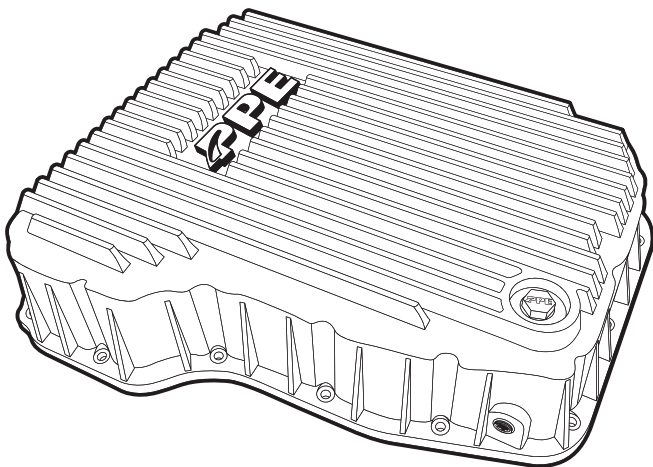




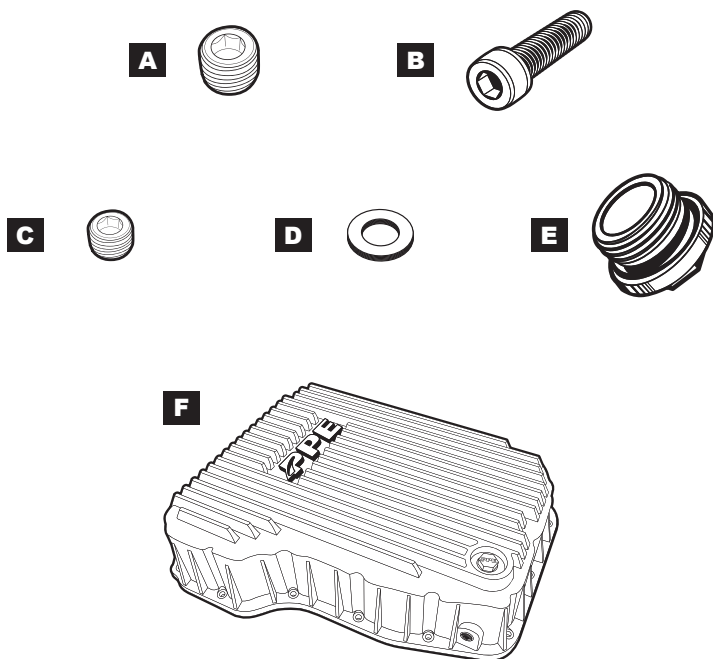
Heavy-Duty Cast Aluminum Transmission Pan 68RFE

2007-2025 Dodge/RAM 6.7L Cummins

(228052100, 228052110, 228052120)

Installation Guide

Heavy-Duty 68RFE Transmission Pan



CONTENTS:

- A. (1) 1/4" NPT plug (installed)
- B. (15) M6-1.0 x 25mm Socket Head Cap Screws
- C. (1) 1/8" NPT plug (installed)
- D. (15) M6 Flat Washers
- E. (1) One-inch Neodymium Magnet equipped Drain Plug (installed)
- F. (1) PPE Deep Transmission Pan (68RFE)



PREPARATION:

1. Vehicle off. Engine cool.
2. Remove stock pan bolts.
Carefully drain fluid.
Thoroughly clean mating surfaces.

INSTALLATION:

3. Reuse the OEM rubber gasket if available, or apply high-temp silicone to the pan surface.
(Fig. 1)

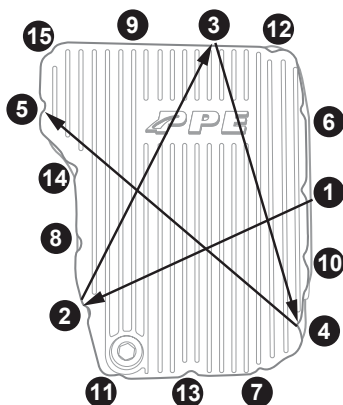


4. Carefully mate surfaces together. Thread two M6 Washers and two M6 Screws on each side of the Pan. Finger-tight to secure. (Fig. 2)



5. Install remaining M6 Flat Washers and M6 Screws. Tighten in crossing pattern as depicted. (Fig. 3)

Torque bolts 8-10 ft. lbs.



6. Step 6. Tighten NPT snug.
Tighten drain plug to 18-22
lb-ft.
7. Fill with manufacturer
recommended transmission
fluid.
8. Start engine. Check for leaks.

Installation Complete

*Refer to the manufacturer's
recommendations for additional
procedures relating to the
transmission.*



UPGRADE YOUR FILTER



**PPE Premium
High-Efficiency
Transmission Fluid Filter
for the RAM 2500 3500
68RFE** (Mopar P/N 04799662AD)

PPE Part Number: 228052150

Features:

- *Extended filter cup houses 57% more media than OEM*
- *178 square inches of specially engineered 10 micron media*
- *81% larger passages for higher flow*
- *Powerful, integrated internal Neodymium magnet with retainer*
- *Steel adapter*
- *Spring loaded O-ring sealed silicone anti-drain-back valve*
- *Perforated metal center tube provides core-strength for filter media*
- *Compatible with conventional and synthetic trans fluid*

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