

ROUGH COUNTRY

921731410

TACOMA 24-26 TOYOTA BED RACK WITH POWERED BED COVER

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If questions exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

KIT CONTENTS:

4-Bed Rack Mounts
4-Bed Rack Corners
4-Rack Side Rail End Caps
4-End Caps
4-17 3/8" Uprights
2-38" Cross Bar
2-42 3/8" Side Bar
2-42" T-Slot Cover

TOOLS NEEDED:

5mm Allen Wrench

HARDWARE INCLUDED:

44-8mm Hammer Nut
44-8mm Lock Washer
36-8mm x 20mm Button Head
8-8mm x 16mm Button Head



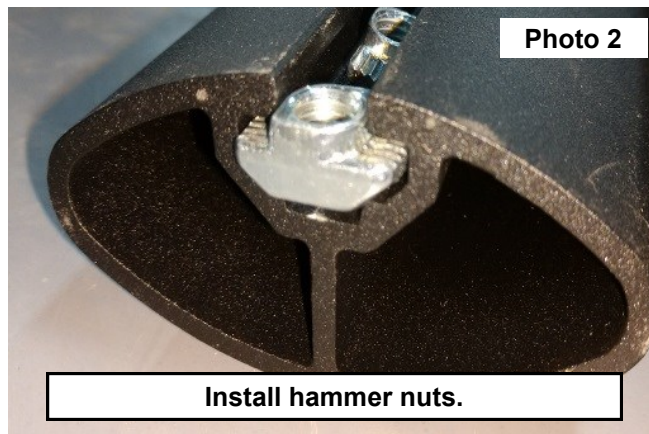
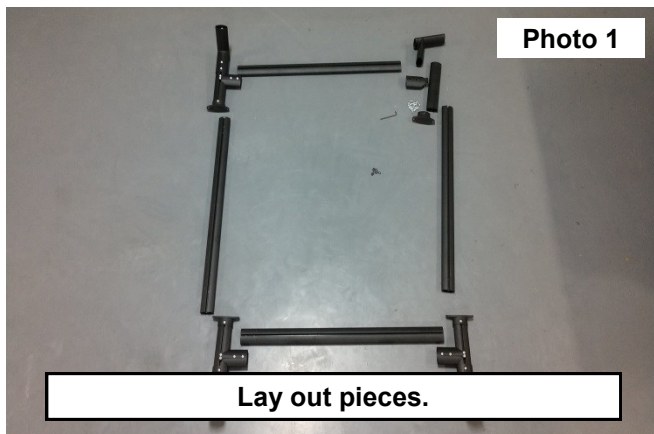
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

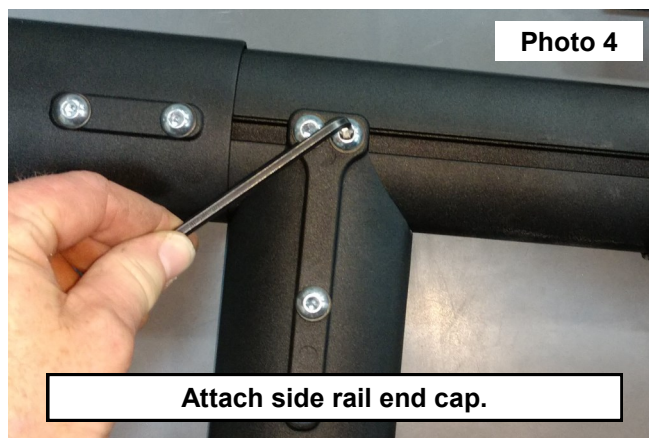
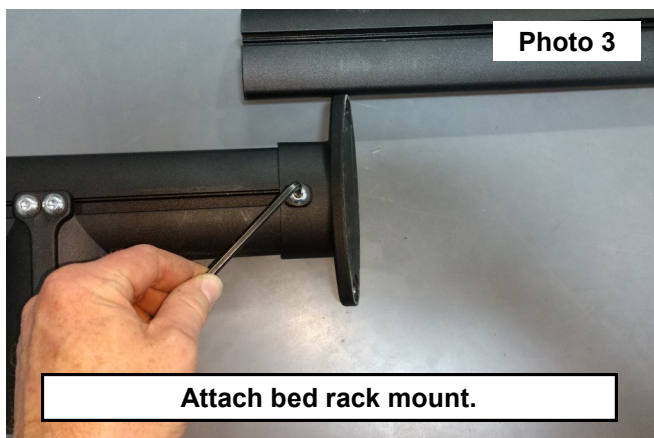


