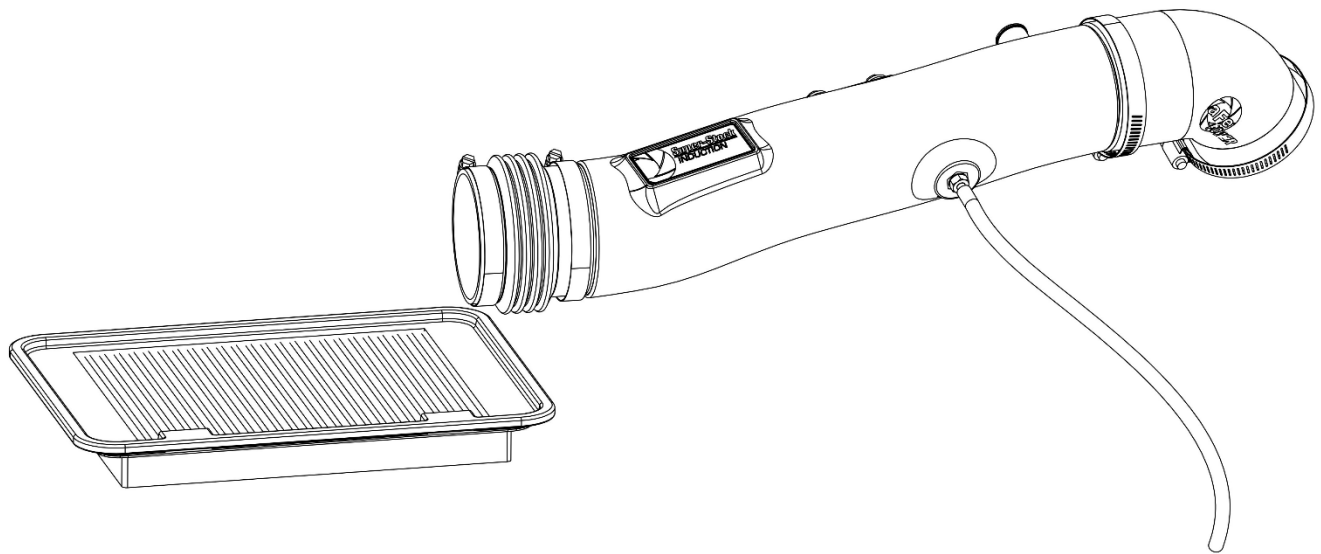
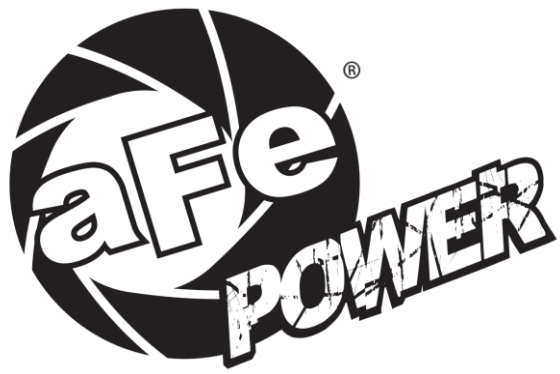




advanced FLOW engineering Super Stock Air Intake System

Instruction Manual P/N: 55-10020R / 55-10020D

Make: **Toyota**

Model: **Tacoma**

Year: **2005-2023**

Engine: **L4-2.7L**



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- For technical support please call 951-493-7185.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A1	1	Air Filter (Pro 5R)	30-10123
A2	1	Air Filter (Pro DRY S)	31-10123
B	1	Tube	05-5510020B1
C	1	Coupling, Silicone Elbow, 60deg	05-60660
D	1	Coupling, Silicone Bellows	05-01599
E	4	Clamp, 048(2-9/16" – 3-1/2")	03-50007
F	2	Screw, Hex Hd: M6x1x12	03-50032
G	2	Washer, Flat: M6	03-50070
H	1	Hose, Vacuum: 5/32"ID	05-00122
J	1	Nipple, Brs Hose: 3/16ID x 1/8NPT	03-50191

Installation will require the following tools:

Panel clip remover, Pliers, 8mm & 10mm nut drivers, ½" Wrench

Warranty Information available at <https://afepower.com/contact#warranty>

Emissions Disclaimer: This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.

