



JEEP 2019-23 JT Nerf Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

- 1 - Dr. Side Step
- 1 - Pass Side Step
- 4 - Front/Rear Bracket
- 2 - Middle Bracket

TOOLS NEEDED:

- 13mm Wrench and Socket

HARDWARE INCLUDED:

- 90760BAG1
 - 6 - 8mm Oversized Washer
 - 12 - 8mm x 25mm Hex Head Bolt
 - 12 - 8mm Flange Lock Nut
 - 6 - 8mm x 35mm Hex Head Bolt
 - 12 - 8mm Flat Washer
 - 6 - 5/16" Lock Washer
- RCT2480CCBAG1
 - 12 - 8mm x 20mm Hex Head Bolt
 - 12 - 8mm Flat Washer
 - 12 - 8mm Serrated Flange Nut

Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

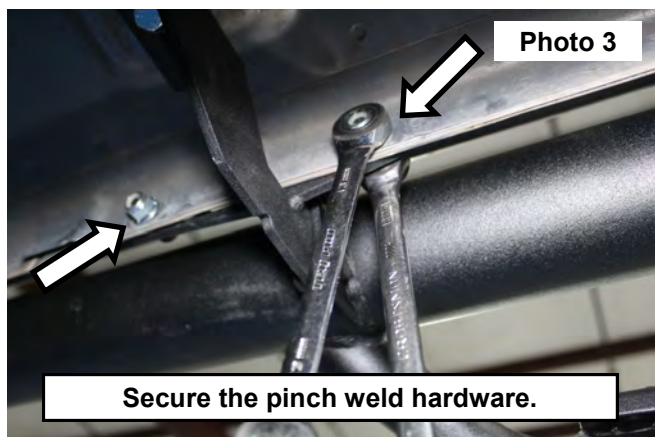


INSTALLATION INSTRUCTIONS

1. Attach the brackets to the step tube using the 8mm hardware from RCT2480CCBAG1. Tighten with two 13mm wrenches. **See Photo 1.**
2. Install the step on the vehicle using the (3) factory bolts or (3) of the supplied 8mm-1.25 x 35mm Hex Head Bolts and (3) 8mm Flat oversized washers in to the body mounts. Snug hardware using a 13mm socket. **See Photo 2.**



3. Install the (2) of the supplied 8mm x 25mm Hex Head Bolts and (4) 8mm Flat washers and (2) 8mm flange lock nuts in to the (3) pinch weld mounts. **See Photo 3.**
4. Repeat for other side of vehicle.



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