



TOYOTA 2007-21 Tundra BA2 Steps

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

Step Rails x2

Driver Side Step Bracket x4

Pass Side Step Bracket x4

TOOLS NEEDED:

13mm Wrench or Socket

HARDWARE INCLUDED:

8-1.25 x 30mm Hex Bolts x16

8mm x 24mm Flat Washers x32

8mm Lock Washers x16

8mm Double Bolt Plates x8

8mm Hex Nuts x16



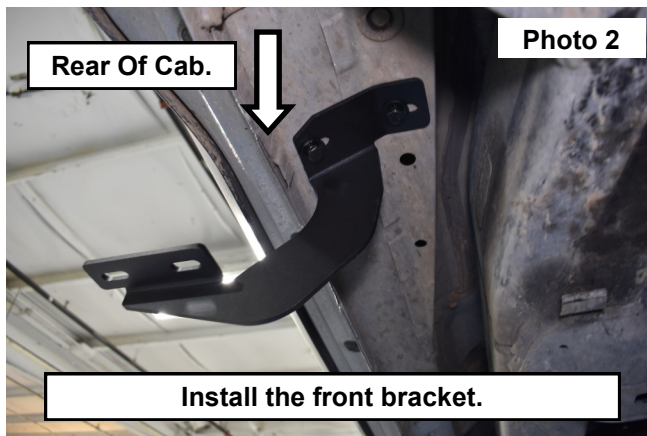
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

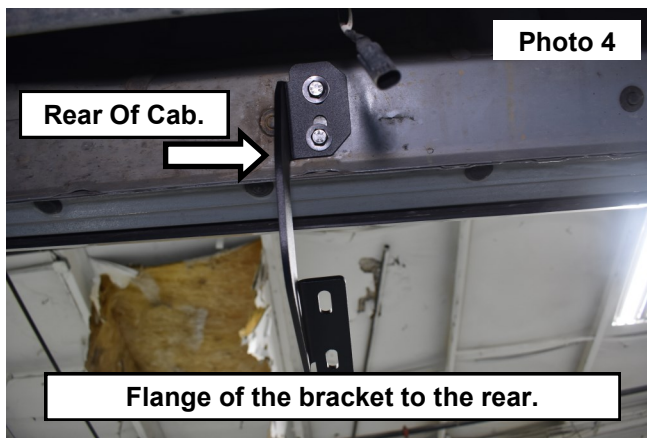
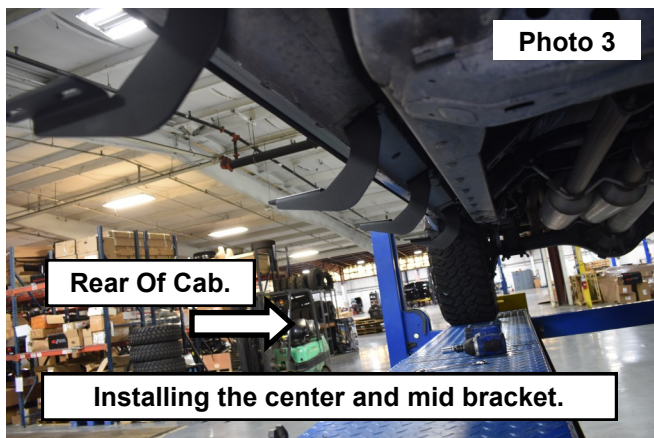


