



# THUREN FABRICATION 2013 - 2022 HIGH CLEARANCE SWAY BAR

**These instructions are applicable to the following Trucks:**

- 2014 - 2023 Ram 2500
- 2013 - 2023 Ram 3500

**Applicable Part Numbers:**

- (TF-FSWBK-13UHC) 2014-2023 DODGE RAM 2500
- (TF-FSWBK-13UHC) 2013-2023 DODGE RAM 3500



## 1. Remove Stock/Previous Sway Bar

- Disconnect Sway Bar Links from Axle and Sway Bar
- Remove hardware from Sway Bar mount on frame.
- Remove Sway Bar from truck

### WARNING

On this model Swaybar our swaybar links will mount on the inside/engine side of both the bar and axle mounts.

## 2. Installing Sway Bar

- The swaybar will mount with the "THUREN" logo upright.
- Flex the Swaybar frame mount bushings to split them open, slip over the bar, and then slide the stainless mounting bracket over the bushings.
- Place Stainless plate between the frame and Sway Bar mounts
- Lift Sway Bar into position and hand tighten frame mount hardware
- Using the slots in the frame mounts, center the swaybar side to side between the frame rails. There is not much side to side clearance so pay attention here.
- The Urethane frame pivot bushings keep the swaybar from shifting side to side, but there should still be a small gap between the bar-stops to allow 1/16" of side side to side play.
- Once everything is centered, Torque frame mount hardware to 45 Ft/Lbs



## 3. Install End Links

- Ensure the Sway Bar End Links Sleeve Flange is against the Sway Bar and Axle mounting surface.
- Install Sway Bar End Links. Make sure you can access the grease fittings.
- Torque End Link mounting Hardware to 100 Ft/Lbs



### NOTES

Empty rounded rectangular box for notes.