

# EINBAUANLEITUNG INSTALLATION INSTRUCTIONS

#### FÜR JEDEN ANSPRUCH DAS RICHTIGE FAHRWERK.

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#### **Entsorgungshinweise/ Disposal information**

#### **DE** Stoßdämpfer

Stoßdämpfer nicht öffnen, nicht erhitzen.

- → Begründung: Gehäuse kann platzen, Öl kann auslaufen, Dämpfer steht unter Druck
- Stoßdämpfer nicht achtlos wegwerfen, nicht im Hausmüll entsorgen.
- → Begründung: Stoßdämpfer enthalten Mineralöl, dieses Mineralöl verursacht schwere Umweltschäden im Erdreich, Grundwasser oder in Gewässern. Entsorgung nur über Rohstoffhandel, Recyclinghof oder eine Fachwerkstatt.

#### Federn und Zubehör

#### **Federn**

→ Entsorgung im Stahl- oder Mischschrott

#### Höhenverstellungen, Federteller (nicht aus Kunststoff)

→ Entsorgung im Mischschrott

#### Federteller, Zwischenringe (aus Kunststoff)

→ Entsorgung im Plastikmüll

#### Schrauben, Muttern, Stabistangen, Domlager

→ Entsorgung im Mischschrott

#### Steuergeräte, Stilllegungen

→ Entsorgung im Elektroschrott

#### Verpackung

#### Karton

→ Entsorgung im Papiermüll

#### Verpackungsschaum, Inletts, Umreifungsband

→ Entsorgung im Plastikmüll

#### [EN] Shock absorbers

Do not open or heat up the shock absorbers.

→ Reason: Housing can burst, oil can leak, the shock absorber is under pressure

#### Do not throw away shock absorbers carelessly, do not dispose them in household waste.

→ Reason: Shock absorbers contain mineral oil. Mineral oil causes serious environmental damage to soil, groundwater, or waters. Disposal only via raw materials trading, recycling centers or specialist garage.

#### **Springs and Additions**

#### **Springs**

→ Disposal in steel or mixed scrap

#### Height adjusters, spring plates (not made of plastic)

→ Disposal in mixed scrap

#### Spring plates, spacer rings (made of plastic)

→ Disposal in plastic waste

#### Screws, nuts, tie rods, strut bearings

→ Disposal in mixed scrap

#### **Control units, Cancellation Kits**

→ Disposal in electronic waste

#### <u>Packaging</u>

→ Disposal in paper waste

#### Packaging foam, Inlets, Plastic strap

→ Disposal in plastic waste

Stand: 01.12.2023 Version: 1

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Hinweis Nr./ Instruction No.	688 20 0ANU		Erstellt am/ Date	07.06.2022

# KW automotive

## INSTALLATION INSTRUCTIONS

## Before you start installation work, please read the following carefully:

- Ensure that the certificate matches the vehicle specifications (front vehicle identification number (VIN)) etc...
- The suspension components must match the suspensions application specifications (springs and shock/struts identification numbers).
- The instructions have to be strictly observed.

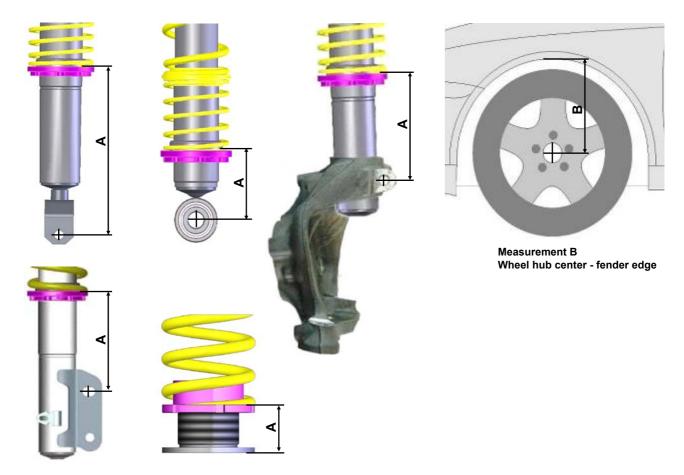
KW Coilovers for automobile suspensions are designed for easy installation. If not otherwise stipulated in these instructions, all suspension components are installed and removed in accordance with the manufacturer's specifications for installing and removing standard springs and damper components. At the time of printing all instructions and specifications are correct. However please check with your local KW dealer or the KW website www.kwsuspensions.com (US-program only) www.kwautomotive.de (European program) for the latest updates.