INSTALLATION INSTRUCTIONS

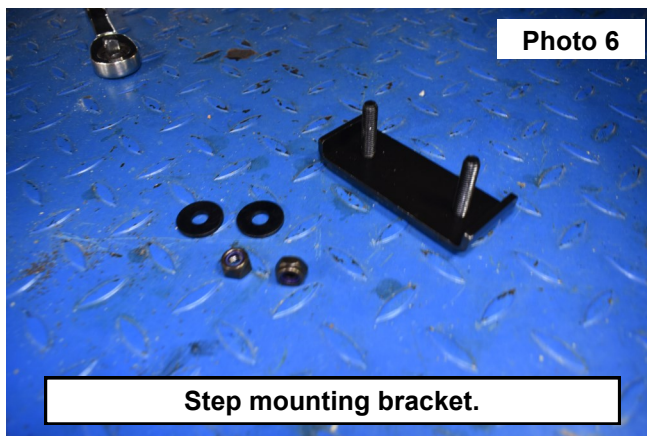
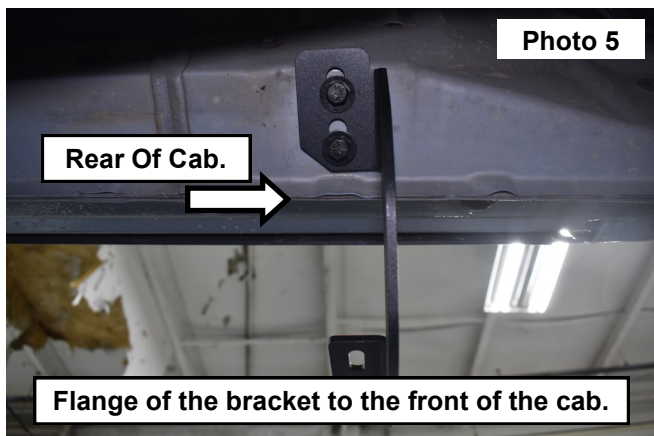
1. Clean the threads around the mounting area in the cab. **See Photo 1.**
2. Locate the front cab mount. (Passengers side shown) Secure the bracket to the cab mounts using (2) of the supplied Hex head bolts, (2) Flat washers and (2) Lock washers. **See Photo 2.** Do not tighten the brackets at this time.



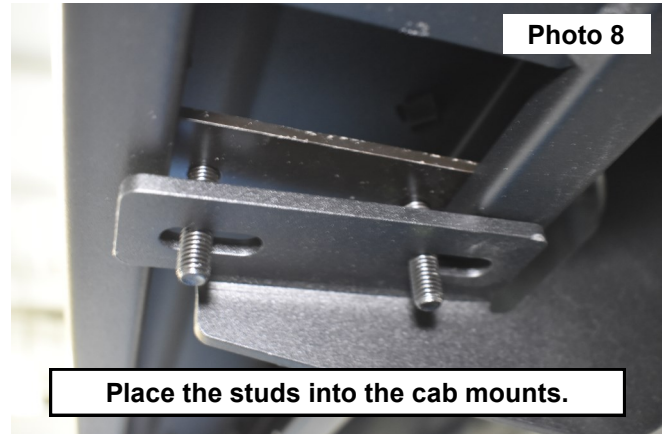
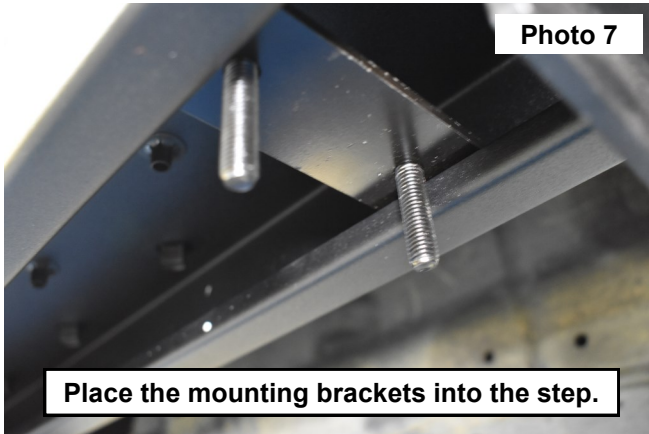
3. Install the center, mid and rear bracket to the vehicle. Do not tighten the brackets at this time. **See Photo 3.**
4. Install the (2) Center and mid step brackets to the cab. Secure the brackets to the cab mounts using (2) of the supplied Hex head bolts, (2) Flat washers and (2) Lock washers. **See Photo 4.** Do not tighten the brackets at this time.



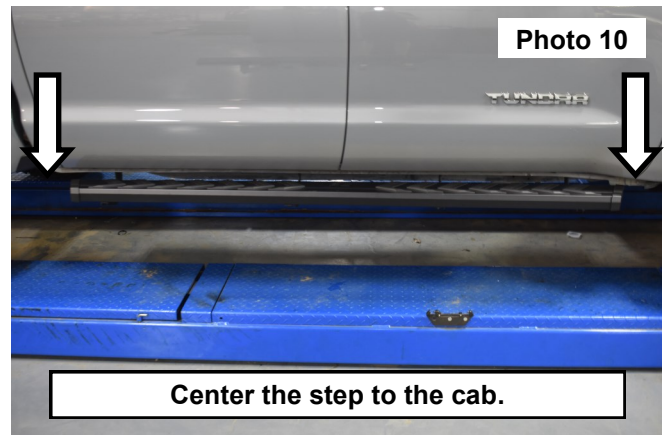
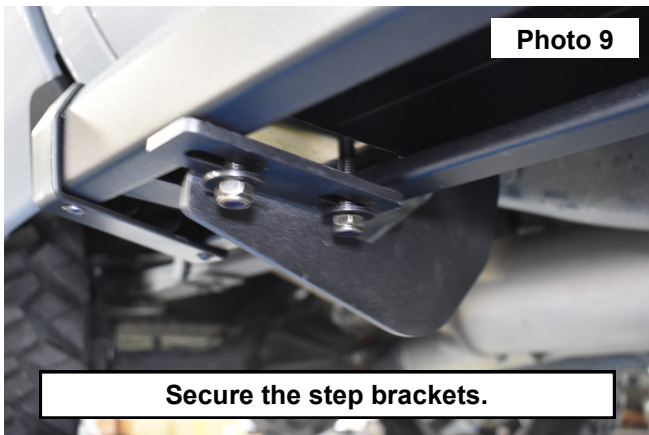
5. Install the (2) Rear bracket to the cab. Secure the bracket to the cab mounts using (2) of the supplied Hex head bolts, (2) Flat washers and (2) Lock washers. **See Photo 5.**
6. Locate the step mounting bracket, (2) Flat washers and (2) nylock nuts. **See Photo 6.**



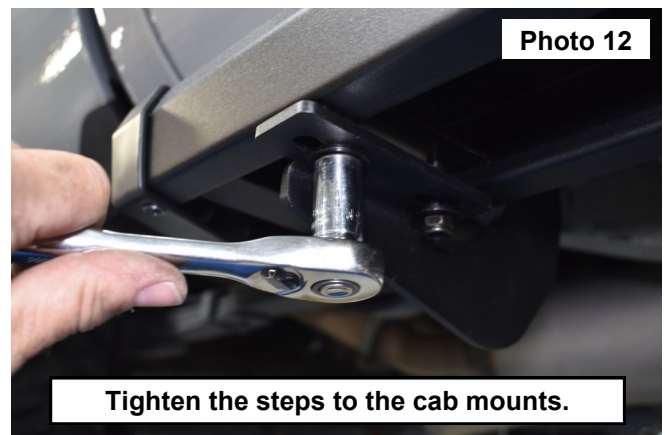
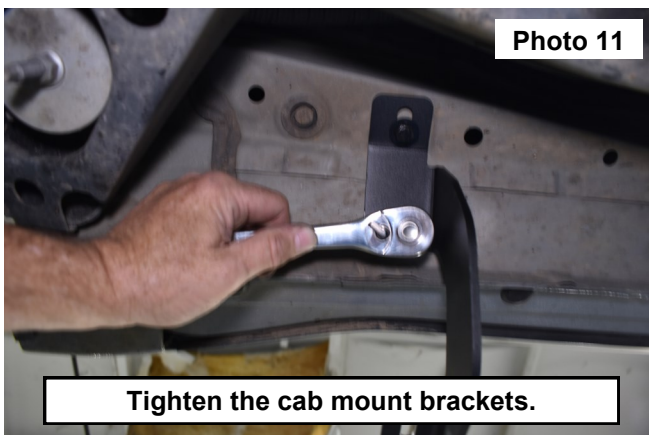
7. Place the (4) double bolt plates in channel in the step. **See Photo 7.**
8. Install the step onto the (4) mounting brackets at the same time placing the studs into the mounting brackets. **See Photo 8.**



9. Secure the steps using the supplied (2 ea.) 8mm flat washers, 8mm lock washer, and 8mm nylock nuts. **See Photo 9.**
10. Center the step on the cab of the vehicle. **See Photo 10.**



11. Tighten the cab mount brackets first, then tighten the steps to the cab mounts using a 13mm socket. **See Photos 11 and 12.**



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