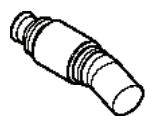


304 Stainless Steel DPF-Back Performance Exhaust Kit – Dual Exhaust

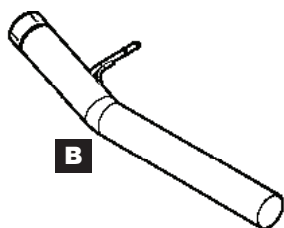
*Chevrolet/GMC Silverado,
Sierra 3.0L Duramax LM2*

(117060020, 117060030, 117063020, 117063030)

Installation Guide



A



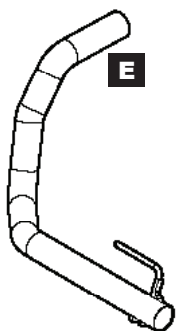
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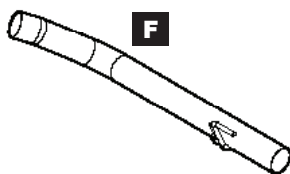
C



D



E



F



G



H



I



J



K

CONTENTS

- A. (1) Woven Exhaust Bellows
- B. (1) 4" Inlet Tube
- C. (1) 4" Angled Tube
- D. (1) Y-Pipe Tube
- E. (1) 3" LH Exit Pipe
- F. (1) 3" RH Exit Pipe
- G. (1) 4" Extension Tube
- H. (4) 4" Exhaust Clamp
- I. (4) 3" Exhaust Clamp
- J. (1) 4" LH Dual Exhaust Tip
- K. (1) 4" RH Dual Exhaust Tip

DISASSEMBLY

1. Vehicle off and engine cool.
2. Loosen factory exhaust clamp and tab that secures factory exhaust system to diesel particulate filter. Retain the factory exhaust clamp for installing the PPE exhaust. (**Fig. 1, Fig. 2**) It is recommended in the GM service manual to replace the exhaust clamp (86799823) due to age and clamp stretching that may cause exhaust leaks and improper fitment.
3. Remove stock exhaust system by releasing hangers suspended from the rubber exhaust insulators.
4. Uninstall the exhaust mount secured to the frame on each side for the final two exhaust hangers. Remove the exhaust completely.
5. Remove both factory exhaust cutout from the rear bumper.

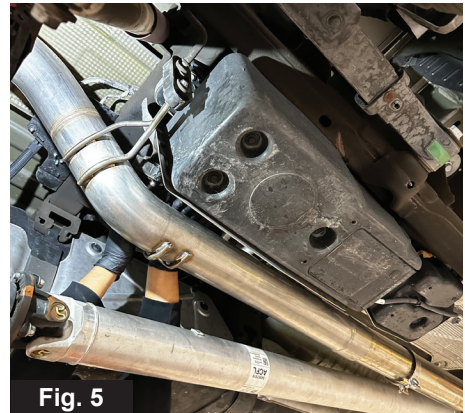
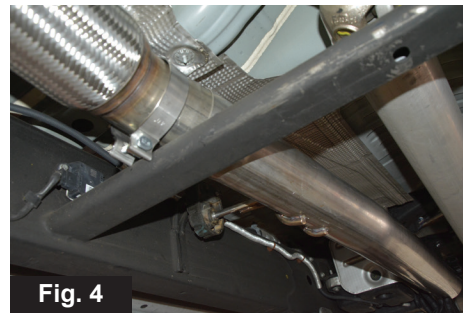
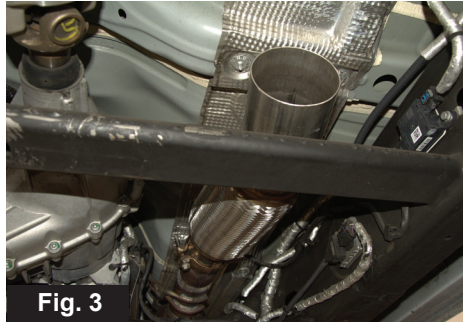




INSTALLATION

It is recommended to install the PPE Exhaust System in sections. Keep all clamps loose during installation to allow for proper alignment. Tighten only after the entire kit is fully installed and properly adjusted to your satisfaction.

6. Install the factory connector clamp onto the Woven Exhaust Bellows (**A**) and install it to the diesel particulate filter. (**Fig. 3**)
7. Install the 4" Inlet Tube (**B**) with the 4" Exhaust Clamp (**H**). Secure the exhaust hanger on to the rubber exhaust insulators. (**Fig. 4**)
8. If you have the 157" wheelbase, install the 4" Extension Tube (**G**) using the 4" Exhaust Clamps (**H**). If you have a shorter wheelbase, skip this step.
9. Install the 4" Angled Tube (**C**) with the 4" Exhaust Clamps (**H**). Secure the two exhaust hanger rods onto the rubber exhaust insulators. (**Fig. 5**)



10. Install the Y-Pipe Tube (D) with the 4" Exhaust Clamp (H). (Fig. 6)



11. Install the 3" LH Exit Pipe (E) with the 3" Exhaust Clamps (I). Reinstall the driver side exhaust mount from Step 5. (Fig. 7)



12. Install the 3" RH Exit Pipe (F) with the 3" Exhaust Clamps (I). Reinstall the passenger side exhaust mount from Step 5. (Fig. 8)
13. Install the 4" Dual Exhaust Tips (J & K) with two 3" Exhaust Clamps (I). Make any final adjustments, then tighten all exhaust clamps.



Installation Complete



DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

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