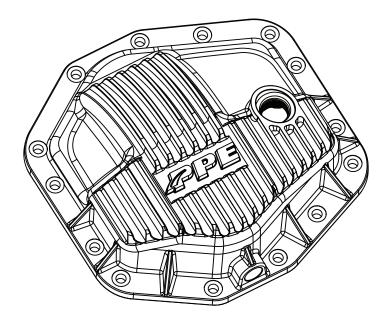


PPEpower.com



Heavy-Duty Cast Aluminum Front Differential Cover

23+ Ford Powerstroke 6.7L

(338041500), (338041510), (338041520)

Installation Guide



DISCLAIMER OF LIABILITY

This is a performance product which increases horsepower above and beyond factory specifications. As a result, more horsepower creates more stress on the drivetrain components, which could result in drivetrain failure. This product is intended for off-road use only. Use at your own risk.

This agreement sets forth the terms and conditions for the use of this product. The installation of this product indicates that the Buyer has read and understands this agreement and accepts the terms and conditions. Pacific Performance Engineering Inc., its distributors, employees, and dealers (the "Seller") shall not be responsible for the product's proper use and service. The buyer hereby waives all liability claims. The Buyer hereby acknowledges no reliance on the Sellers skill or judgment to select or furnish goods suitable for any particular purpose and that there are no liabilities which extend beyond the description on the face hereof, and the Buyer hereby waives all remedies or liabilities expressed or implied, arising by law or otherwise (including without any obligation of the Seller with respect to fitness, merchantability and consequential damages), or whether or not occasioned by the Seller's negligence. The Seller disclaims any warranty and expressly disclaims any liability for personal injury or damages. The Buyer acknowledges and agrees that the disclaimer of any liability for personal injury is a material term for this agreement and the Buyer agrees to indemnify the Seller and to hold the Seller harmless from any claim related to the item of equipment purchased. Under no circumstances will the Seller be liable for any damages or expenses by reason of use or sale of any such equipment. The Seller assumes no liability regarding the improper installation or misapplication of its products. It is the installer's responsibility to check for proper installation and if in doubt contact the manufacturer. The Buyer is solely responsible for all warranty issues from the manufacturer.

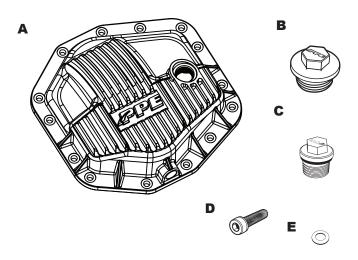
LIMITATION OF WARRANTY

The Seller gives Limited Warranty as to description, quality, merchantability, and fitness for a particular purpose, productiveness, or any other matter of Seller's product sold herewith. The Seller shall not be responsible for the products proper use and service and the Buyer hereby waives all rights other than those expressly written herein. This warranty shall not be extended, altered or varied except by a written instrument signed by Seller and Buyer.

The Warranty is limited to two (2) years from the date of sale and limited solely to the parts contained within the products kit. All products that are in question of Warranty must be returned prepaid to the Seller and must be accompanied by a dated proof of purchase receipt. All Warranty claims are subject to approval by Seller. Under no circumstances will the Seller be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or reinstallation of this product or any other contingent expenses.

Under no circumstances will the Seller be liable for any damage or expenses incurred by reason of the use or sale of any such equipment. In the event that the buyer does not agree with this agreement: the buyer may promptly return this product, in a new and unused condition in its original packaging, with a dated proof of purchase to the place of purchase within ten (10) days from date of purchase for a full refund. The installation of this product indicates that the buyer has read and understands this agreement and accepts its terms and conditions.





KIT INCLUDES:

- A (1) PPE Cast Aluminum Front Differential Cover
- **B** (1) Neodymium Magnetic-Equipped Fill Plug (installed)
- **C** (1) Neodymium Magnetic-Equipped Drain Plug (installed)
- **D** (14) M8 1.25 x 30mm Socket Head Screws
- E (14) M8 Washers

TOOLS AND PARTS REQUIRED:

6mm Hex 10mm Socket 13mm Socket 11/16" Socket



Disassembly:

- Turn the vehicle off and allow time to cool down before installing.
- 2. The factory front differential doesn't have a drain plug so remove all factory differential cover bolts except for the topmost one. See FIG 1.
 Loosen the bolt but do not remove completely to help control the draining of the fluid. Slowly lift the cover slightly so draining can start.
- When draining is complete, remove the last bolt, gasket and front differential cover.



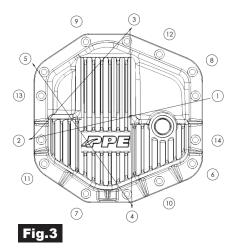


Installation:

- 4. Install the PPE Front
 Differential Cover (A) and
 factory gasket with the M8
 SHCS (D) and M8 Washers
 (E). See FIG. 2. Tighten in
 crossing pattern as depicted in
 Fig. 3. Torque bolts to 20-25 ft
 lbs. Check and tighten Drain
 Plug (C) to 15-19 ft lbs.
- 5. Fill to approximately 2.20 quarts. Tighten Fill Plug (B) to 18-22 ft lbs.



Installation Complete.



DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure

Note regarding emissions-related, non-E.O.-legal products: THESE PRODUCTS ARE LEGAL IN CALIFORNIA ONLY FOR RACING VEHICLES THAT MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR HIGHWAY OR OFF-ROAD USE.

This agreement sets forth the terms and conditions for the use of PPE products. The installation of this product indicates that the Buyer has read and understands this agreement and accepts the terms and conditions. PPE (Pacific Performance Engineering) Inc., its distributors, employees, and dealers (the "Seller") shall not be responsible for the product's proper use and service. The buyer hereby waives all liability claims. The Buyer hereby acknowledges no reliance on the Seller's skill or judgment to select or furnish goods suitable for any particular purpose and that there are no liabilities which extend beyond the description on the face hereof, and the Buyer hereby waives all remedies or liabilities expressed or implied, arising by law or otherwise (including without any obligation of the Seller with respect to fitness, merchantability and consequential damages), or whether or not occasioned by the Seller's negligence. The Seller disclaims any warranty and expressly disclaims any liability for personal injury or damages. The Buyer acknowledges and agrees that the disclaimer of any liability for personal injury is a material term for this agreement and the Buyer agrees to indemnify the Seller and to hold the Seller harmless from any claim related to the item of equipment purchased. Under no circumstances will the Seller be liable for any damages or expenses by reason of use or sale of any such equipment. The Seller assumes no liability regarding the improper installation or misapplication of its products. It is the installer's responsibility to check for proper installation and if in doubt, contact the manufacturer. The Buyer is solely responsible for all warranty issues from the manufacturer.

LIMITATION OF WARRANTY

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⚠ CA WARNING: Handling passenger or off-highway motor vehicle parts can expose you to chemicals such as phalates and lead, which can cause cancer and reproductive harm. To minimize exposure, service the vehicle in a well-ventilated area, wear gloves, and wash your hands. For more information see www.P65Warnings.ca.gov/motor-vehicle-parts.



