ROUGH COUNTRY



WARNING: This product contains a chemical known to the State of California to cause Cancer and Reproductive Harm. For more information, go to **www.P65Warnings.ca.gov.**

2019-2025 RAM 1500 4-DOOR ROCKER SILL PLATES

PRIOR TO INSTALLATION

- A) Install the parts according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, Superglue, or similar products on the hardware or the flares. Install parts on cleaned vehicle surfaces.
- B) **Fit:** Verify the fit of the parts to vehicle prior to installation (some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting: (Optional) if paint is desired it must be done prior to installing parts on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for TPO plastic as per your paint system manufacturer's recommendations is required. Paint parts using a high-quality enamel, or polyurethane automotive paint.
- D) **Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing parts
- E) **Decals:** Parts may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of parts.
- F) Care & Cleaning: Parts are built to last; any detergent you use to wash your vehicle is sufficient to clean the part. Do not use any harsh abrasive detergents.

TOOLS FOR EASY INSTALLATION:

- Soft Cloth or Alcohol Wipe
- Masking Tape
- Sharpie Marker

PLEASE READ: Dirt and debris can become lodged between the parts and the vehicle's surface, causing scratching and paint wear from vibration. Manufacturer is not responsible for any damage, and the installation of our parts is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS: To claim warranty you must provide Proof of Purchase.

INCLUDED IN HARDWARE KIT:

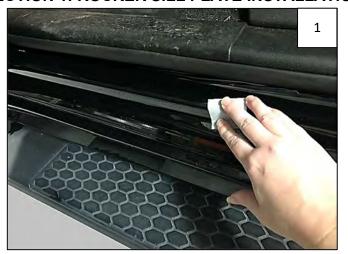
1.



Alcohol Wipe 6 pcs



SECTION 1: ROCKER SILL PLATE INSTALLATION



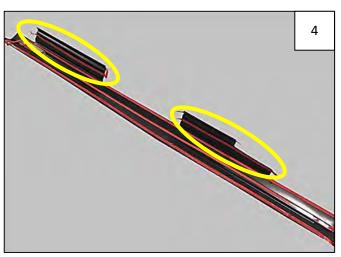
Open vehicle doors and use supplied alcohol wipes to clean sill at areas of tape. Alternately: Clean area with alcohol or degreaser.



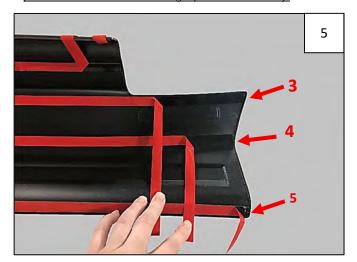
Make sure each of red leader can wrap around to the front. Peel leader until you have about 2" to wrap as needed. Note that the tape leader for the inside tape strip extends past the outside strip – this is important for pulling the tape leaders later.



Fold the tape leaders to the outside of the part and use masking tape to hold them for accessibility when installing. Using a sharpie, mark masking tape in numbered order as shown. <u>Tape must be peeled in order to aid in removing tape leaders correctly.</u>



Door sill plate areas indicated by arrows.



Next, peel a few inches of red leaders from three long pieces of tape, graduating the length of the leaders as shown. Fold leaders in opposite direction from those in Steps 2-3. Do this for both ends, in case the leader breaks when installing part.



Fold these tape leaders to the outside of the part and use masking tape to hold them for accessibility when installing. Using a sharpie, mark masking tape "#3", "#4", and "#5".



Hold part in place on door sill. Front of part flares out to stand off front fender at pinch weld area. <u>Do not press the part down at areas of tape until you have confirmed placement of part.</u>



Carefully pull red tape leader marked #1 at a 45-degree angle away from part into interior of vehicle to release from the tape, pressing against part as you go. Press down on door sill before peeling next tape leader.



Repeat for other tape leaders from door sill areas. Do not peel tape from underside of part yet. Press part against vehicle in both sill areas.



Starting at front of part, carefully peel rest of tape leaders in order. Peel each liner at a 45 degree angle *down* toward the ground and away from part to release from the tape. Press against part as you go.



Press part against vehicle at areas of tape for 30 seconds to ensure full adhesion. Tape cures after 24 hours at 65 degrees. Curing will take longer in colder temperatures.



Peel clear protective film from Rough Country Dome Label.



Complete Rocker Sill Plate Installation. Repeat for other side.

