

### TOYOTA 05-23 TACOMA BED OPENING BRACE

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

#### KIT CONTENTS:

- 1-Driver Brace
- 1-Pass Brace

#### TOOLS NEEDED:

- 10mm Socket or Wrench
- 13mm Socket or Wrench
- T-55 Wrench
- T-40 Wrench
- 3mm Allen Wrench

#### HARDWARE INCLUDED:

- 6-8mm-1.25 Button Head Bolt
- 6-8mm-1.25 Flange Nut



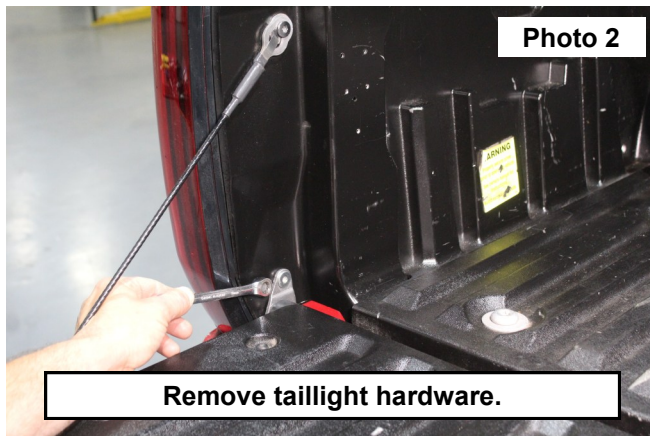
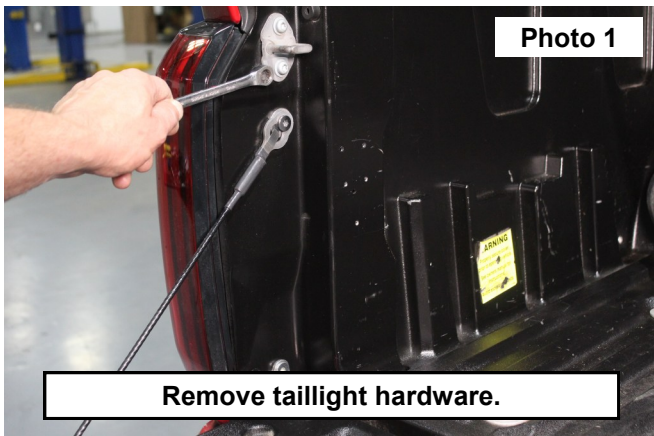
#### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

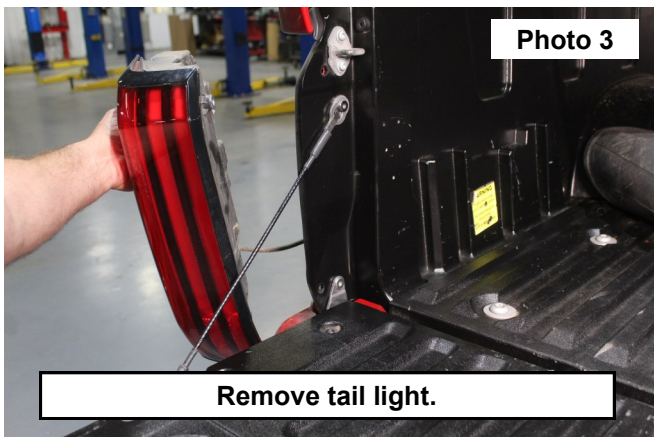


## INSTALLATION INSTRUCTIONS

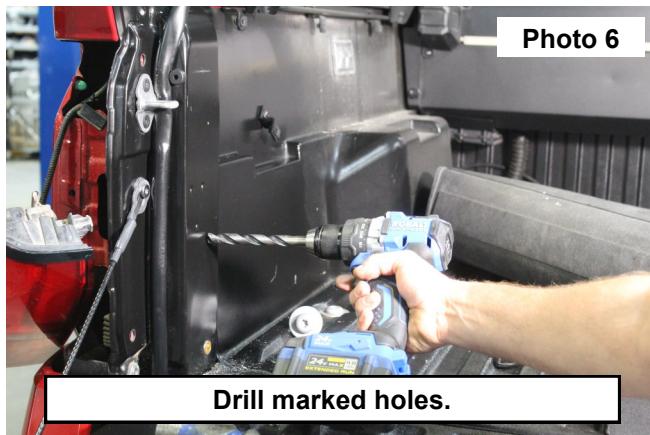
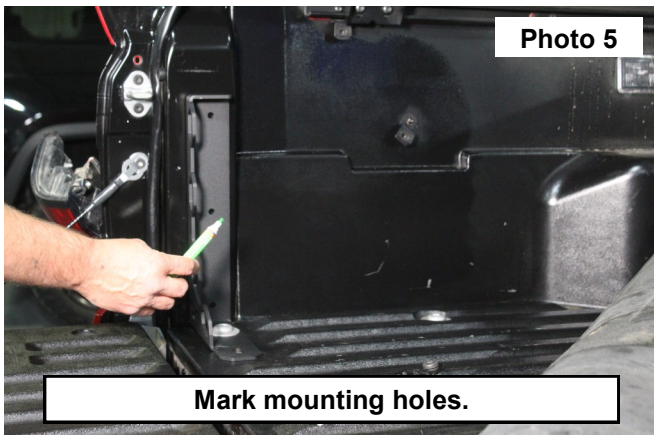
1. With a 10mm wrench, remove the bolts holding the tail light. Retain hardware for later use. DR side pictured. **See Photo 1 and Photo 2.**



