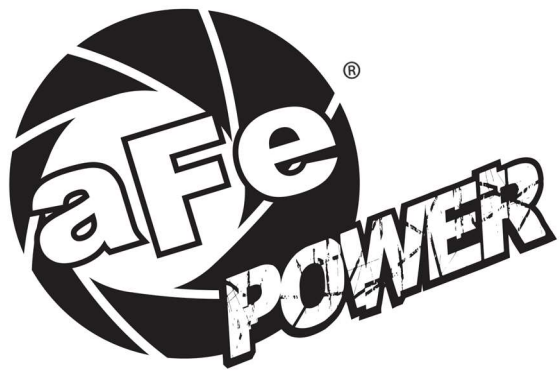




advanced FLOW engineering BladeRunner – Hot Side Charge Pipe Kit

Instruction Manual P/N: 46-20678-R

Make: Ford	Model: Explorer ST	Year: 22-24	Engine: V6-3.0L (tt)
Make: Ford	Model: Explorer	Year: 22-24	Engine: V6-3.0L (tt)
Make: Lincon	Model: Aviator	Year: 22-24	Engine: V6-3.0L (tt)



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- For technical support please call 951-493-7185.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Retain factory parts for future use.

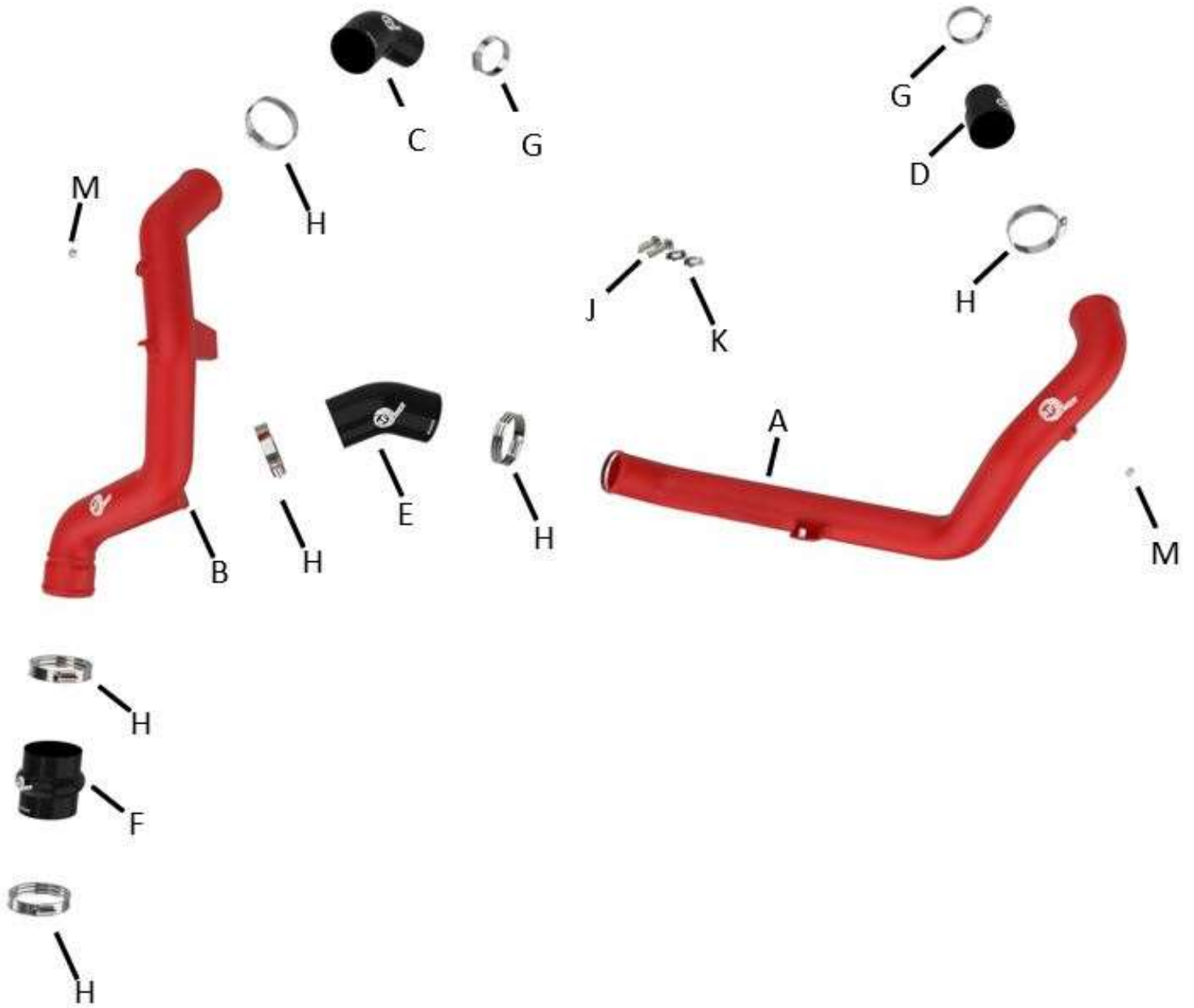
Label	Qty.	UoM	Description	Part Number
A	1	Ea.	Tube, DS Hot Side: 46-2067X-R	05-61337R
B	1	Ea.	Tube, PS Hot Side: 46-2065X-R	05-61316R
C	1	Ea.	Coupling, Silicone Rdr Elbow 2.25" x 1.85" 45 Deg	05-60957
D	1	Ea.	Coupling, Silicone Straight: 2.30" x1.85" x3.50"L	05-60940
E	1	Ea.	Coupling, Silicone Elbow: 2.25" x 40 Deg	05-61318
F	1	Ea.	Coupling, Silicone Hump: 2.50" x 3"L	05-61319
G	2	Ea.	Clamp, SmartSeal, 032 (1.94" – 2.31")	03-50655
H	6	Ea.	Clamp, SmartSeal, 044 (2.50" – 3.06")	03-50656
J	2	Ea.	Screw, Socket Head Cap: M6x1.0x20, S/S	03-50241
K	2	Ea.	Washer, M6 (12mm OD x 6.4mm ID)	03-50177
M	2	Ea.	Plug, Hex Hd Socket: 1/8" NPT (Zn Plt)	03-50029

