

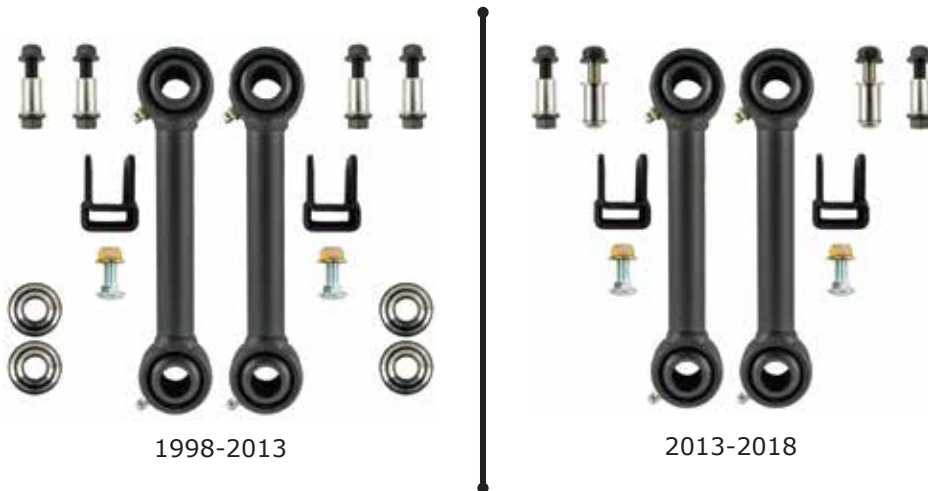
# THUREN FABRICATION XHD SWAY BAR LINKS

**These instructions are applicable to the following Trucks:**

- 1998.5 - 2018 Ram 2500
- 1998.5 - 2018 3500
- 2014 - 2018 Power Wagon

**Applicable Part Numbers:**

- (TF-XHD-SWBLNK-0-4INCH) 1998.5-2013 Dodge Ram 2500 / 1998.5-2012 3500
- (TF-XHD-SWBLNK-4-6INCH) 1998.5-2013 Dodge Ram 2500 / 1998.5-2012 3500
- (TF-XHD-SWBLNK-13-18) 2014-2018 Dodge Ram 2500 / Power Wagon / 13-18 3500



## 1. Link Removal

- Disconnect OEM links from Sway Bar and Axle

### WARNING

1998.5-2005 trucks have a taper mount on the axle; drill the mount with a 1/2" drill bit.  
This is not needed on 2006+ trucks.

98.5-2013 4 Link trucks will use the thin stainless machined spacers; they fit inside the pocket on the sway bar where the original sway bar bushings sat.

## 2. Install End Link Adapter

- The end link adapter mount will be a tight fit over the sway bar, it may be necessary to use a dead blow or mallet to tap adapter over the sway bar. It's rare, but we have seen some of the 2010+ OEM Sway Bars that are a bit wider than normal, where the clevis slips over the bar. If you have a 2010+ truck please verify that the tip of your swaybar is no wider than 1.67".

Once adapter is in place install the carriage bolt from the bottom with the nut on top, do not tighten at this time.

## 3. Install Sway Bar Link

- Install sway bar end links with the grease fittings pointed down and the flange of the metal sleeve inside the center ball flush against the axle.
- Line up clevis straight with axle and torque all hardware to 100 ft/lbs.

Some 2013+ trucks have the swaybar very close to the truck chassis. Make sure the shallow height silver bolt head in the adapter bracket, is to the inside/chassis side of the bracket, to provide clearance.