



TOYOTA 2005-23 TACOMA NERF STEP

Thank you for choosing Rough Country for all your vehicle needs.

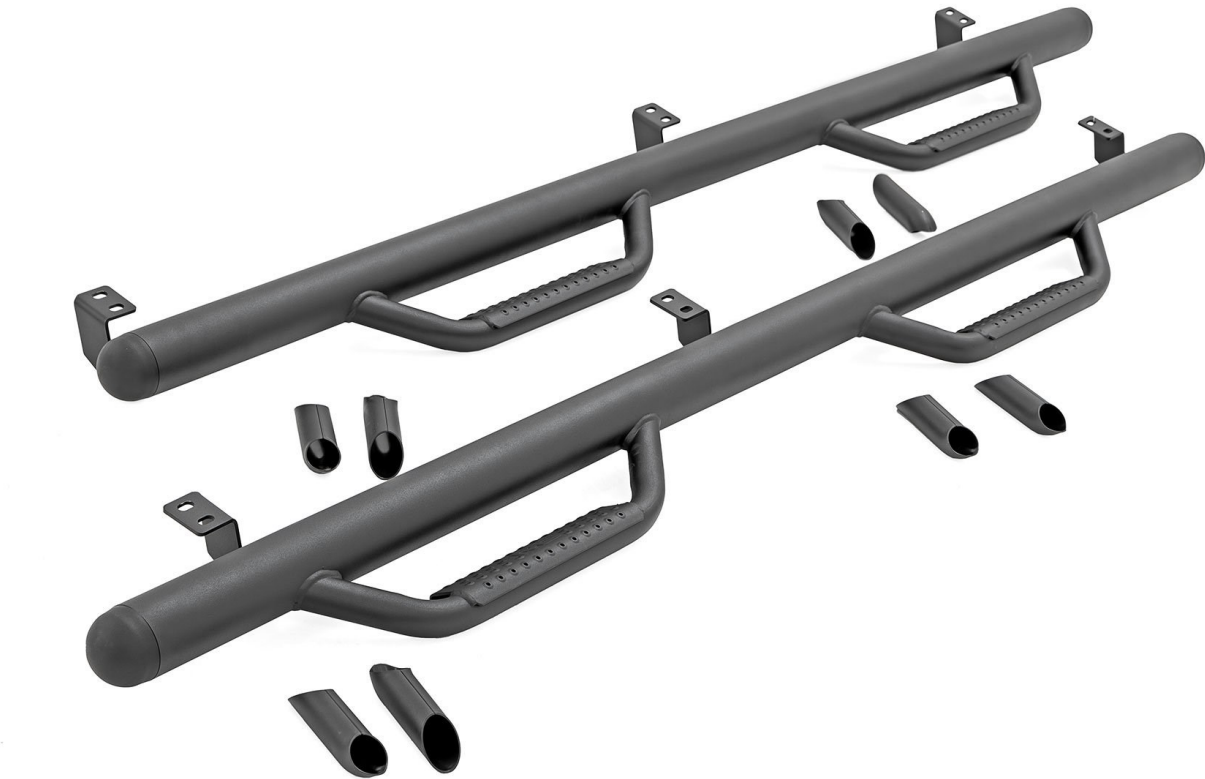
Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

KIT CONTENTS:
Driver Side Nerf Step x1
Pass Side Nerf Step x1
Round End Cap x4
Tube Protector x8

TOOLS NEEDED:
13mm Wrench and Socket

HARDWARE INCLUDED:
RCT0580CCABAG1
10 - 8mm x 25mm Bolt
10 - 8mm Flat Washer
10 - 8mm Lock Washer