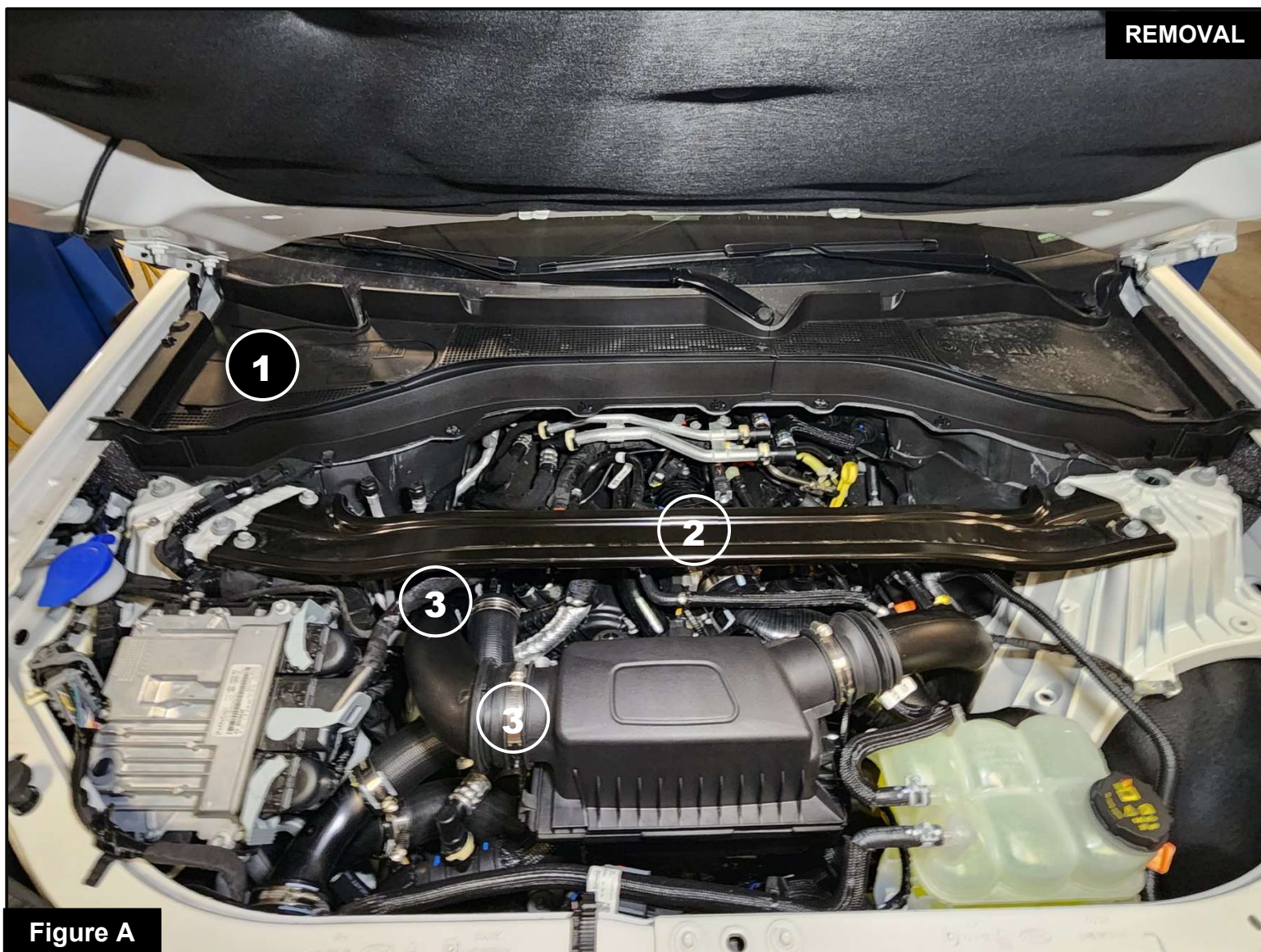
Installation will require the following tools:

7mm, 8mm, 10mm, 13mm sockets , 5mm allen, 3/16" allen, extensions, ratchet, plastic pannel popper, flat screwdriver, pick, teflon tape.

Warranty Information available at <https://afepower.com/contact#warranty>

Emissions Disclaimer: This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.




Figure A

Refer to Figure A for Steps 1-3

Step 1: Disconnect the negative battery cable ①

Step 2: Remove the screws securing the factory strut tower brace onto the vehicle ②, and remove the brace.

Step 3: Loosen the two clamps securing the passenger side turbo inlet tube into the vehicle, then remove it ③.