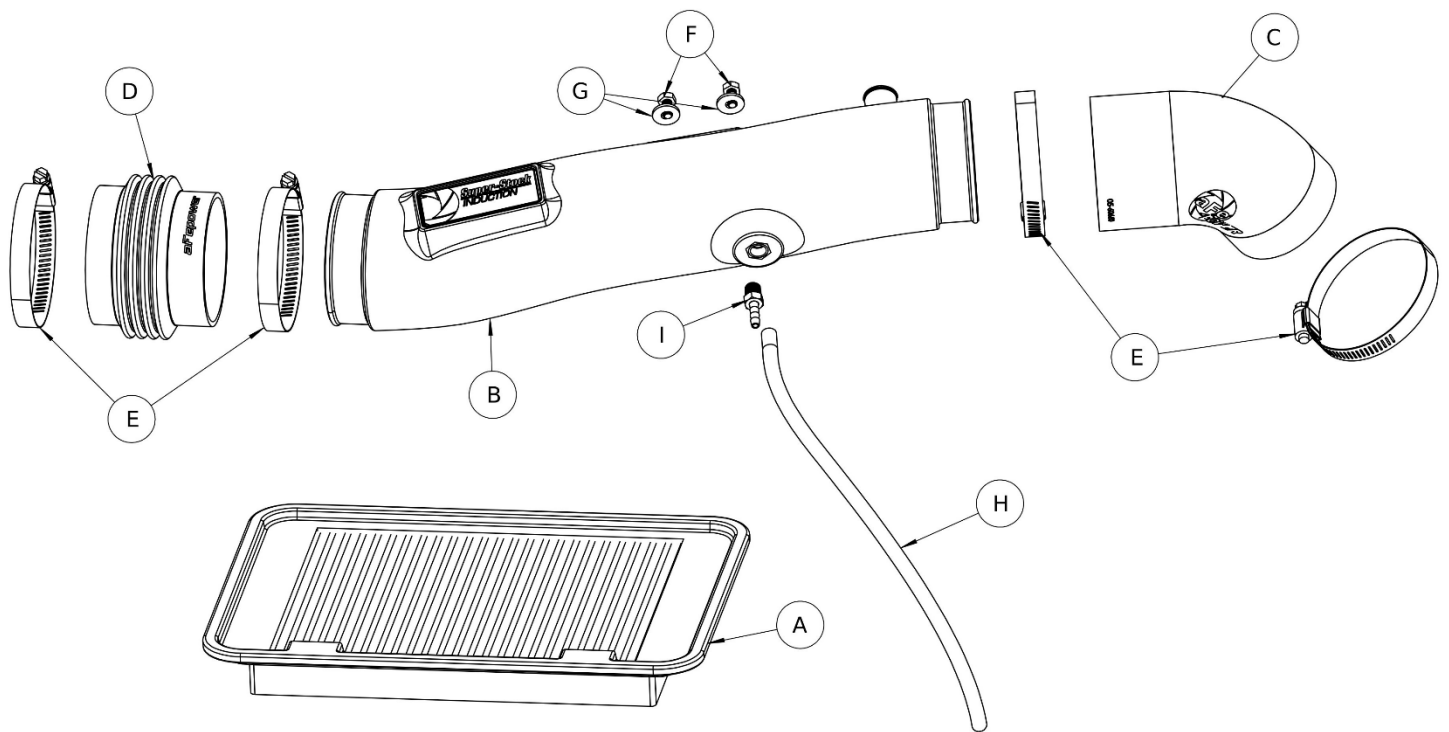




Figure A

Refer to Figure A for Steps 1-2

Step 1: Using a clip remover, detach the wire harness clips ① attached to the factory intake tube.

Step 2: Using the 10mm nut driver, remove the three screws ② holding the factory intake tube.



Refer to Figure B for Steps 3-5

Step 3: Using the pliers, disconnect the PCV hose ③ from the factory intake tube.

Step 4: Disconnect the MAP sensor connector and the base of the ASV line ④.

Step 5: Disconnect the fuel pressure line ⑤.



Figure C

Refer to Figure C for Step 6

Step 6: Using the 10mm nut driver, loosen the two hose clamps ⑥ on either end of the factory intake tube and remove the entire tube assembly.

