, (2) 8mm Lock Washers, and (2) 8mm Flat Washers, **(Figure 2)**. Do not tighten at this time.
3. Remove the two factory bolts, (if equipped), along the side panel closest to the front Bracket to mount the center Bracket, **(Figure 2)** and the very last two factory bolts, (if equipped), along the side panel to mount the rear Bracket, **(Figure 3)**. Partially attach center and rear Brackets to the vehicle with hardware listed in Step 2.
4. Align the holes on the bottom of the Side Bar with the holes on the Mounting Brackets. Attach the Side Bar to the Mounting Brackets with the included (6) 8-1.25mm x 30mm Hex Head Bolts, (6) 8mm Flat Washers, and (6) 8mm Lock Washers, **(Figure 4)**. Do not tighten at this time.
5. Level and adjust Side Bar properly and tighten all hardware.
6. Repeat Steps 2-5 for passenger Sidebar.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured



There are four sets of threaded holes in the side panel. Starting from the front of the vehicle, use the first, second, and fourth set of holes.

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.