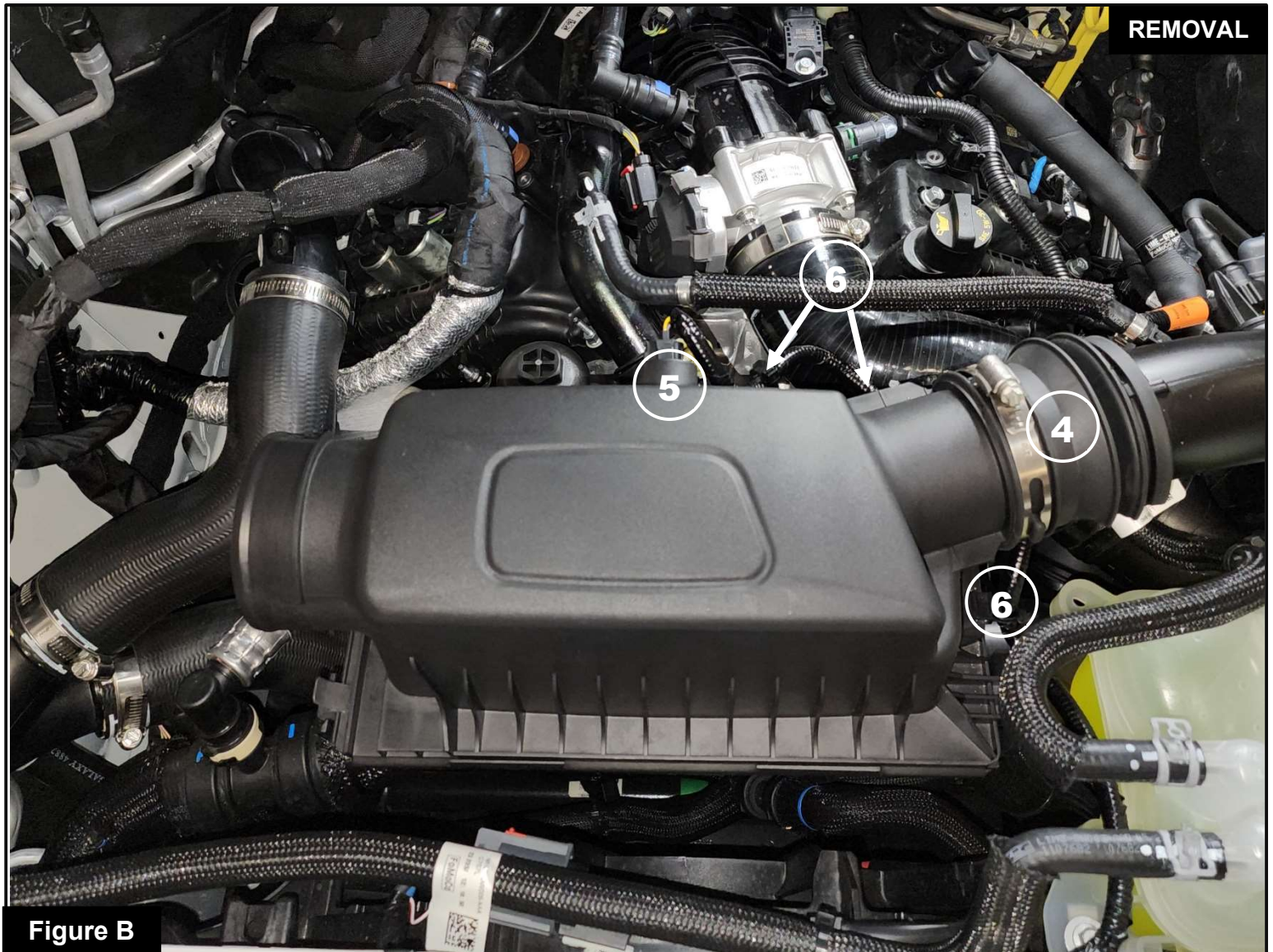


Figure B

Refer to Figure B for Steps 4-6

Step 4: Loosen the clamp securing the driver side turbo inlet tube to the intake air box, then disconnect it ④.

Step 5: Disconnect the air intake temperature sensor harness from the sensor on the intake air box ⑤.

Step 6: Unclip the air intake sensor wire harness from the mounting screw and intake air box lid ⑥.

