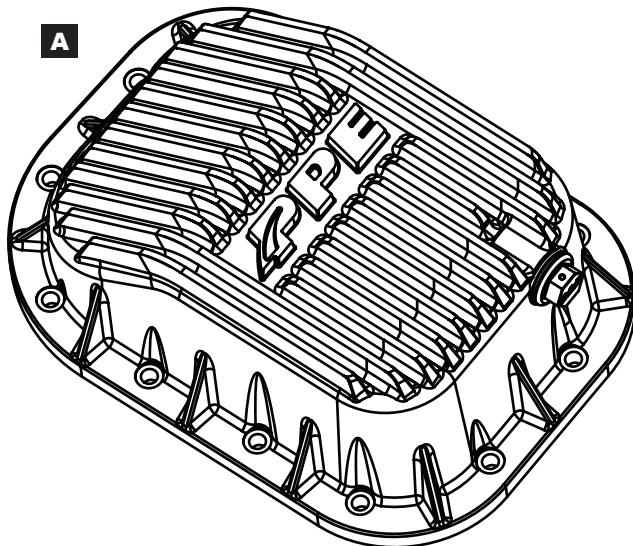


**Heavy-Duty  
Cast Aluminum  
Engine Oil Pan  
3.6L Wrangler JL/JT**

(214055000, 214055010, 214055020)

***Installation Guide***



**D**



**C**



**E**



## CONTENTS

- A** (1) JEEP JL 3.6 Oil Pan
- B** (1) Neodymium Magnetic Drain Plug (*installed*)
- C** (1) 1/8-inch NPT plug (*installed*)
- D** (12) M6-1.0 x 25mm Socket Head Cap Screws
- E** (12) M6 Flat Washers

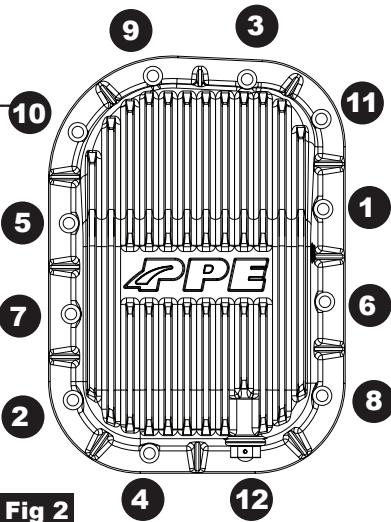
## INSTALLATION

- Step 1. *Vehicle off. Engine cool.*
- Step 2. *Loosen and remove stock pan drain plug to allow fluid to drain. Recycle fluid.*
- Step 3. *Remove stock pan bolts.*
- Step 4. *Remove pan.*
- Step 5. *Thoroughly clean mating surface of the engine of any sealant, dirt, or oil.*
- Step 6. *Place a bead of RTV sealant around the mating surface of the new oil pan, making sure to place the bead to the inside of the bolt holes (Fig 1).*
- Step 7. *Mate Pan to housing surface and*
- Step 8. *Install remaining bolts.*
- Step 9. *Tighten in a crossing pattern as shown (Fig 2). Final torque spec: 8-10 ft lbs.*
- Step 10. *Add recommended oil. Start engine. Check for leaks.*

*Installation complete.*



**Fig 1**



**Fig 2**

## **DISCLAIMER OF LIABILITY**

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

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