

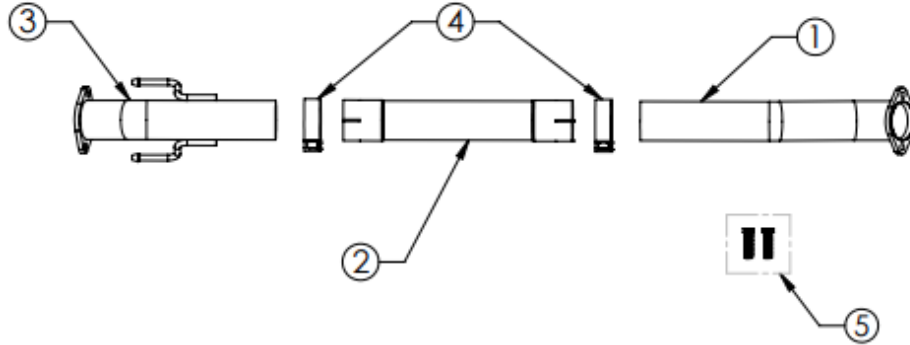


INSTALLATION INSTRUCTIONS

Mid-Pipe Exhaust

49-37042

MAKE: Kia
MODEL: K5 GT
YEAR: 2021-2024
ENGINE: L4-2.5L (t)



Item	Description	Part Number	Quantity
1	Front-Pipe Assembly	05-245598	1
2	Tube, Resonator Delete	05-245597	1
3	Mid-Pipe	05-245596	1
4	3" Band Clamp	05-41055	2
5	Screw, SHCS: M12 x 1.25 x 50mm	03-50582	2

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended not to fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove the mid pipe section by unbolting it in front and removing the Crossmember.
6. Install the front pipe and reinstall with O.E Gasket.
7. Install the delete pipe, using the provided 3" band clamps, then install the Mid-pipe.
8. Using the provided bolts and O.E nuts, reinstall O.E. axle back or reinstall aFe power Axle-Back.
9. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
10. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
11. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
12. Remove vehicle from jacks stands.
13. It is recommended to re-tighten all clamps and hardware after 50-100 miles.