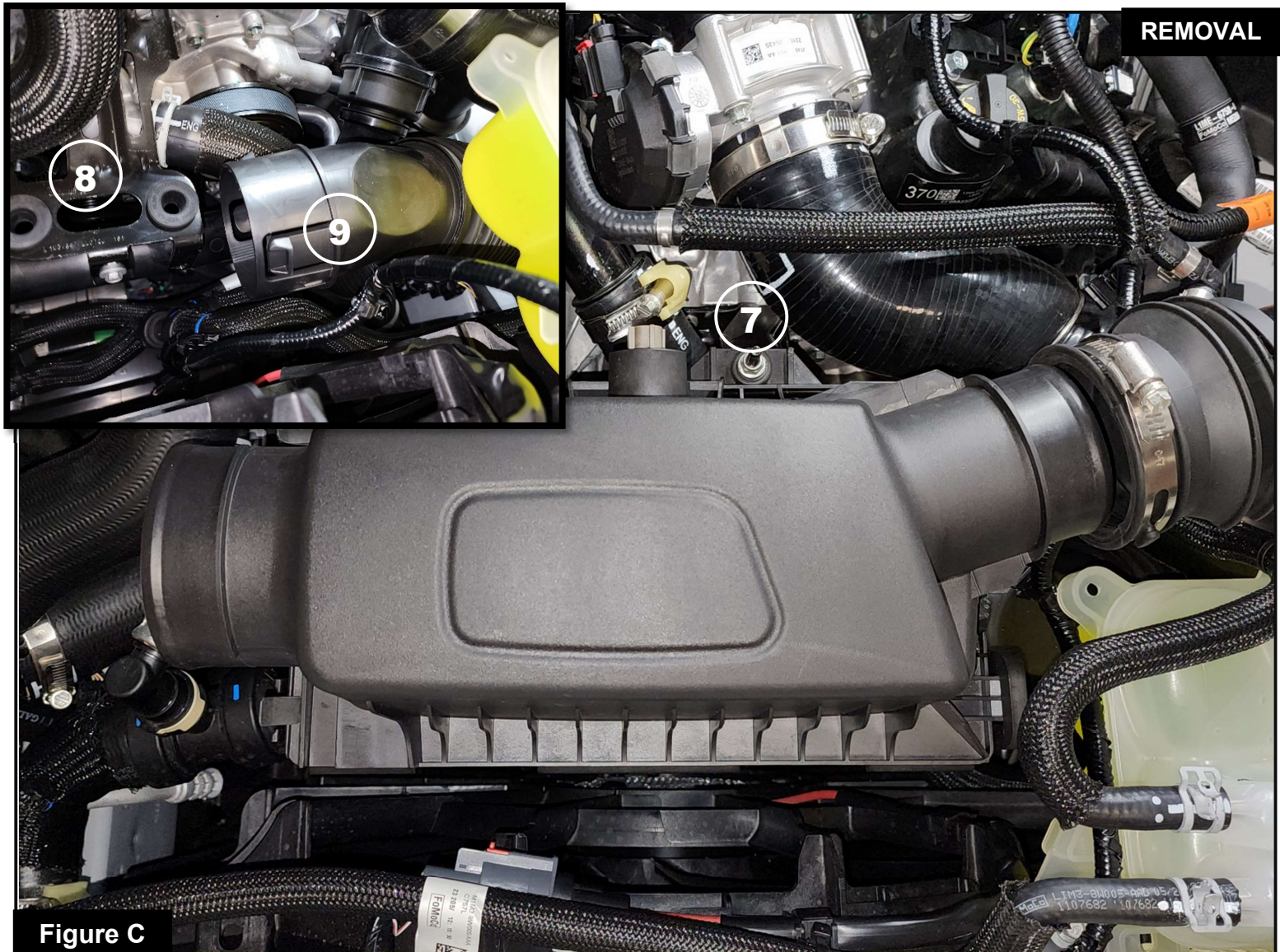


Figure C

Refer to Figure C for Steps 7-9

Step 7: Remove the nut securing the intake air box into the vehicle ⑦

Step 8: Lift upwards on the factory intake air box to disconnect it from the lower mounting grommets ⑧.

Step 9: Disconnect the intake air scoop from the bottom half of the factory air box by firmly pulling the connection apart ⑨.


Figure D

Refer to Figure D for Steps 10-15

Step 10: Disconnect the intercooler pressure line from the intercooler by releasing the security tab and disconnecting it 10.

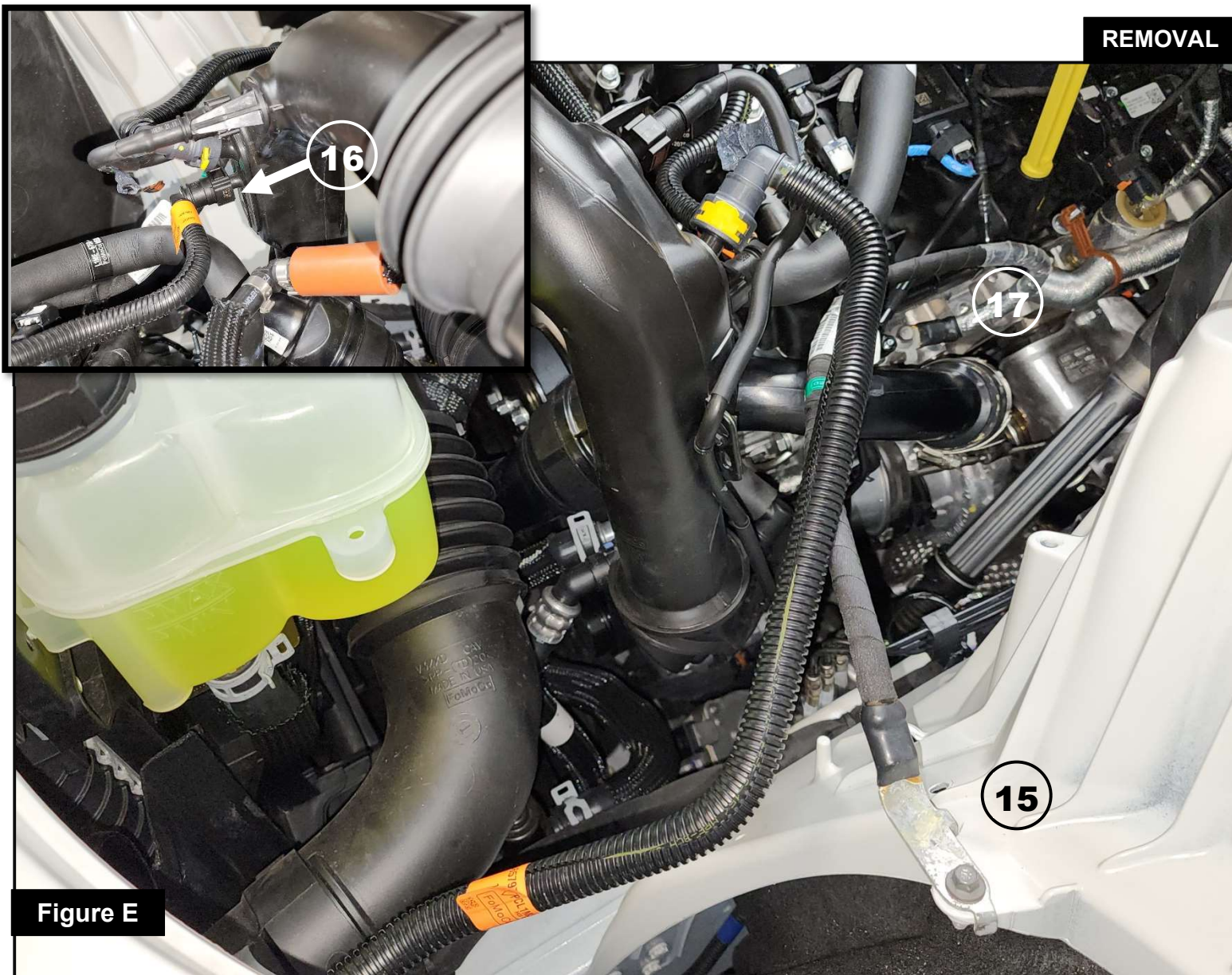
Step 11: Remove the screw securing the coolant reservoir to the vehicle 11.

Step 12: Place a plastic pry tool between the reservoir and the fan shroud mount, and gently tap the coolant reservoir towards the passenger side to disconnect it from the vehicle 12.

Step 13: Loosen the clamp securing the factory cold side charge pipe to the intercooler 13.

Step 14: Lift the coolant reservoir and remove the nut securing the factory cold side charge pipe mounting bracket to the vehicle 14.

Step 15: Loosen the clamp securing the factory cold side charge pipe to the throttle body, then remove the charge pipe from the vehicle.