INSTALLATION INSTRUCTIONS

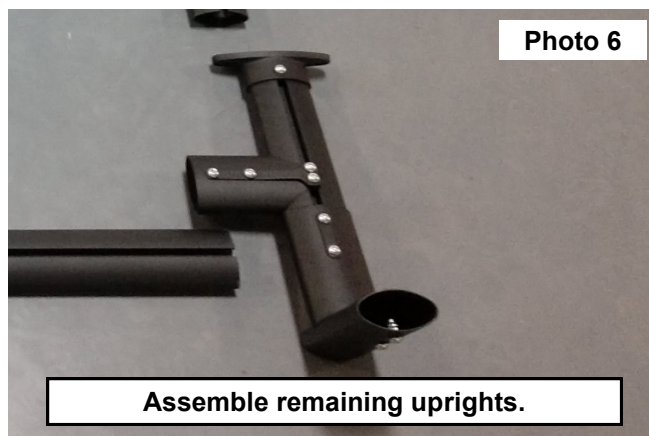
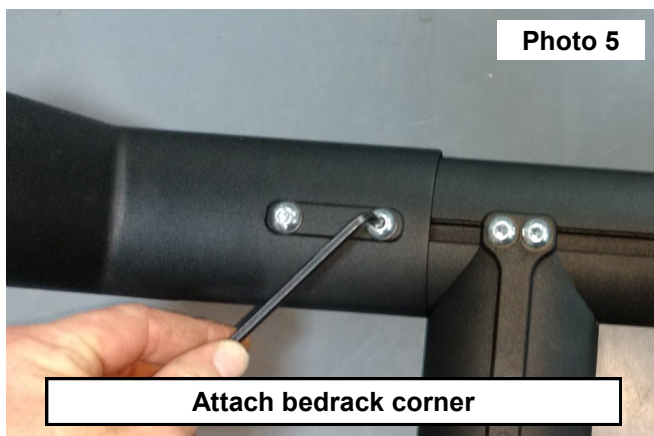
1. Lay out all components of the bed rack. **See Photo 1.**
2. Slide (5) 8mm hammer nuts into groove on each of the 17 3/8" uprights. **See Photo 2.**



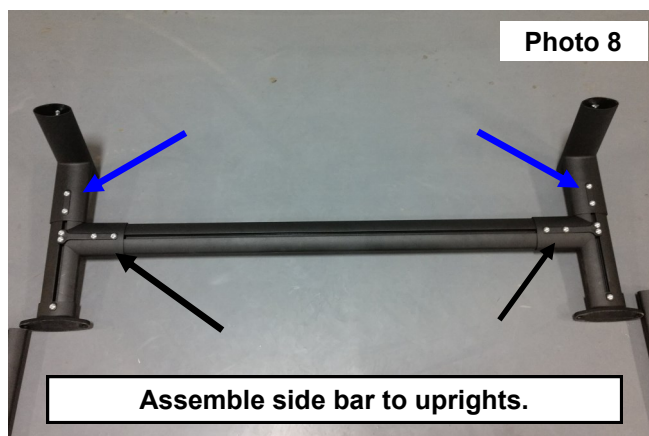
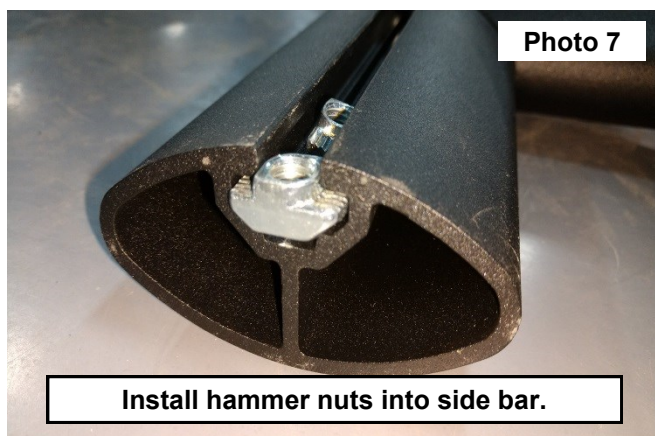
3. Using (1 ea.) 8mm x 20mm button head and 8mm lock washer, attach bed rack mount through (1) of the 8mm hammer nuts in the upright using a 5mm allen wrench. Do not fully tighten hardware at this time. **See Photo 3.**
4. Using the next (2) 8mm hammer nuts, attach side rail end cap using (2 ea.) 8mm x 20mm button head and 8mm lock washer using a 5mm allen wrench. Do not fully tighten hardware at this time. **See Photo 4.**