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Instruction No.	000 20 UAINU			Date	07.00.2022
Technical data		Part nur	mber 253 20	0ANU / 273	20 0ANU
Vehicle model		BMW M2, M2 Cor type			e front axle load: 0 kg
		front	axle	rear	axle
Spring signature		20	58	10-60-80	/ 120-220*
Coilover strut / Shock abso	orber signature		-		-
Approximate distance mea		min:	max:	min:	max:
contact area Rear axle: Seating height a contact area or lower faste contact area	adjustment - spring	175 mm / 6,9 inch	185 mm / 7,3 inch	18 mm / 0,71 inch	33 mm / 1,3 inch
Approximate measuremen	t* B in mm / inch:	mi	in:	m	in:
wheel hub center to fender		335 mm /	13,2 inch	345 mm /	13,6 inch
Vehicle model		BMW M3, M3 CS type M3, M3 GTS		max. permissible front axle load: 1050 kg	
		front axle		rear axle	
Spring signature		20	58	10-60-80 / 120-220*	
Coilover strut / Shock abs	orber signature		-	-	
Approximate distance mea	asurement A	min:	max:	min:	max:
Front axle: Lower fastenin contact area Rear axle: Seating height a contact area or lower faste contact area	adjustment - spring	180 mm / 7,1 inch	190 mm / 7,5 inch	18 mm / 0,71 inch	33 mm / 1,3 inch
Approximate measuremen	t* B in mm / inch:	min:		min:	
wheel hub center to fender	r edge	350 mm / 13,8 inch		325 mm / 12,8 inch	
Vehicle model		BMW M4 co type M3,	oupé, M4 CS M3 GTS	max. permissible front axle load: 1050 kg	
		front	axle	rear	axle
Spring signature		20	58	10-60-80	/ 120-220*
Coilover strut / Shock abse	orber signature	-			-
Approximate distance mea		min:	max:	min:	max:
Front axle: Lower fastenin contact area Rear axle: Seating height a contact area or lower faste contact area	adjustment - spring	180 mm / 7,1 inch	190 mm / 7,5 inch	18 mm / 0,71 inch	33 mm / 1,3 inch
Approximate measuremen	t* B in mm / inch:	mi	in:	m	in:
wheel hub center to fender		350 mm /	13,8 inch	345 mm /	13,6 inch

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#### Calculating the adjustment range (distance measurement A): (Photos are examples only)



#### Please enter the adjusted height of the modified car into the list:

Coilover part no	oilover part no Vehicle type	Measurement A		Wheel hub center - fender edge Measurement B	
•		Front	Rear	Front	Rear

<sup>\*</sup> **IMPORTANT:** The allowable measurement between wheel hub center and fender edge as indicated above, may not exceed these measurements when using standard fenders.

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#### Danger:

- 1. Always follow the latest accident prevention regulations (not applicable for North America) for each step to prevent any serious bodily harm or injury.
- 2. We recommend the use of a vehicle hoist or lift when installing the suspension. If a lift is not available and jacking equipment is used, make sure that the vehicle is secured with commercial wheel blocks and jack stand to ensure safety.
- 3. The suspension components may only be installed by trained technical personnel using the proper tools.
- 4. The General Installation instructions, as well as the Technical Inspectorate documents must be read BEFORE attempting installation.
- 5. Never use impact wrenches or guns to install or remove shock absorber piston hardware.
- 6. Never disassemble or cut open shock absorbers and/or shock absorber inserts. They contain oil under pressure. Danger of explosion.
- 7. Before driving on public highways, carry out the work steps on page 7, items 11 through 14 after installation.
- 8. Please take care in any case that fittings (for example fittings of shock absorber housings or fittings of the lower control arm in the housing of the wheel bearing) are free of dust and oil. (see manufacturer guideline)

#### **General Instructions for Use:**

- When adjusting the vehicle height, make sure that the threads are clean and free of debris. After initial cleaning, move
  the perch by 10 mm (0.4 Inches) downwards, and then clean the area that you desire to adjust the perch (up or
  down).
- 2. During height adjustments on separate shock and spring systems, remove the perch from the vehicle to adjust the height.
- 3. After adjusting the vehicle height, repeat steps 11 through 14 from page 7.
- 4. In the area of the piston rod and the sealing package of the new and used damper might be oil and grease collected. This could either be caused by using a special black grease during assembling the washer or due to accumulation of streak oil. Further more oil is used during assembling the cartridge and rod guide. There is no reason of worrying about and damage, as in this area also dust and dirt used to be collected.

