

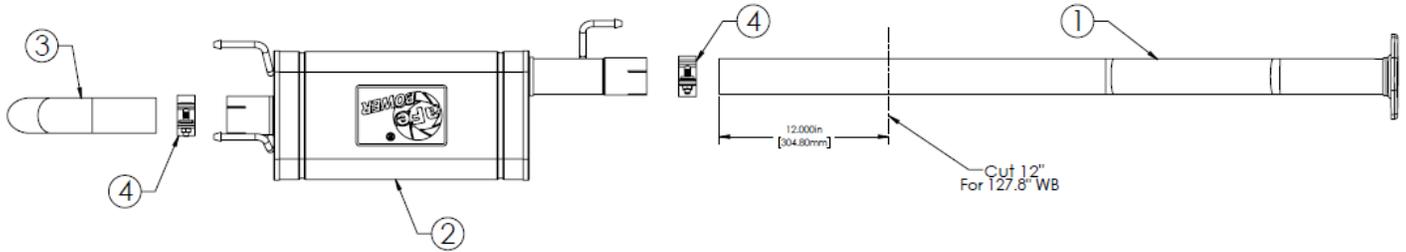


# INSTALLATION INSTRUCTIONS

Cat-Back Exhaust

49-46090

MAKE: Toyota  
MODEL: Tacoma  
YEAR: 2005-2015  
ENGINE: V6-4.0L



Item	Description	Part Number	Quantity
1	S/A Tube, Mid-Pipe	05-44730	1
2	S/A Muffler	05-44731	1
3	S/A Tailpipe RB	05-245672	1
4	Clamp, Band: 2-1/2"	05-41061	2

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove your stock exhaust up to the catalytic converter from the rear of your truck working your way forward. Retain hardware for aFe Power Exhaust system installation. Take caution not to damage the factory and isolation mounts as they will be reused.
6. Install the aFe Power Front Pipe using the O.E. Hardware that was retained.
7. Install the aFe Power Muffler Assembly to the aFe Power Front Pipe using the provided 3" Band Clamp. Slide the Hanger into the O.E. Rubber Mount Isolators.
8. Install the aFe Power Rock basher to the aFe Power Muffler Assembly using the provided 3" Band Clamp. Slide the Hangers into the O.E. Rubber Mount Isolators.
9. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
10. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
11. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
12. Remove vehicle from jacks stands.
13. It is recommended to re-tighten all clamps and hardware after 50-100 miles.