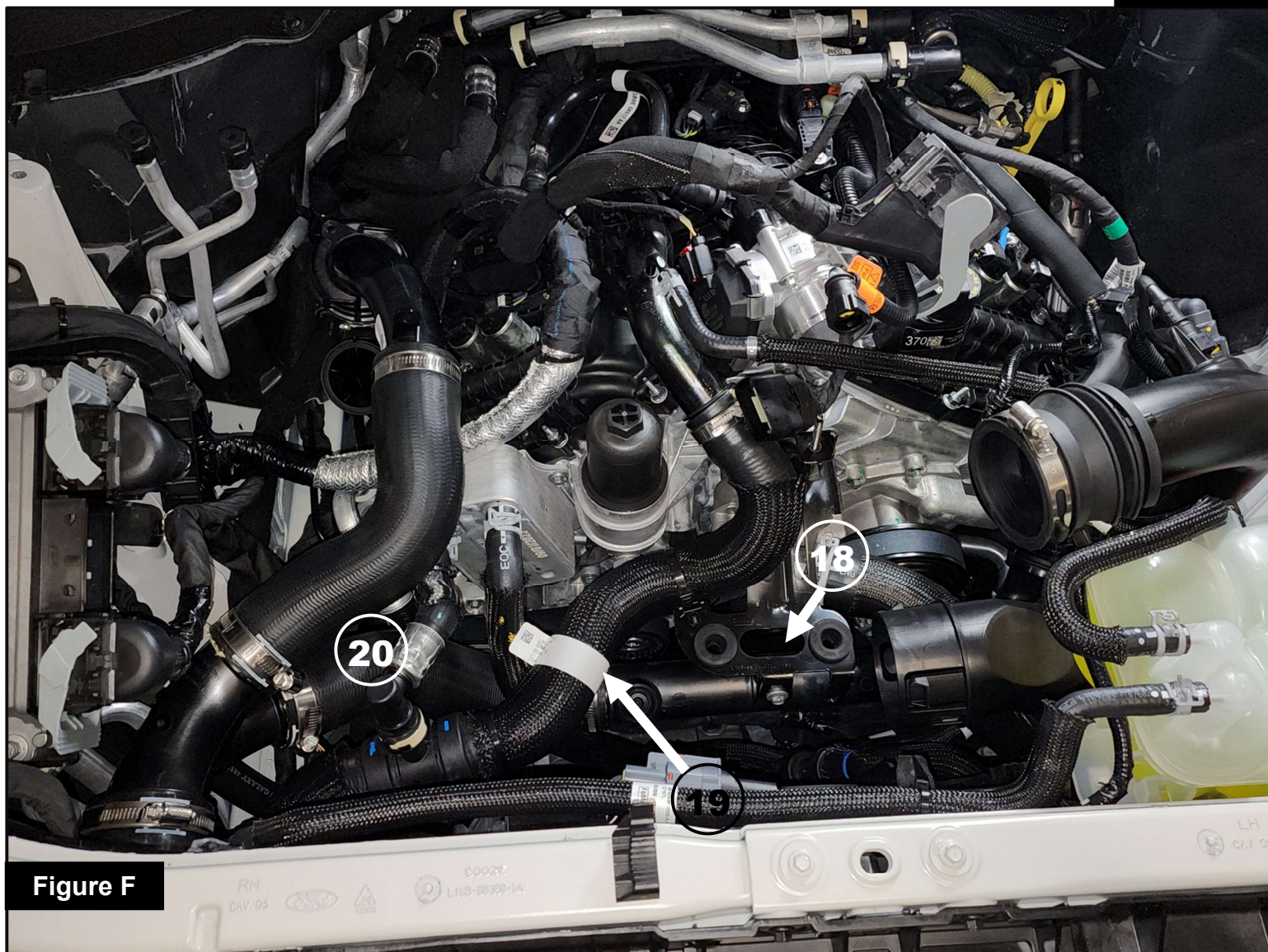


Refer to Figure E for Steps 16-18

Step 16: Remove the screw securing the ground strap onto the vehicle 15.

Step 17: Disconnect the EVAP hose from the turbo inlet tube. It should have an orange tag on it 16.

Step 18: Loosen the clamp securing the driver's side hot charge pipe onto the turbo 17.