#### Tightening torque for the piston rod nut:

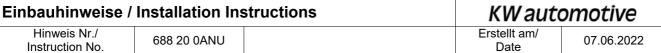
M8 = 25Nm (18 ft-lb), M10x1 = 20Nm (15 ft-lb), M10x1,25 = 20Nm (15 ft-lb), M12x1,25 = 35Nm (26 ft-lb), M12x1,5 = 40Nm (29 ft-lb), M14x1,5 = 50Nm (37 ft-lb), M16x1,5 = 50Nm (37 ft-lb)

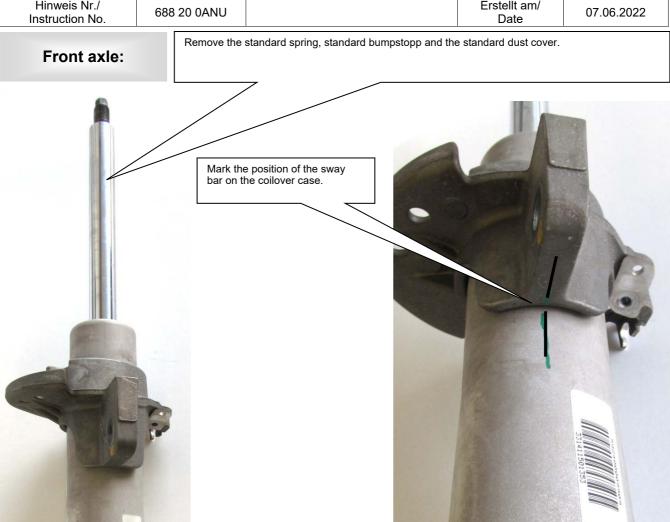
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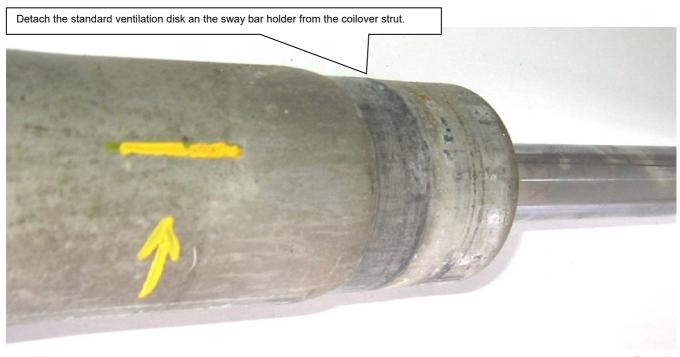


### **General Mounting Specifications:**

- We recommend the use of a vehicle hoist or lift when installing the suspension.
- 2. **Caution:** If the vehicle is equipped with ride height sensors, they should be removed before removal of struts or dampers, otherwise damage may occur.
- 3. The struts should be removed as specified by manufacturer's instructions.
- 4. Manufacturer recommended tools for removal of the original struts, or a suitable spring compressor, must be used in order to remove most factory mounted suspension systems.
- 5. Mount the complete suspension system as described on the following pages.
- 6. Never use impact drivers to install nuts on the piston rods as permanent damage may occur. It is imperative that you do not damage the piston rod surface, through use of pliers etc, as the smallest damage will result in seal damage, and will not be covered under warranty.
- 7. Stay within the lowering range specified in the table on page 3. **Example:** With a specified range of 20 60 mm (0.8 2.3 Inches), 40 mm (1.5 Inches) is your height adjustment range.
- 8. Ensure that the set screw on each spring collar is tightened to prevent movement of the spring perch. On vehicles with separate shock/spring combinations, no set screw is necessary.
  - Caution: Do not over tighten the set screw. Maximum torque is 1 2 Nm (0.74-1.47 ft-lb).
- 9. Install the suspension components in the vehicle as specified by the vehicle manufacturers in their document.
- 10. Except as noted, all torque values must comply with manufacturer recommended specifications.
- 11. After assembly and installation is complete, the vehicle should be rolled onto level ground. Once on level ground, measure the vehicle height and adjust to the customer's requirements, within the prescribed lowering range.
  - **Caution:** Wheel hub center—wheel arch maximum measurement in the table of page 3 must not be exceeded! Also take into account minimum road clearances specified in the table on page 7 (only valid for Germany!).
  - Caution: It is common for the vehicle suspensions to settle by an additional 5 10 mm (0.2 0.4 Inches)
- 12. Examine the clearance between the tires and the suspension over the full range of motion of the wheel. The minimum clearance between the suspension and the tire is 4 mm (0.16 Inches). If this clearance is less than 5 mm (0.2 Inches), wheel spacers may be necessary. With strut designs that are located close to the wheel, but that have no steering functions, use 100 mm (3.9 Inches) spacers on diagonally opposed wheel (e.g. front right, rear left). In this position, you must be able to achieve the minimum clearance required. You can also check the clearance between tire and body.
  - **Caution:** With torsion beam trailing arm axles, this method is not sufficient. The wheel must be under full load as well as test driven to properly calculate the clearances of 5 mm (0.2 Inches) from any other components.
- 13. The geometry of the suspension needs to be adjusted according the regulations of the vehicle manufacturer. If a value cannot be reached due to the difference in the height, a optimal value next to the tolerance range of the vehicle manufacturer needs to be adjusted.
- 14. All components that are controlled by vehicle ride height (e.g. headlights, brake bias regulator etc.) must be adjusted as specified by the vehicle manufacturer instructions and procedures.
- 15. For vehicles with ESP, DSC or EPC your new suspension components may cause an engine fault code to appear. This is only temporary as the vehicle electronics adjust to the new components/height. On some models this will end after driving approximately 3-5 miles, or through turning the steering wheel from full left to full right. On other models, this must be reset through the factory diagnostic port by a qualified technician.

