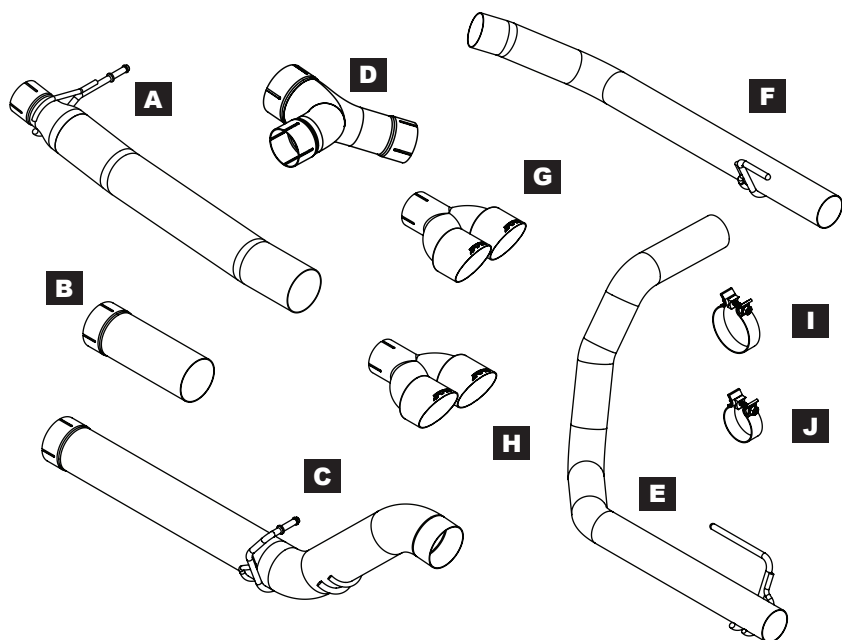


304 Stainless Steel DPF-Back Performance Exhaust Kit – Dual Exhaust

***Chevrolet/GMC Silverado, Sierra
3.0L Duramax LZ0***

(117160020/117160030/117163020/117163030)

Installation Guide



CONTENTS

- A. (1) 4" Inlet Pipe
- B. (1) 4" Extension Pipe
- C. (1) 4" Angled Pipe
- D. (1) Y-Pipe
- E. (1) 3" LH Exit Pipe
- F. (1) 3" RH Exit Pipe
- G. (1) 4" LH Dual Exhaust Tip
- H. (1) 4" RH Dual Exhaust Tip
- I. (3) 4" Exhaust Clamp
- J. (5) 3" Exhaust Clamp

Note: Installation requires cutting OE Exhaust

DISASSEMBLY

1. Turn the vehicle off and allow time to cool down before installation.
2. Mark the exhaust at the designated cut points shown on. **(Fig. 1 & 2)** Double-check measurements, then use a suitable cutting tool to make a clean, even cut. Then remove burrs and sharp edges using a file.
3. Remove stock exhaust system by releasing hangers suspended from the rubber exhaust insulators.
4. Uninstall the exhaust mount secured to the frame on each side for the final two exhaust hangers. Carefully remove the exhaust completely.
5. Remove both factory exhaust cutout from the rear bumper.

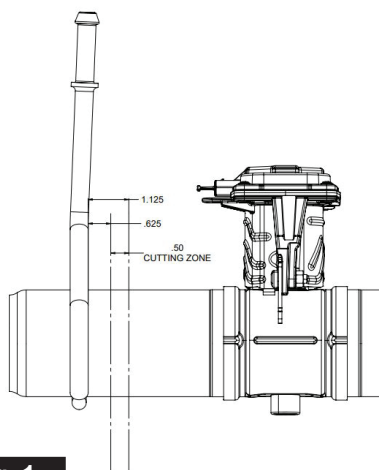


Fig. 1

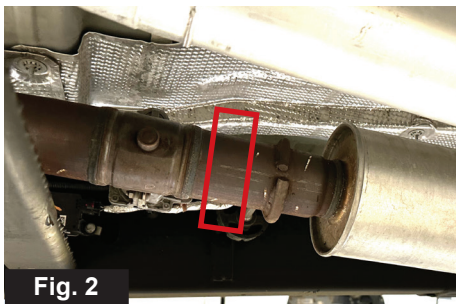
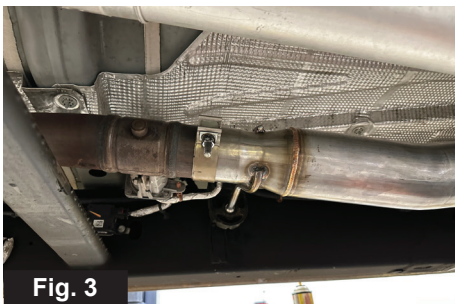


Fig. 2

INSTALLATION:

It is recommended to install the PPE Exhaust System in sections. Keep all clamps loose during installation to allow for proper alignment. Tighten only after the entire kit is fully installed and properly adjusted to your satisfaction.

6. Install the 4" Inlet Pipe (**A**) onto the factory exhaust system with the 3" Exhaust Clamp (**J**). Secure the hanger on the exhaust insulators. (**Fig. 3**)
7. If you have the 157" wheelbase, install the 4" Extension Pipe (**B**) using the 4" Exhaust Clamps (**I**). If you have a shorter wheelbase, skip this step.
8. Install the 4" Angled Pipe (**C**) with the 4" Exhaust Clamps (**I**). Secure the two exhaust hangers onto rubber exhaust insulators. (**Fig. 4**)



9. Install the Y-Pipe (**D**) with the 4" Exhaust Clamp (**I**). (**Fig. 5**)



10. Install the 3" LH Exit Pipe (**E**) with the 3" Exhaust Clamps (**J**). Secure the exhaust hanger onto the driver side exhaust mount. Reinstall the exhaust mount onto the frame. (**Fig. 6**)



11. Install the 3" RH Exit Pipe (**F**) with the 3" Exhaust Clamps (**J**). Secure the exhaust hanger onto the passenger side exhaust mount. Reinstall the exhaust mount onto the frame (**Fig. 7**)
12. Install the 4" Dual Exhaust Tips (**G & H**) with two 3" Exhaust Clamps (**J**). Make any final adjustments, then tighten all exhaust clamps.

**Fig. 7**

Installation Complete

DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

Note regarding emissions-related, non-E.O.-legal products: THESE PRODUCTS ARE LEGAL IN CALIFORNIA ONLY FOR RACING VEHICLES THAT MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR HIGHWAY OR OFF-ROAD USE.

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