

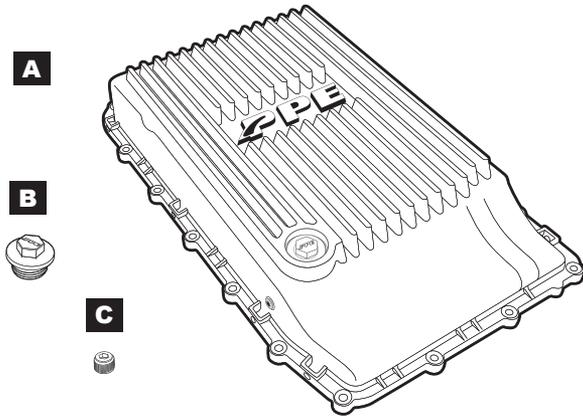
Heavy-Duty Cast Aluminum Transmission Pan 2017(+) Ford with 10R80 Transmission

(328053200, 328053210, 328053220)

Installation Guide

CONTENTS

- A** *Heavy-Duty Cast Aluminum Trans Pan*
- B** *Stainless Steel Neodymium Magnetic Drain Plug (installed)*
- C** *1/8 inch NPT plug (installed)*



INSTALLATION

- Step 1. Vehicle off. Engine cool. Completely drain fluid. Overnight, if possible.
- Step 2. Jack up and secure vehicle making sure it is level.
- Step 3. Remove stock pan bolts, pan and gasket. Retain stock bolts and gasket.
- Step 4. Inspect factory hardware and gasket. Replace if damaged.
- Step 5. Thoroughly clean gasket and housing mating surface.
- Step 6. Fit cleaned factory gasket to PPE Pan. Install and secure PPE Pan to housing with factory hardware. Finger-tight for now.
- Step 7. Tighten in a crossing pattern (**Fig.1**). Torque to 8-10 ft lbs.
(Tighten Drain Plug to 18-22 ft lbs and snug NPT plug)
- Step 8. Remove check port plug located on the passenger side of the transmission. Fill to full level of the dip stick with manufacturer recommended fluid. Reinstall plug and tighten.
- Step 9. Follow manufacturer vehicle guide recommendations for adjustment of proper fluid level for your specific application.

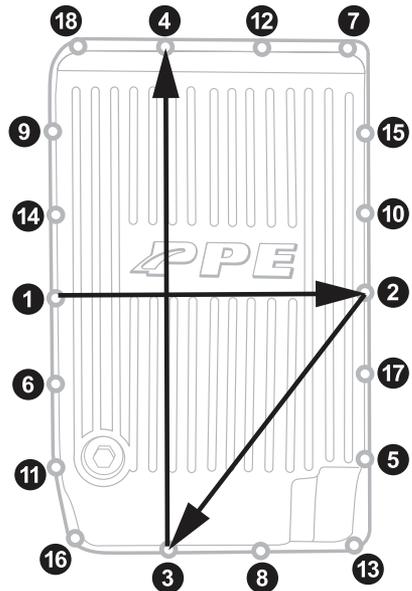


Fig.1

DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

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