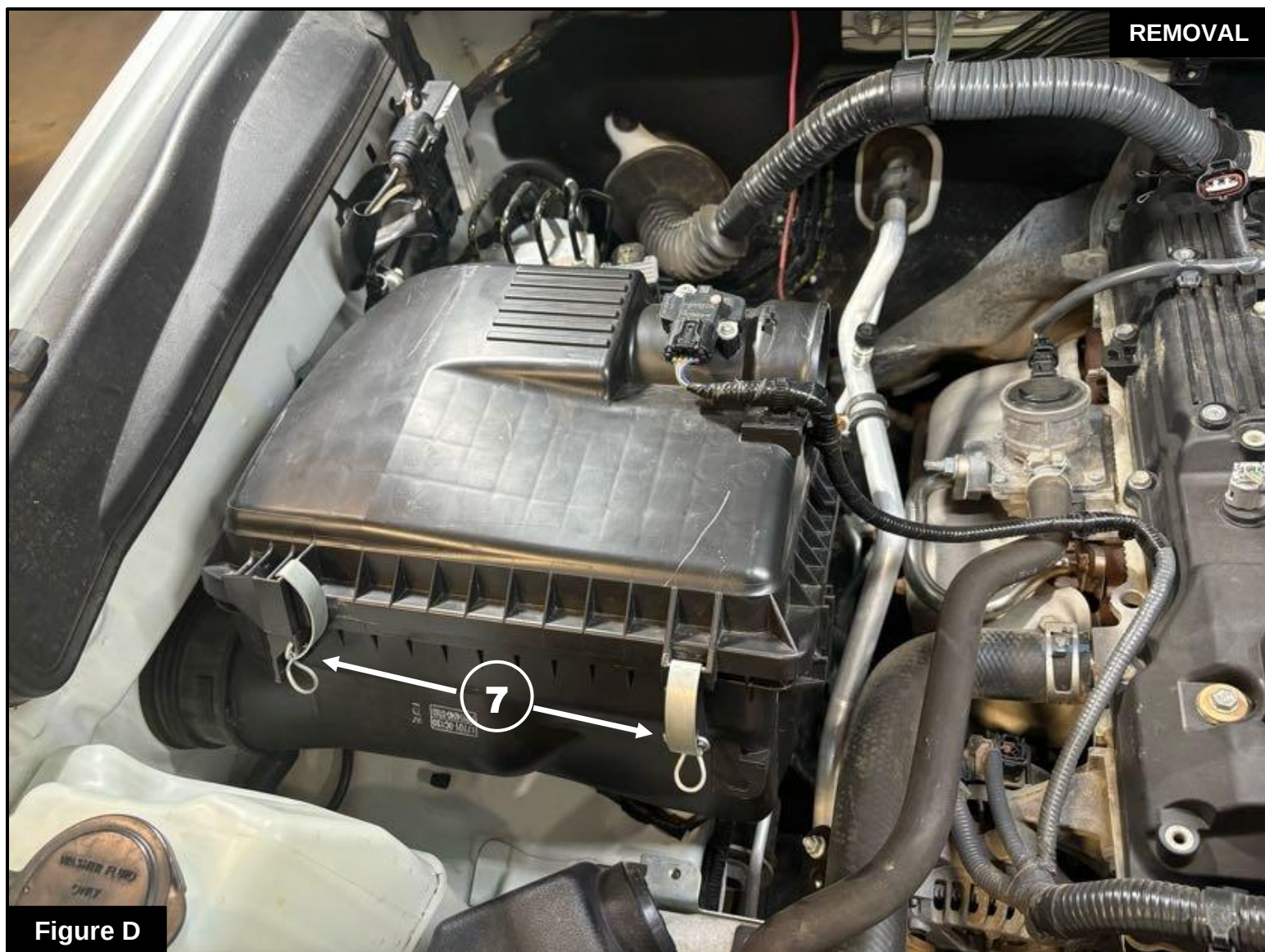


Figure D

Refer to Figure D for Step 7

Step 7: Disengage the two clips ⑦ on the front of the factory airbox and lift the lid.



Figure E

Refer to Figure E for Steps 8-9

Step 8: Remove the factory engine air filter and replace it with the aFe POWER Magnum FLOW air filter.

Step 9: Replace the top of the factory airbox and re-engage the clips.



Figure F

Refer to Figure F for Step 10

Step 10: Using the 10mm nut driver, remove the two screws holding the MAP Sensor ⑧. Leave the ASV line attached to the MAP sensor.


Figure G

Refer to Figure G for Steps 11-13

Step 11: Transfer the MAP sensor (9) to the aFe Power Super Stock tube. Secure using the provided M6 screws and washers.

Step 12: Secure the brass hose fitting (10) to the tube using the ½" wrench.

Step 13: Install the supplied bellows coupler, (11) elbow coupler (12), and hose clamps #048 (13) as shown above. Leave the hose clamps loose.

