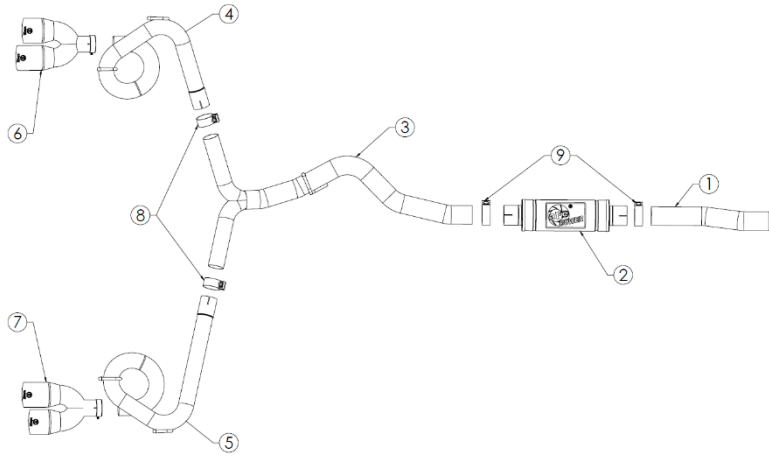




INSTALLATION INSTRUCTIONS

MAKE: Subaru
MODEL: WRX/STI
YEAR: 2015-2021
ENGINE: H4-2.5/2.0L (t)

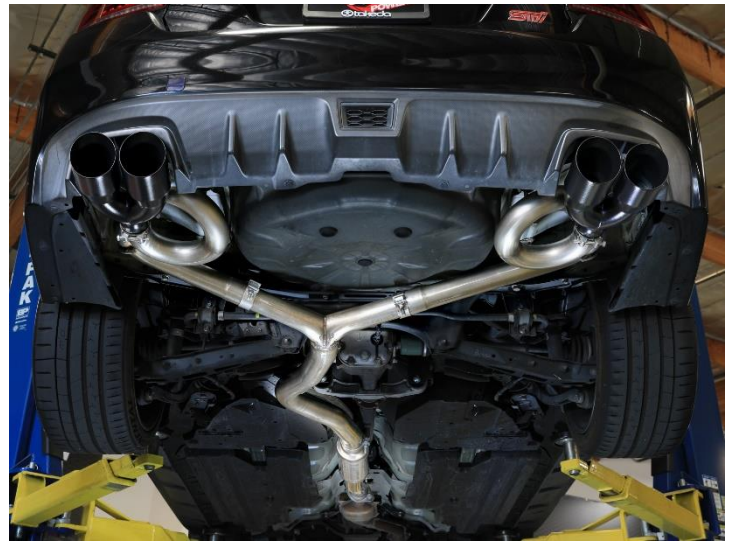
Cat-Back Exhaust
 49-36810-B (Black Tip)
 49-36810-P (Polished Tip)
 49-36810-C (Carbon Fiber Tip)
 49-36810-L (Blue Flame Tip)



Item	Description	Part Number	Quantity
1	Front Pipe	05-245622	1
2	EXH Muffler 304SS: 3" In/Out, 5" x 19" Body	49M30059	1
3	Y-Pipe	05-245611	1
4	Driver Side Tailpipe Drivers Side	05-245612	1
5	Driver Side Tailpipe Passenger Side	05-245613	1
6	EXH Tip 2-1/2 In x 4 Out x 12L Bolt-On Right	49T25484-B/P/L121	1
7	EXH Tip 2-1/2 In x 4 Out x 12L Bolt-On Left	49T25484-B/P/L122	1
6	EXH Tip 2-1/2 In x 4 Out x 12L Bolt-On Right	49T25480-C121	1
7	EXH Tip 2-1/2 In x 4 Out x 12L Bolt-On Left	49T25480-C122	1
8	Clamp, Band: 2-1/2"	05-41061	2
9	Clamp, Band: 3"	05-41055	2

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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Cat-Back Exhaust
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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove the (x2) Nuts and Bolts securing the O.E. Front Pipe to the O.E. Downpipe. Retain the Hardware for Reinstallation.
6. Remove (x5) Hangers from the Rubber Mount Isolators and remove the O.E. exhaust from the vehicle.
7. Install Takeda Front Pipe and resonator using the O.E. Hardware and Gasket.
8. Slide Takeda Y-Pipe into Takeda Resonator Assy and secure with provided 3" Band Clamp. Slide Hanger into O.E. Rubber Mount Isolator.
9. Slide Takeda Driver Side into Takeda Y-Pipe and secure with provided 2-1/2" Band Clamp. Slide Hangers into O.E. Rubber Mount Isolators.
10. Slide Takeda Passenger Side into Takeda Y-Pipe and secure with provided 2-1/2" Band Clamp. Slide Hangers into O.E. Rubber Mount Isolators.
11. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
12. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
13. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
14. Remove vehicle from jacks stands.
15. It is recommended to re-tighten all clamps and hardware after 50-100 miles.