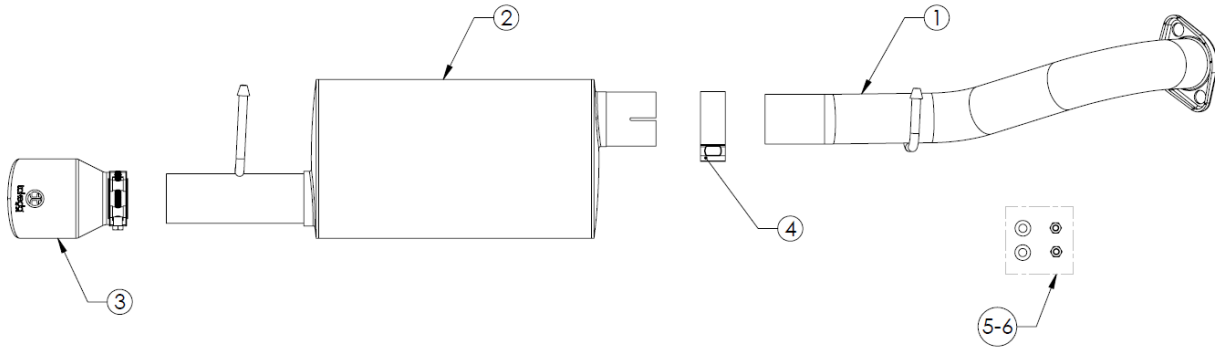




INSTALLATION INSTRUCTIONS

MAKE: Toyota
MODEL: Corolla
YEAR: 2014-2019
ENGINE: L4-1.8L

Axle-Back Exhaust
 49-36083-B (Black Tip)
 49-36083-P (Polished Tip)



Item	Description	Part Number	Quantity
1	S/A Front Pipe	05-245623	1
2	S/A Muffler Assy.	05-254624	1
3	EXH Tip 2-1/2 In x 4 Out x 6L Bolt-On Blk	49T25404-B061	1
3	EXH Tip 2-1/2 In x 4 Out x 6L Bolt-On Pol	49T25404-P061	1
4	Band, Clamp: 2 1/2"	05-41061	1
5	Nut, M8 x 1.25	03-50403	2
6	Washer, Flat M10: 20mm OD/ 10.5mm ID	03-50470	2

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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Axle-Back Exhaust
49-36083-B (Black Tip)
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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove the OE exhaust system. Retain Hardware, it will be re-used.
6. Remove the stock axle back exhaust by unbolting it from the first flanged joint and removing it from the stock rubber isolation mounts.
7. Using the provided Nuts, washers & the O.E Bolts install the front Pipe axle-back pipe and slide into the rubber isolation mount
8. Install 2 1/2" band clamp onto the Front pipe then installs Takeda Muffler assy. and slide into rubber isolation mounts.
9. Install Takeda tip using the provided clamps and slide onto tail pipe section.
10. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
11. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
12. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
13. Remove vehicle from jacks stands.
14. It is recommended to re-tighten all clamps and hardware after 50-100 miles.