



**FORD 1999-16 F-250/350 Super Duty CREW CAB BA2 STEP**

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

**Components Included:**

- 2 - Step Boards
- 6 - Mounting Brackets

**Hardware Included:**

- 6 - 8mm Double Bolt Plate
- 6 - 8mm Clip Nut
- 12 - 8mm x 25mm Bolt
- 18 - 8mm Lock Nut
- 30 - 8mm Flat Washer
- 6 - 8mm Lock Washer

**Tools Required:**

- 13mm Wrench



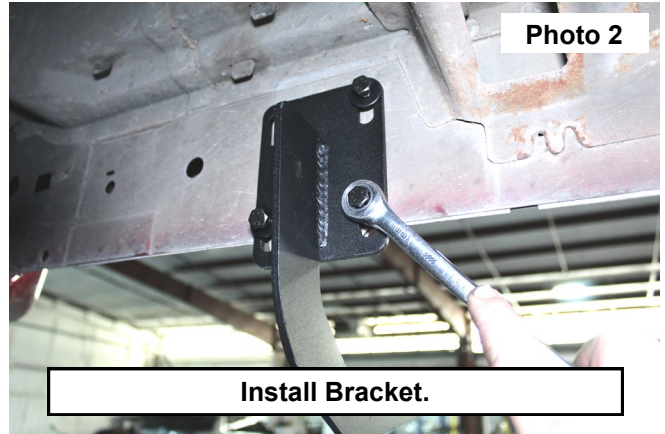
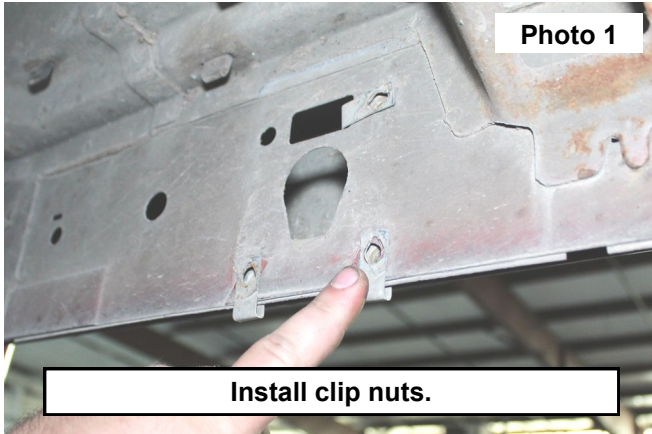
**Torque Specs:**

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

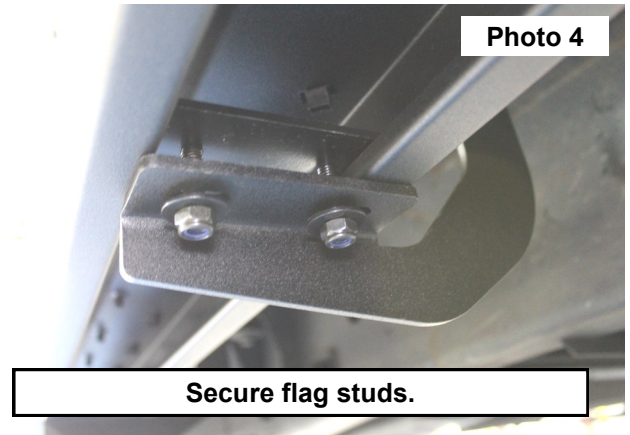
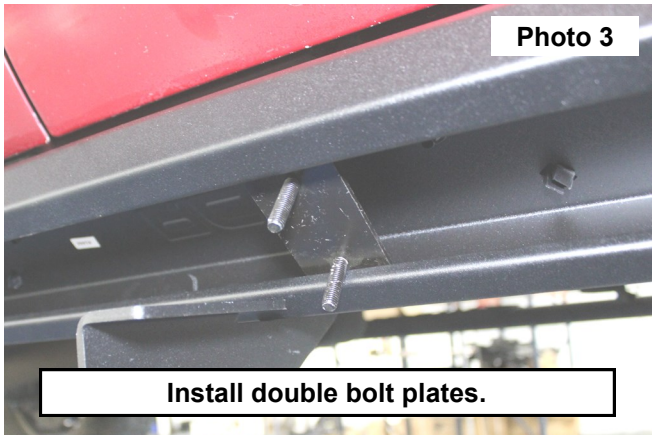


### INSTALLATION INSTRUCTIONS

1. Place three (3) supplied 8mm clip nuts in each mounting location of the vehicle rocker. **See Photo 1.**
2. Install supplied bracket, 8mm bolt, 8mm lock washer, and 8mm flat washer through the previously installed clip nuts with a 13mm wrench. Do not fully tighten. **NOTE:** All brackets are the same. **See Photo 2.**



3. Repeat for remaining five brackets.
4. Install the supplied double bolt plates. (one for each bracket) in the underside rail of the step board. **See Photo 3.**
5. Use (2 ea) 8mm flat washer, 8mm lock washer, and 8mm lock nuts to secure the steps to the bracket. Tighten with a 13mm wrench. **See Photo 4.**
6. Adjust steps to desired fit. Tighten with a 13mm wrench.



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