

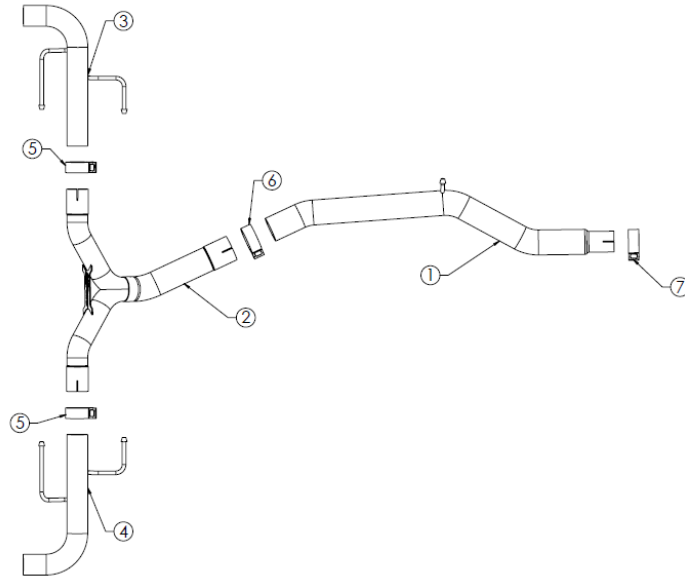


INSTALLATION INSTRUCTIONS

Axle-Back Exhaust

49-36906

MAKE: Alfa Romeo
MODEL: Stelvio
YEAR: 2017-2026
ENGINE: L4-2.0L(t)



Item	Description	Part Number	Quantity
1	S/A Front pipe	05-245687	1
2	S/A Y-Pipe	05-245688	1
3	S/A DS Tailpipe	05-245689	1
4	S/A PS Tailpipe	05-245690	1
5	Clamps, Band: 2 1/2"	05-41061	2
6	Clamps, Band: 3"	05-41055	1
7	Clamp, Band: 2-5/8" (Modified)	05-410247	1

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended not to fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove rear bumper shield.
6. Loosen the nut on the Stock Sleeve Clamp.
7. Remove (x1) Stock hanger rod from the isolation mount located on the Stock mid-pipe.
8. Remove (x4) Stock hanger rods from the isolation mounts located on the Stock rear muffler Then remove stock exhaust.
9. Install the aFe Power Front Pipe onto the Stock Resentor Tube using the Provided 2" Band clamp and insert the hanger rod into the Stock isolation mount.
10. For a easier install, install the aFe Power Y-Pipe and Tailpipes on the floor using the provided 2 1/2" Band Clamps and leave clamps loose for adjustment.
11. Install the aFe Power Y-Pipe and Tailpipes onto the aFe Power Front pipe using the provided 3" band clamp and insert the hanger rods into the Stock isolation mounts.
12. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
13. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
14. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
15. Reinstall rear bumper shield.
16. Remove vehicle from jacks stands.
17. It is recommended to re-tighten all clamps and hardware after 50-100 miles.