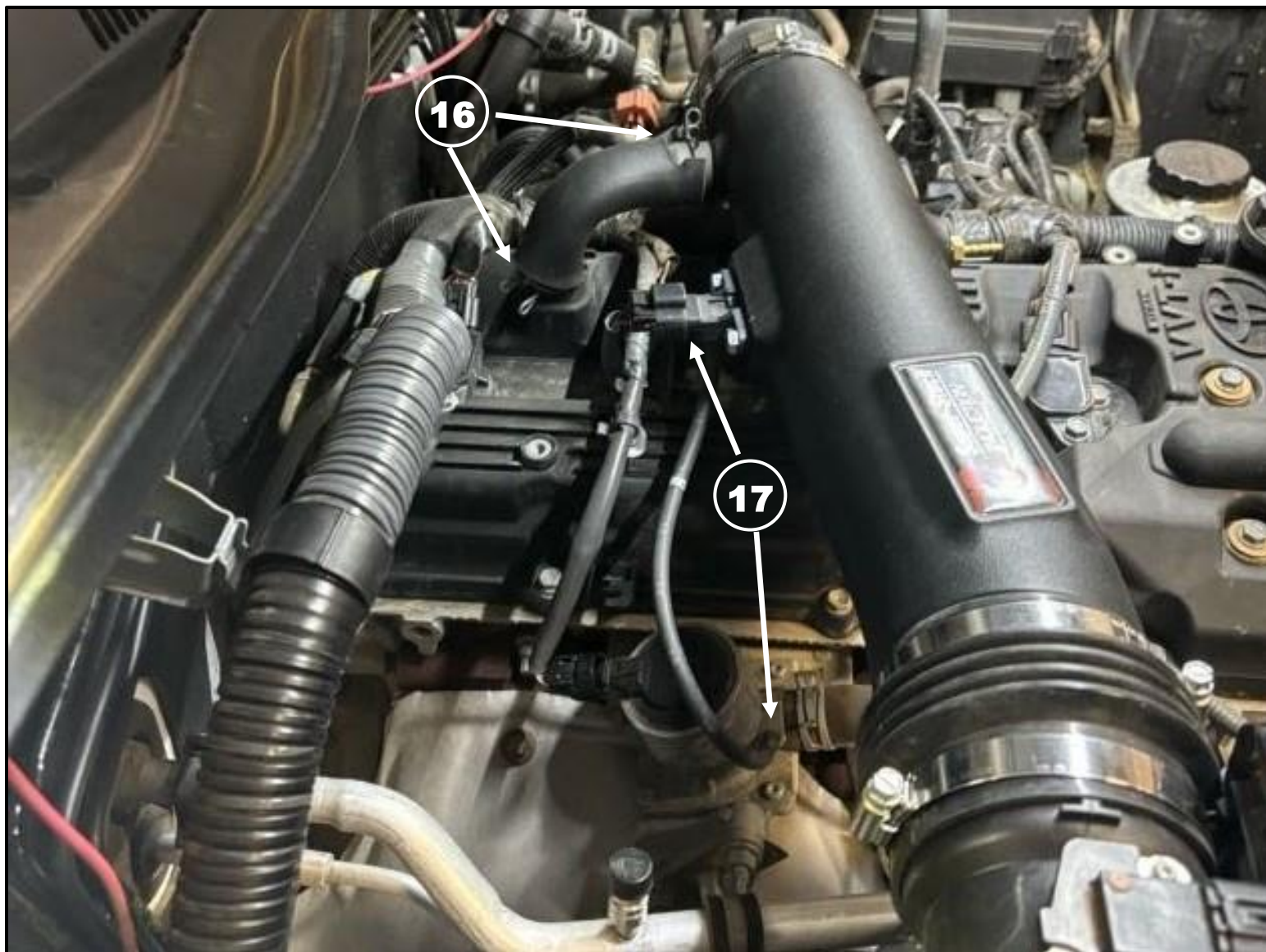


Figure H

Refer to Figure H for Step 14

Step 14: Install the aFe POWER intake tube by connecting it to the throttle body at the elbow coupler (14) .

Then, secure the bellows coupler (15) to the factory airbox. Ensure that the PCV hose port is properly aligned with the PCV hose. Use the hose clamps #048 to secure both couplers to the throttle body and factory airbox. Finally, tighten all four hose clamps using an 8mm nut driver.



Refer to Figure I for Steps 15-16

INSTALL

Step 15: Secure the PCV hose (16). Be sure both ends of the PCV hose are secure.

Step 16: Reconnect the MAP sensor connector (17) and the ASV line.



Refer to Figure J for Step 17

INSTALL

Step 17: Install the provided vacuum hose (18) from the brass fitting to the fuel pressure regulator.



Figure K

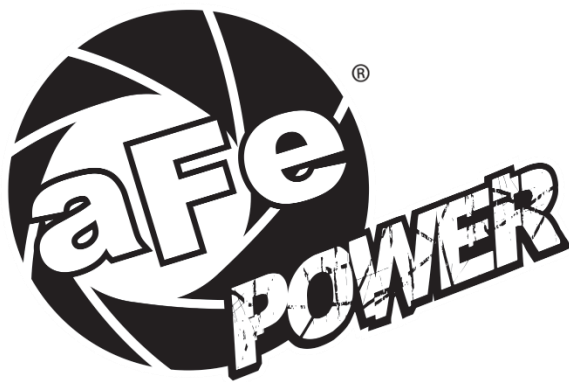
Refer to Figure K for Step 18

Step 18: Check all the components are tight and secure. Your installation is now complete. Thank you for choosing aFe POWER!

NOTE: Check all bolts, clamps, and connectors after 100-200 miles.



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