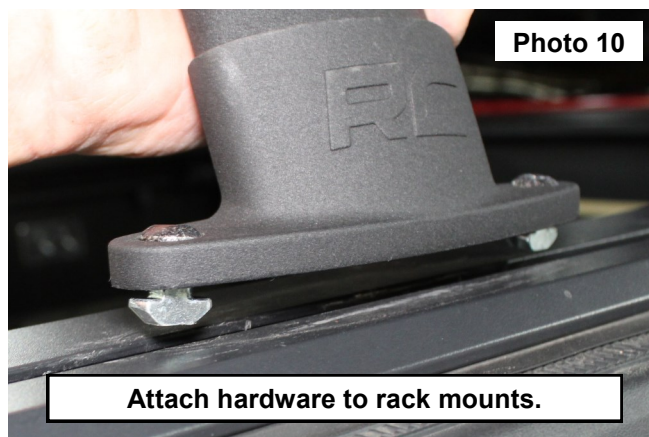
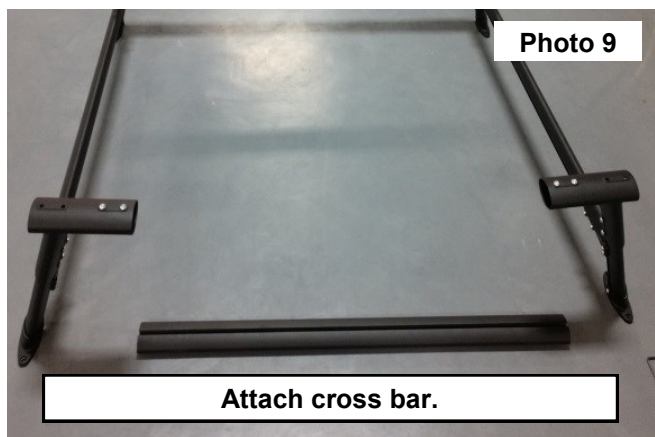
5. Using the last (2) 8mm hammer nuts, attach the bed rack corner using (2 ea.) 8mm x 20mm button head and 8mm lock washer using a 5mm allen wrench. Do not fully tighten hardware at this time. **See Photo 5.**
6. Repeat steps 2-5 for the 3 remaining 17 3/8" uprights. **See Photo 6.**



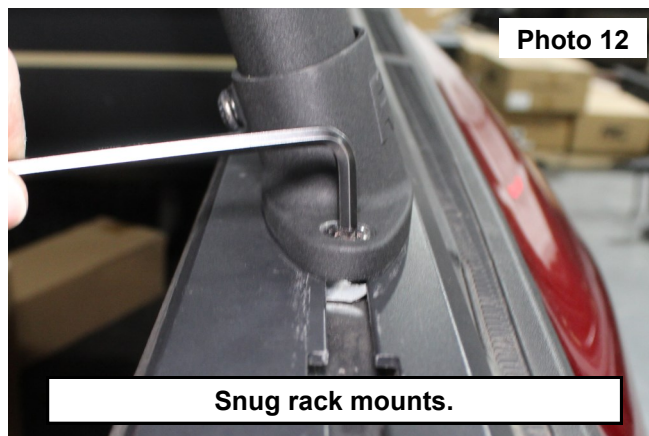
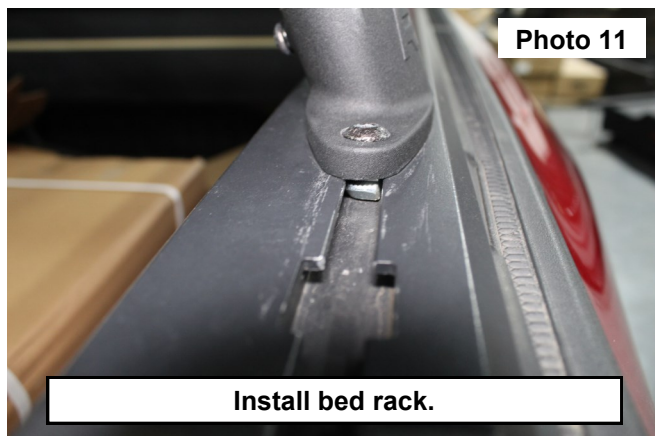
7. Slide (2) hammer nuts into each end of the 42 3/8" side bar. Using (2 per side) 8mm x 20mm button heads and 8mm lock washers, install side bar on (2) upright assemblies using a 5mm allen wrench. Do not fully tighten at this time. Repeat this step for opposite side. **Note: Ensure orientation of corners and side rail mounts are the same direction. See Photo 7 and Photo 8.**



8. Place (2) hammer nuts into each end of the 38" cross bar. Using (2 per side) 8mm x 20mm button heads and 8mm lock washers, install cross bar on side assembly. Repeat this step for opposite side. **See Photo 9.**
9. Attach (2 ea.) 8mm x 16mm button heads, 8mm lock washers, and 8mm hammer nuts to (4) rack mounts. **See Photo 10.**



10. With the help of a friend, lift the rack onto the bed. Drop the hammer nuts on the rack mounts into the groove on the bed cover. **See Photo 11.**
11. Using a 5mm allen wrench, snug the 8mm button heads on the rack mounts. **See Photo 12.**



12. Adjust all brackets at this time to desired location and tighten all hardware.
13. After installation, ensure rack does not interfere with bed cover open/close cycle.
14. Snap T-slot covers into groove between uprights. Snap end caps into rack corners.

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