Figure F

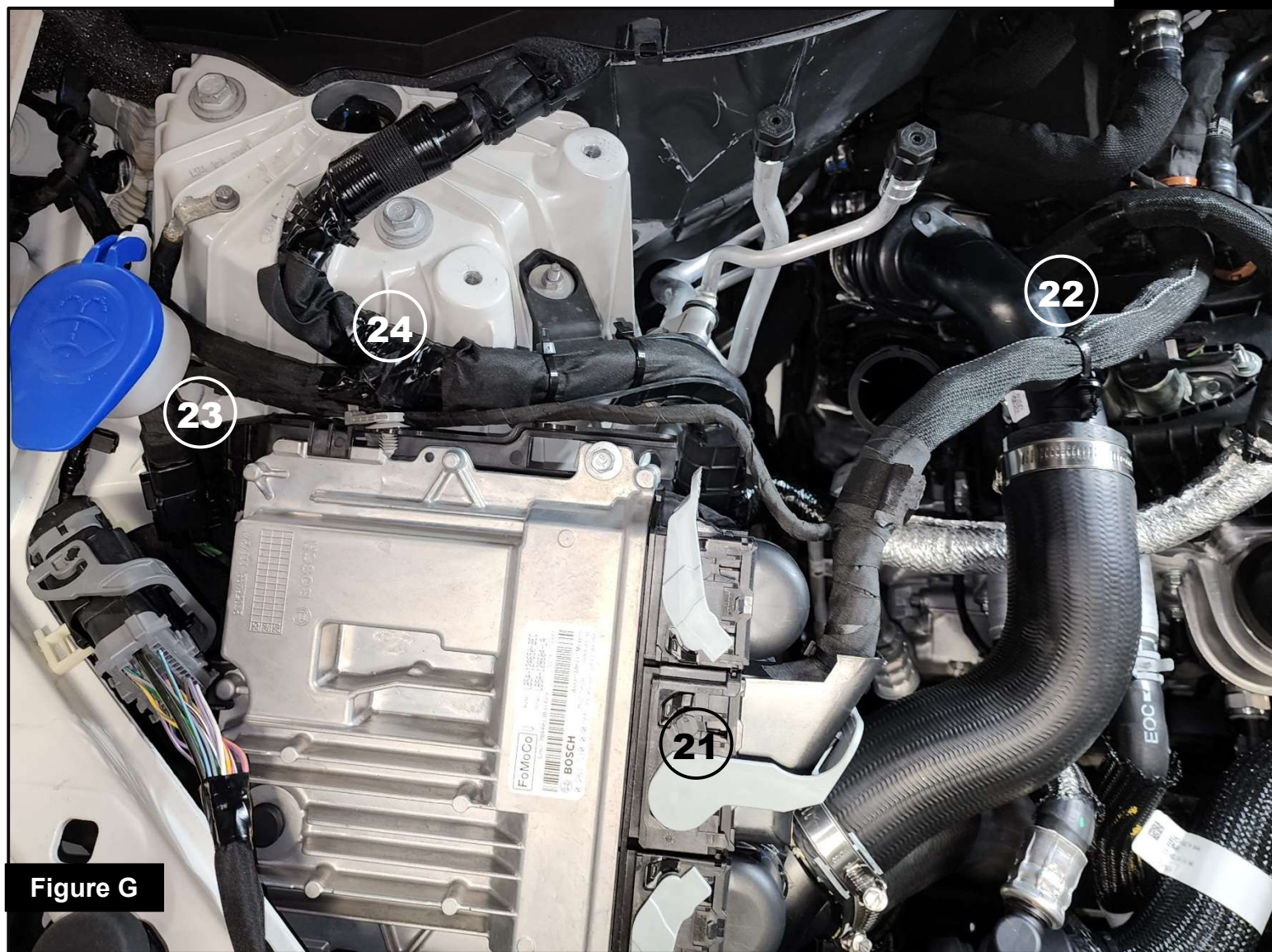
Refer to Figure F for Steps 19-22

Step 19: Remove the screw securing the driver's side hot charge pipe to the intake mount ⑮

Step 20: Loosen the clamp securing the hot side charge pipe merge coupling to the driver's side hot side charge pipe and disconnect ⑯.

Step 21: Disconnect the driver's side hot charge pipe from the turbo and remove the pipe from the vehicle.

Step 22: Loosen the clamp securing the driver's side hot charge pipe coupling to the merge tube and remove the coupling from the vehicle ⑰.


Figure G

Refer to Figure G for Steps 23-26

Step 23: Disconnect the middle ECU harness connector from the ECU 21.

Step 24: Disconnect the clip securing the harness to the passenger side hot charge pipe 22.

Step 25: Disconnect the electrical connector shown above 23.

Step 26: Disconnect the clip securing the harness from above to the ECU mounting bracket and lay the entire harness over the engine 24.

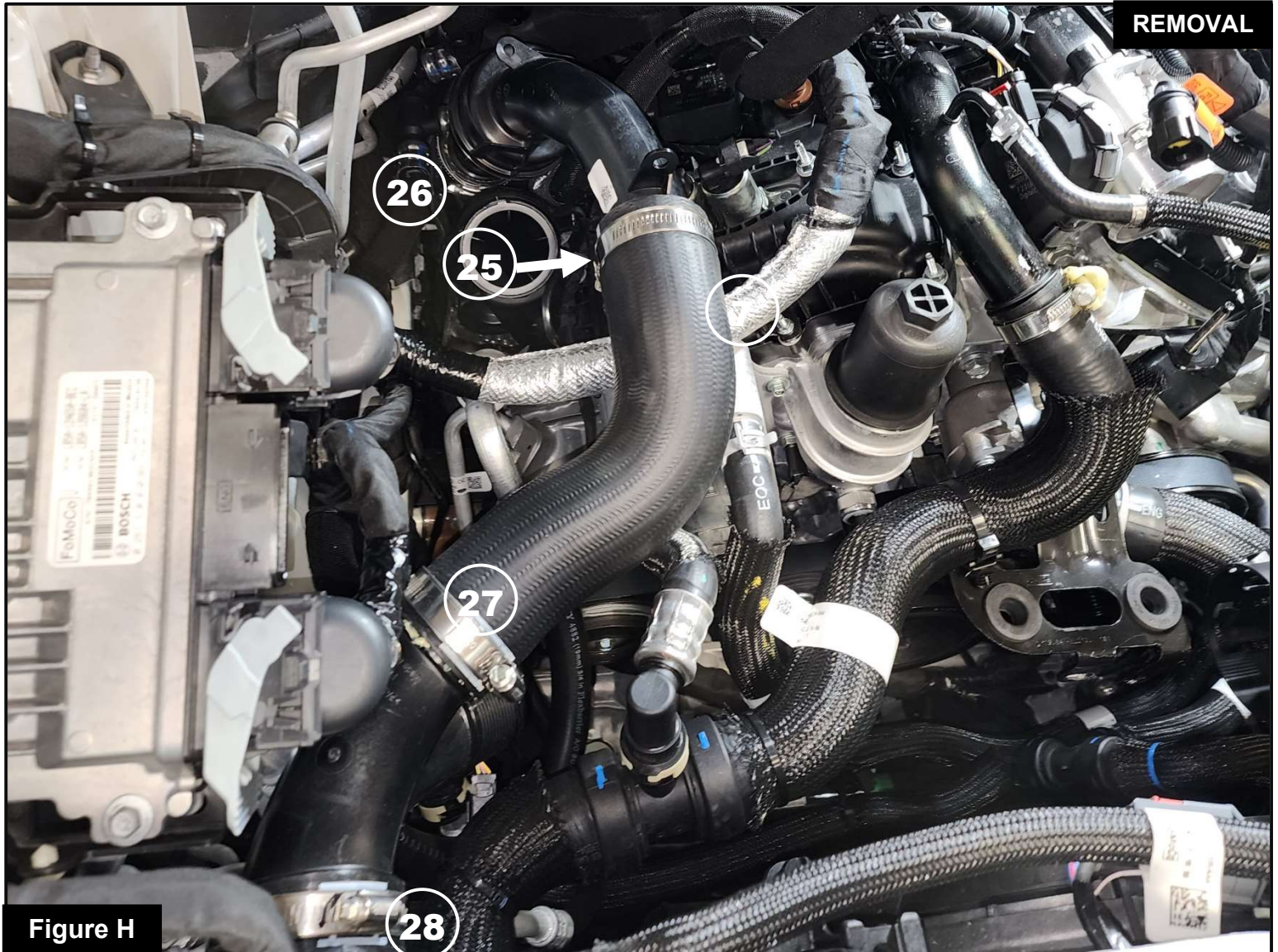


Figure H

Refer to Figure H for Steps 27-31

Step 27: Remove the screw securing the passenger side hot charge pipe onto the engine 25.

Step 28: Loosen the clamp securing the passenger side hot charge pipe to the turbo 26.

Step 29: Loosen the clamp securing the passenger side hot charge pipe coupling to the merge tube 27.

Step 30: Remove the passenger side hot charge pipe from the vehicle.

Step 31: Loosen the clamp securing the hot side merge tube to the intercooler and remove it from the vehicle 28.



Figure I

Refer to Figure I for Steps 32-33

Note: Be sure to use thread sealant on the plugs or sensors to prevent any leaking

Step 32: If you are not using any aftermarket sensors, install the supplied 1/8" NPT plugs into the threaded fittings on the aFe POWER driver's and passenger side hot side charge pipes **29**

Step 33: Install the supplied aFe POWER silicone hump coupling, 2.50"x 3"L, **30** and one of the supplied 044 SmartSeal clamps onto the end of the aFe POWER passenger side hot charge pipe, do not tighten the clamp yet.

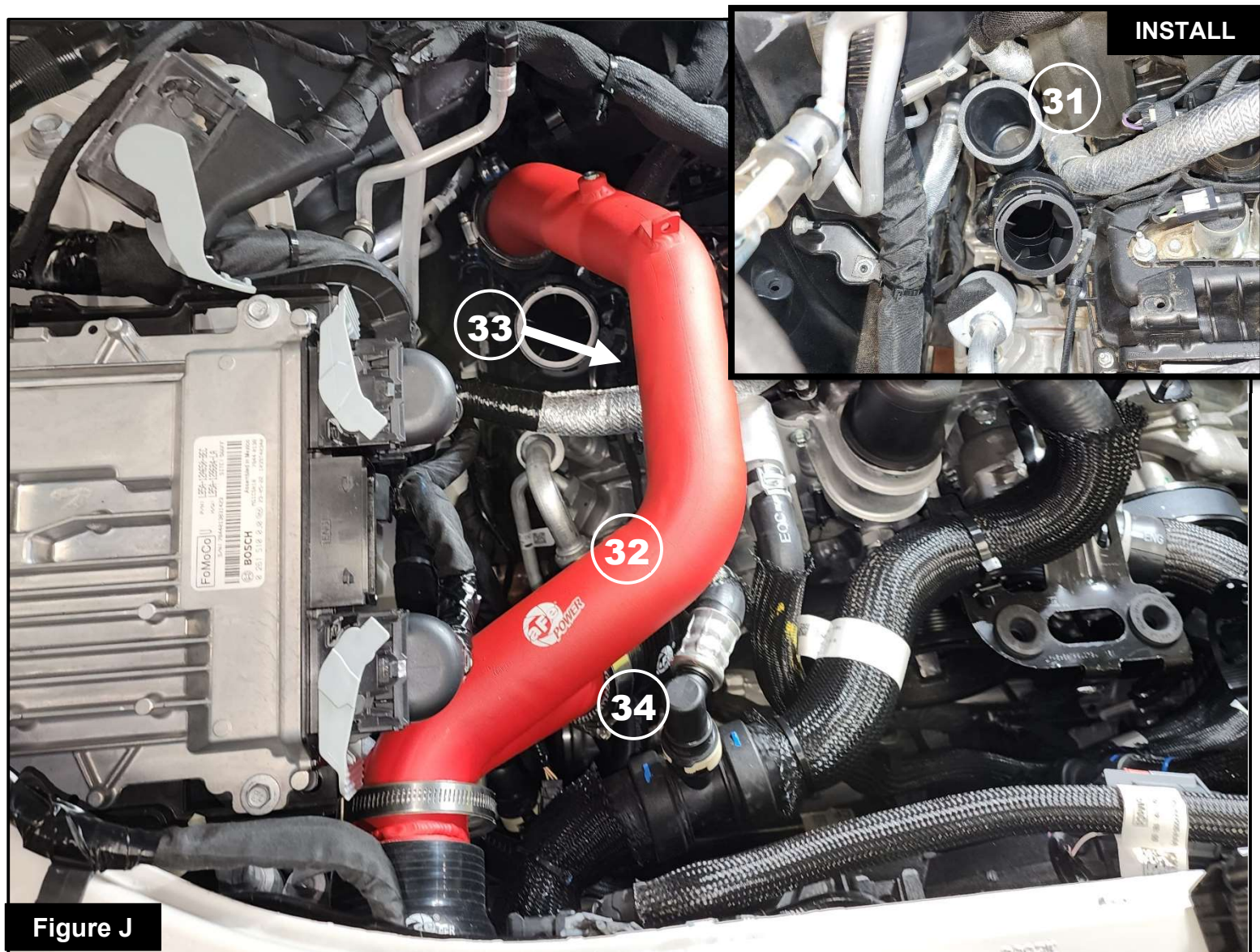


Figure J

Refer to Figure J for Steps 34-37

Step 34: Install the supplied aFe POWER silicone reducer elbow coupling 2.25"x 1.85" x 45 Deg and one of the supplied 032 SmartSeal clamps onto the passenger side turbo 34, do not tighten the clamp yet.

Step 35: Install your aFe POWER passenger side hot charge pipe along with one of the supplied 044 SmartSeal clamps on each end 32. Install it by connecting to the turbo coupling then to the intercooler, do not tighten the clamps yet.

Step 36: Adjust the couplings as needed and secure the charge pipe with one supplied M6 x 1 x 20 screw and M6 washer 33, then tighten all of the clamps for the passenger side hot charge pipe.