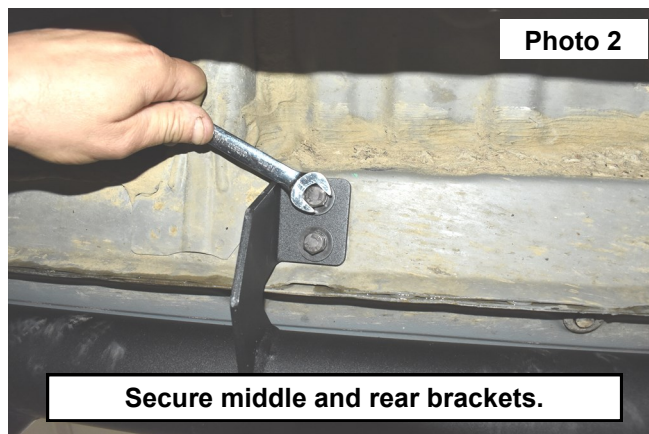
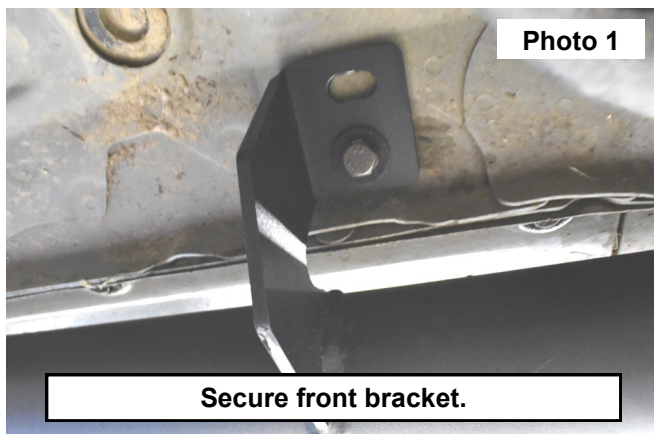
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

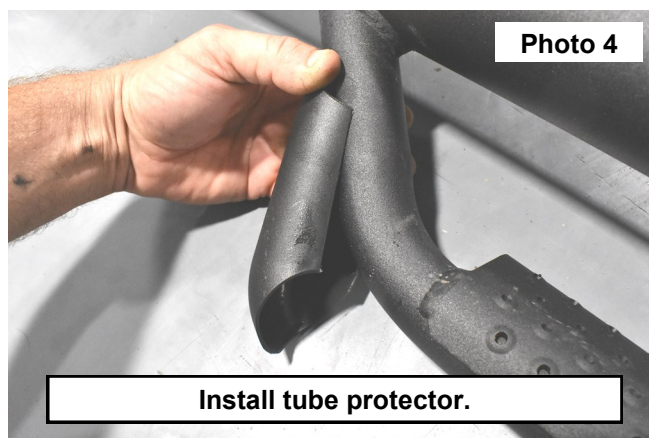
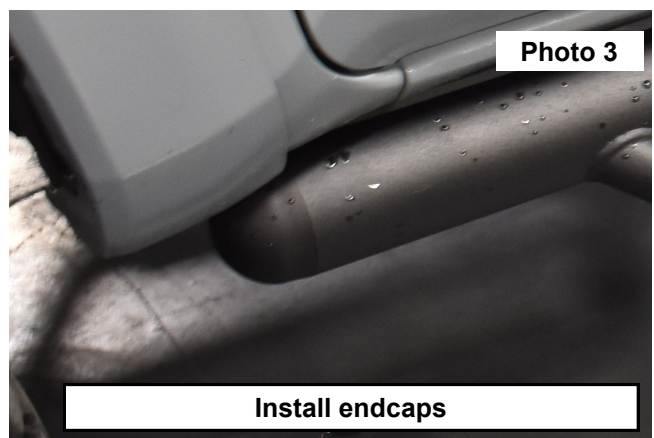


INSTALLATION INSTRUCTIONS

1. Align the step brackets with the factory mounting holes in the rocker panel of the truck.
2. Use the (5) supplied 8mm bolts, flat washers, and lock washers to attach the step. **NOTE:** The front bracket will only use one bolt, washer, and lock washer. Tighten with a 13mm wrench. **See Photo 1 and Photo 2.**
3. Repeat process on the opposite side of the truck.



4. Install the round endcaps on the end of each step. **See Photo 3.**
5. Place two tube protectors on each of the step hoops. **See Photo 4.**



By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

