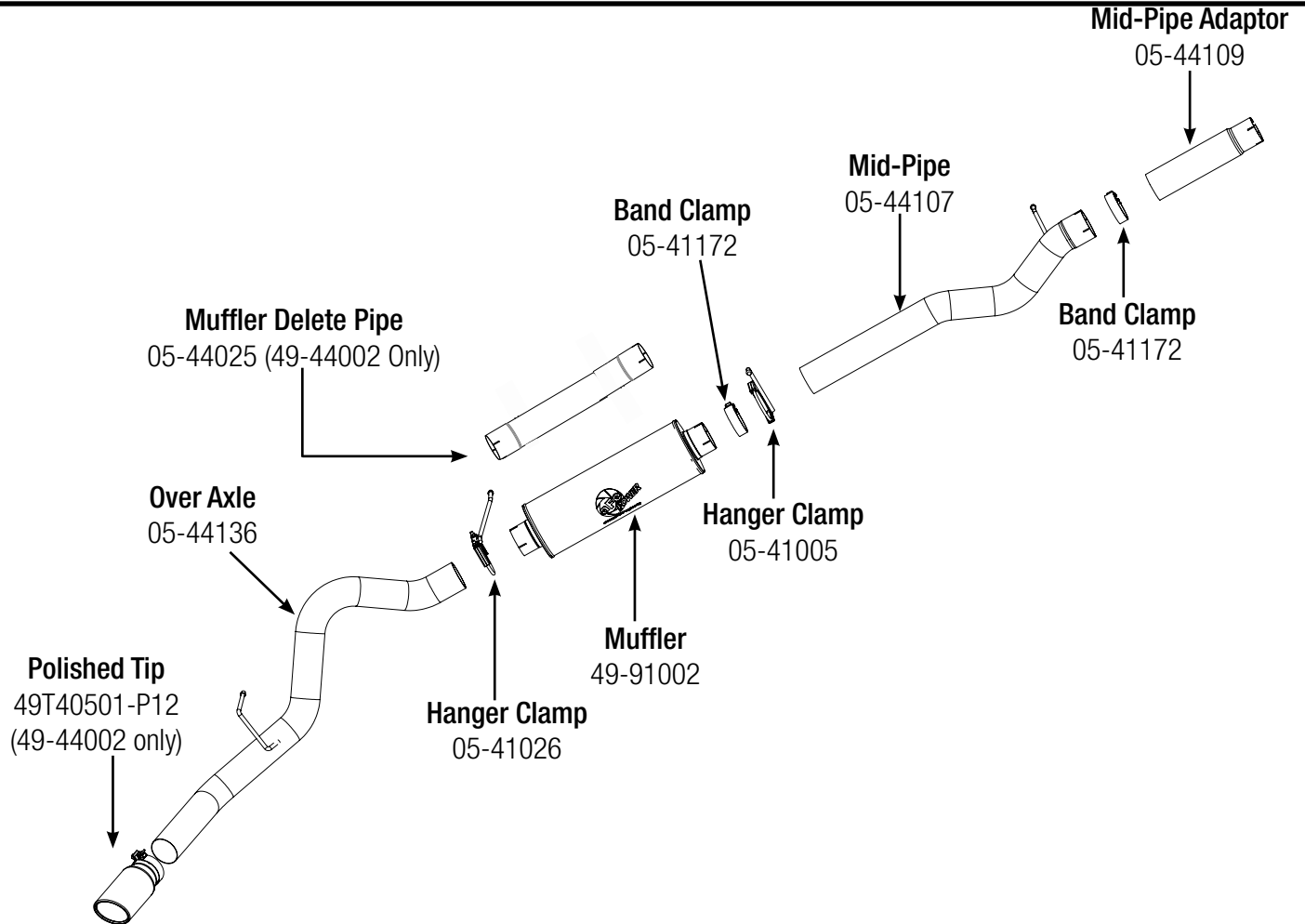# INSTALLATION INSTRUCTIONS

MAKE: GM
MODEL: Silverado HD/Sierra HD
YEAR: 2006-2007
ENGINE: V8-6.6L (td) Duramax
WHEELBASE: All

4" Cat-Back
49-14002 (w/ Muffler & No Tip)
49-44002 (w/ Muffler & Polished Tip)

Mid-Pipe Adaptor
05-44109

Mid-Pipe
05-44107

Band Clamp
05-41172

Band Clamp
05-41172

Muffler Delete Pipe
05-44025 (49-44002 Only)

Hanger Clamp
05-41005

Over Axle
05-44136

Muffler
49-91002

Polished Tip
49T40501-P12
(49-44002 only)

Hanger Clamp
05-41026

Step 1: (Read Instructions prior to installation) Remove your stock exhaust up to the cataytic converter from the rear of your truck working your way forward. It may be necessary to cut the pipes if the slip joints are stuck. Take caution not to damage the factory isolation mounts as they will be reused.

It is recommended to not fully tighten the clamps until the entire system has been installed.

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 3: Install the mid-pipe adaptor. Slip band clamp over expanded end of the mid-pipe prior to insolation.

Now install the mid-pipe, it will require cutting at the muffler end to fit shorter wheel bases. Test fit prior to cutting.

Step 4: Slip band clamp over expanded end of muffler prior to installation. Now install muffler onto mid-pipe.

Step 5: Install the hanger clamp using lhe factory isolation mounts prior to installation of over-axle/tailpipe. Utilizing the factory isolation mounts now Install over-axle/tailpipe and tighten clamp. Make sure to tighten all clamps from front to rear.

Step 6: (For kit 49-44002: Install the exhaust tip and tighten.) Your installation is now complete.

It is recommended to re-tighten all parts after 50-100 miles.

NOTES:
- aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**