Step 37: Install the supplied aFe POWER silicone elbow coupling 2.25"x 40 Deg along with one 044 SmartSeal clamp onto the lower tube of the passenger side hot merge tube 34.

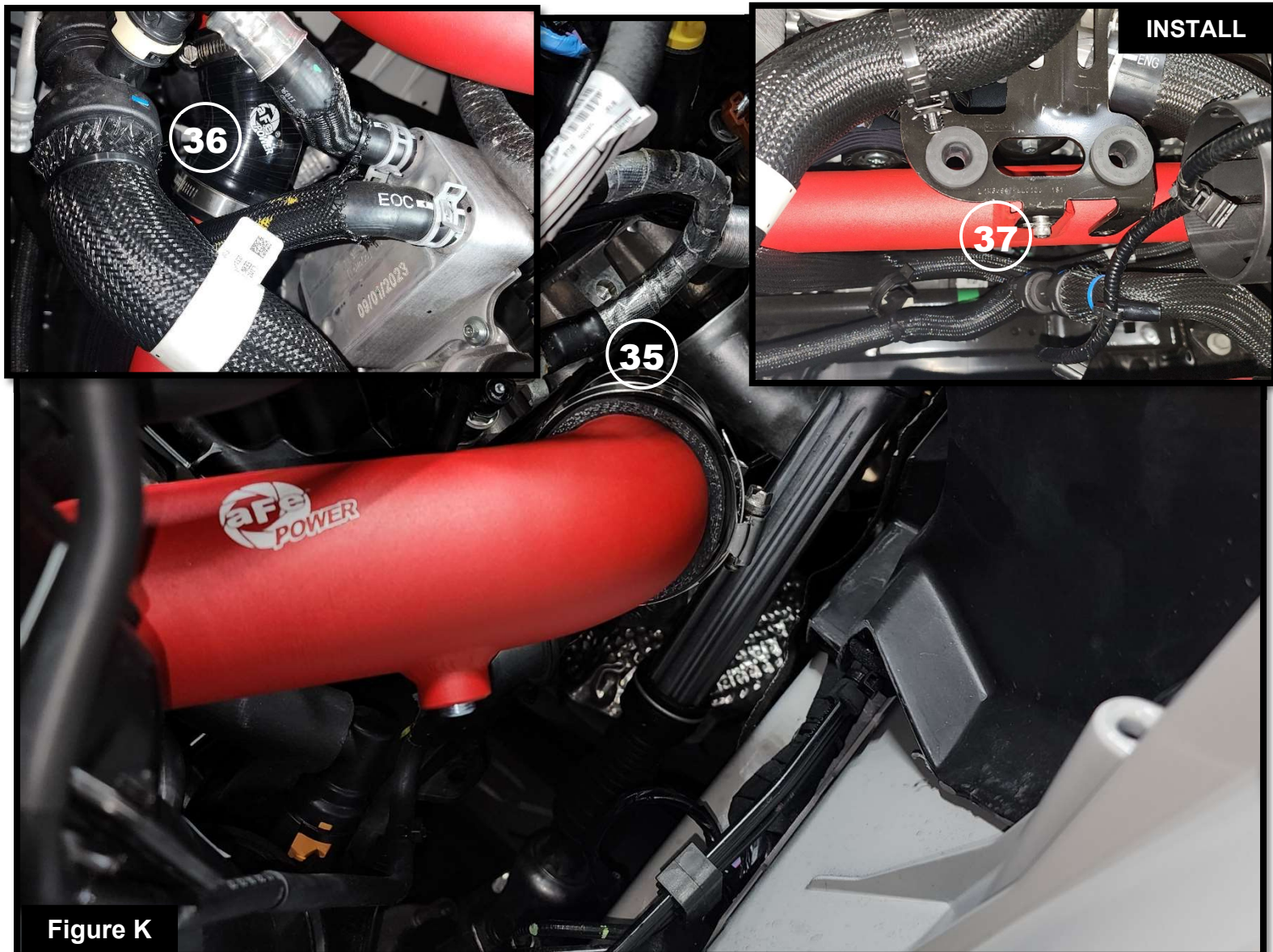


Figure K

Refer to Figure K for Step 38-40

Step 38: Install the supplied aFe POWER silicone reducer coupling 2.30" x1.85" x3.5"L and one supplied 032 SmartSeal clamp onto the driver's side turbo ³⁶, do not tighten the clamp yet.

Step 39: Install your aFe POWER driver's side hot charge pipe along with one supplied 044 SmartSeal clamp on each end ³⁶. Install it by connecting to the turbo coupling then to the lower coupling on the passenger side hot merge tube, do not tighten the clamps yet.

Step 40: Adjust the couplings as needed and secure the charge pipe with one supplied M6 x 1 x 20 screw and M6 washer ³⁷, then tighten all of the clamps for the driver's side hot charge pipe.



Refer to Figure L for Steps 41-46

INSTALL

Step 41: Reinstall the cold side charge pipe into the vehicle, adjust the couplings and tighten the clamps.

Step 42: Secure the charge pipe with the factory nut.

Step 43: Reconnect the intercooler pressure line to the intercooler and secure the security tab 38.

Step 44: Secure the ground strap back into place 39.

Step 45: Reinstall the coolant reservoir into its mounting tab and secure it using the factory screw 40.

Step 46: Reconnect the EVAP hose to the turbo inlet tube 41.

39



Refer to Figure M for Steps 47-54

INSTALL

Step 47: Reconnect the electrical connections on the ECU harness and secure them to the aFe POWER charge pipe and the ECU mounting bracket (42)

Step 48: Reinstall the intake air box to the intake air scoop and secure it into the vehicle (43)

Step 49: Reinstall the passenger's side turbo inlet tube into the vehicle (44)

Step 50: Reconnect the electrical harness to the intake air temperature sensor and secure the harness back to the air box (45).

Step 51: Secure the air intake tubes to the air box (46)

Step 52: Reinstall the strut brace into the vehicle (47)

Step 53: Reconnect the negative battery cable.



Step 54: Install is now complete.

NOTE: Check all clamps, and connectors are secure after 100-200 miles

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