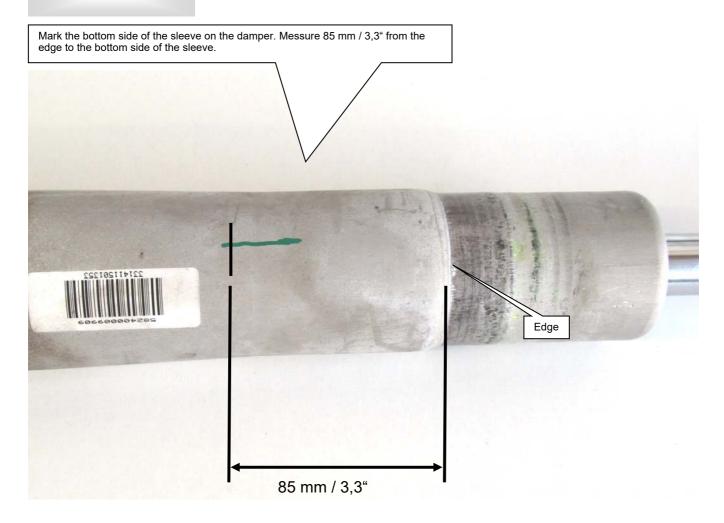






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#### Front axle:



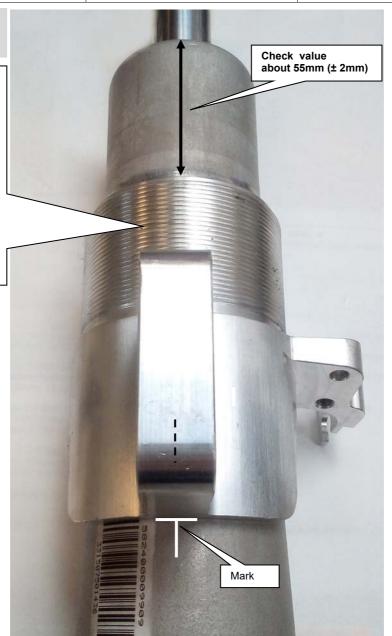
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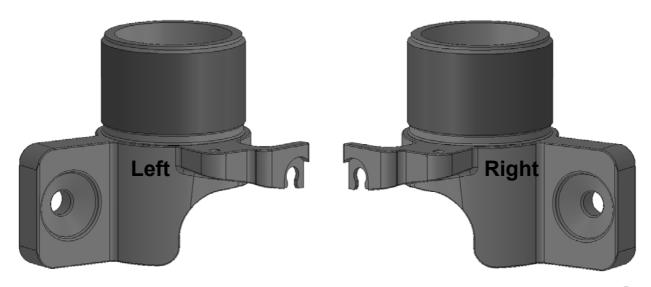
#### Front axle:

Press the threaded sleeve on the coilover strut until the 85 mm / 3,3" mark.

The sway bar holder must shows to the mark.

When press on the threaded sleeve. Attencion: Support the dämpfer only on the outside of the bottom side of the damper. Not in the inside of the damper bottom.

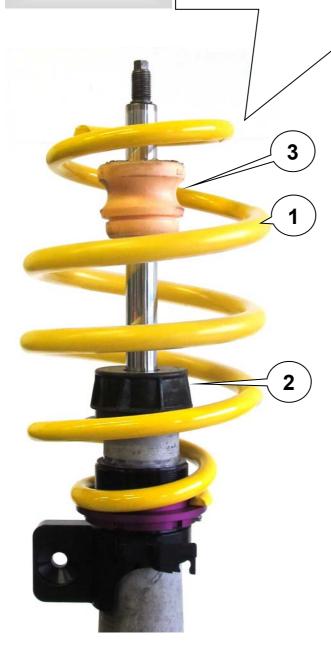




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#### Front axle:

Insert the following parts: Supplied spring 1, Original ventilation disk 2 and Bumpstopp 3.



Install the OEM supporting bearing with dust cover and fix it with the standard nut. Please install the strut unit to manufacturers recommended settings regarding tightening torque and fixing specifications.



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#### Rear axle:

Disassemble the original bump stop of the series damper and replace with the supplied bump stop. Then attach the new bump stop with dust protection tube on the original damper.



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#### Rear axle:

Install the original supporting bearing and fix it with the standard nut. Please install the damper unit to manufacturers recommended settings regarding tightening torque and fixing specifications.



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#### Rear axle:

