



THUREN FABRICATION

1998.5 - 2002 SWAY BAR

These instructions are applicable to the following Trucks:

- 1998.5 - 2002 Ram 2500
- 1999 - 2002 Ram 3500

Applicable Part Numbers:

- (TF-FSWBK-9802) 1998.5 - 2002 0" - 4" Lift (6.75" Links)
- (TF-FSWBK-9802-4UPLIFT) 1998.5 - 2002 4" - 8" Lift (9.25" Links)



1. Remove Stock/Previous Sway Bar

- Disconnect Sway Bar Links from Axle and Sway Bar
- Remove hardware from Sway Bar mount on frame.
- Remove Sway Bar from truck

1998.5 - 2002 Sway Bars will come with (2) collars to keep the swaybar centered between frame mounts and the frame, keeping the Sway Bar from moving side to side.

WARNING

1998.5 - 2002 mounting configuration can vary. Mounting the end links as vertical as possible is the end goal at ride height.

2. Installing Sway Bar

- Install Sway Bar with "THUREN" sticker facing up
- Lift Sway Bar into position and hand tighten frame mount hardware
- Torque frame mount hardware to **45 Ft/Lbs**
- **Note:** *98.5-02 trucks may have a tapered mount on the axle. This requires drilling up to a 1/2" hole size.*

3. Install End Links

- Ensure the Sway Bar End Links Sleeve Flange is against the Sway Bar and Axle mounting surface.
- install Sway Bar End Links.
- Torque End Link Hardware to **100 Ft/Lbs**

4. Installing Collars

- Collars should be installed after Swaybar and End Links have been installed.
- Collars can be mounted on the inside of the frame mounts or the outside of the frame mounts. Whichever space allows.