

7. Reassemble your tie rods, do your best to match the take off tie rod measurements. Once your new tie rods have been matched, finger tighten the jam nuts to keep the adjustments during install. Now it's time to install the clevis onto the steering rack shaft.



Figure 7

8. **(Apply red Loctite to the allen bolts before installing)** Be sure to clock the clevis to allow for smooth vertical articulation. (Figure 7) Firmly tighten these using a long 14mm allen hex key.

9. Next you'll attach the tie rod body and heim to the clevis. (Figure 8) Tighten the threw bolt securing the heim to the clevis. **Double check all fasteners are tight.** Push the boot back over the inner joint and secure it to the steering rack.



Figure 8

10. Now you can set the outer tie rod ends into the spindle. (Figure 9) **Double check that all fasteners are tight.** Reinstall the wheels and tires, remove the jack stands and slowly lower the vehicle back onto the ground. Ensure the suspension is settled by rolling/driving the vehicle forward and backward 10 to 20 feet. When you park the vehicle make sure the steering wheel is center.



Figure 9

11. Next you will make the adjustments to the to square up the front end of your UTV. If you've matched the measurements recorded from the take off tie rods, minimal adjustments will be needed in this step.

12. Once you're confident in your alignment it's time to tighten the jam nuts on all 4 ends, inner & outer of both driver side and passenger side. Snug firmly against tie rod body.

WARNING! MAKE SURE TO CHECK THESE JAM NUTS BEFORE EACH RIDE TO ASSURE THEY ARE TIGHT AND HAVE NOT COME LOOSE

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