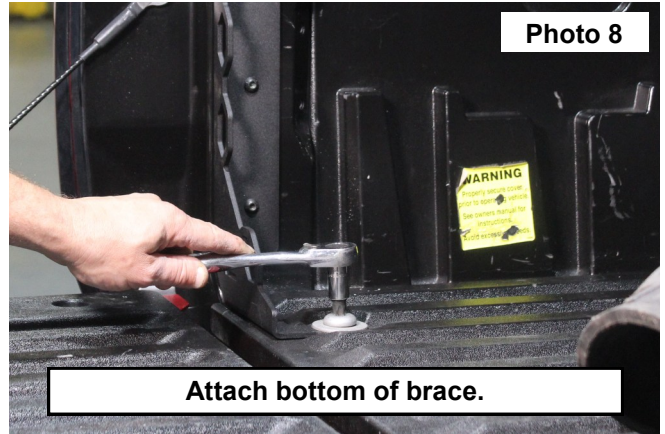
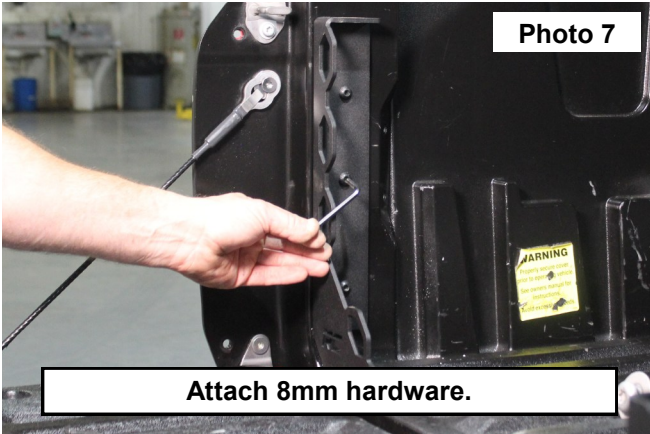
2. Remove and unplug tail light. **See Photo 3.**
3. Remove (2) bed mount bolts using T-55 wrench. Use the T-40 wrench to remove tie-down bolt. Retain hardware for later use. **See Photo 4.**



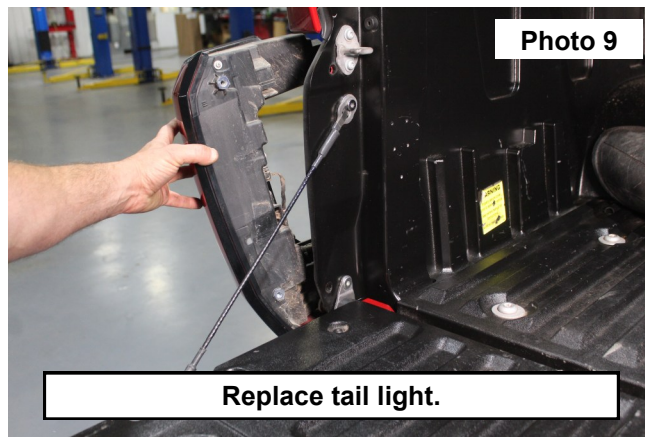
4. Place bracket on the bed and using a paint pen, mark location of mounting holes. **See Photo 5.**
5. Using the 11/32 bit, drill out holes in the bed. **See Photo 6.**



6. Using (3 ea.) 8mm button head and 8mm flange nut, attach the bracket to bed of truck. **See Photo 7.**
7. Attach bracket to bottom of bed using the retained T55 bolt. Use the T-40 wrench to tie-down bolt. **See Photo 8.**



8. Replace tail light. **See Photo 9.**
9. Repeat steps 1-8 for PASS side.



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