



RAM 2019-23 1500 NON-CLASSIC / 2021-23 TRX NERF STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

- 1 - Dr. Side Step
- 1 - Pass. Side Step
- 6 - Step Bracket

TOOLS NEEDED:

- 13mm Wrench or Socket

HARDWARE INCLUDED:

- RCT2480CCBAG1
 - 12 - 8mm x 20mm Bolt
 - 12 - 8mm Flat Washer
 - 12 - 8mm Serrated Flange Nut
- RCD1980CCABAG1
 - 18 - 8mm Flange Lock Nut

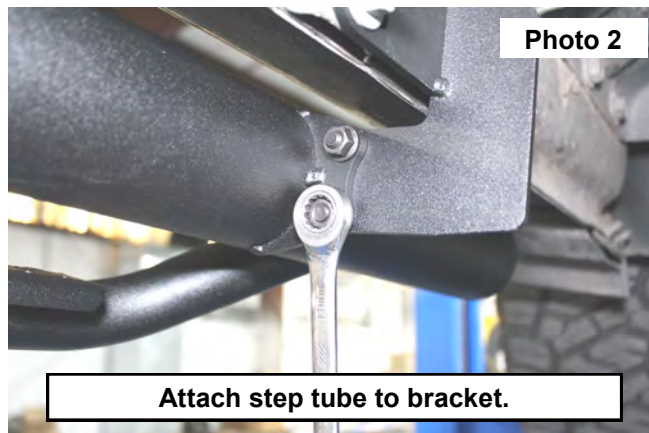
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



INSTALLATION INSTRUCTIONS

1. Locate the driver and passenger side steps.
2. Place the step brackets on the studs in the rocker panel of the truck. Tighten with a 13mm wrench. **See Photo 1.**
3. Use Supplied 8mm hardware from RCT2480CCBAG1 to attach the step tube to the brackets. Tighten with a 13mm wrench. **See Photo 2.**
4. Repeat for other side of truck.



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