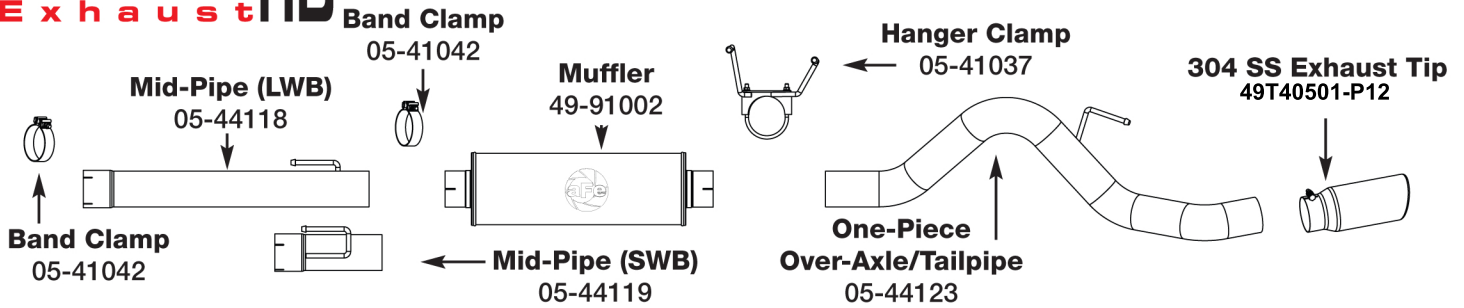




Installation Instructions for: DODGE CUMMINS 2004.5-2007 L6-5.9L (td)

LARGE BORE Exhaust HD

49-42002 (409SS) CAT-Back



Step 1: (Read Instructions prior to installation) Loosen band clamp from the cat rearward. Remove your stock exhaust from the rear of your truck working your way forward. It may be necessary to cut the pipes if the slip joints are stuck. Take caution not to damage the factory isolation mounts as they will be reused.

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 3: Slip a 4" band clamp over expanded end of tube prior to installation. Install the mid-pipe (SWB) using the short section for regular cab/quad cab short bed or the long section (LWB) for long wheel base (Quad Cab long bed). Slip the appropriate mid-pipe over the cat. **It is recommended to not fully tighten the clamps until the entire system has been installed.**

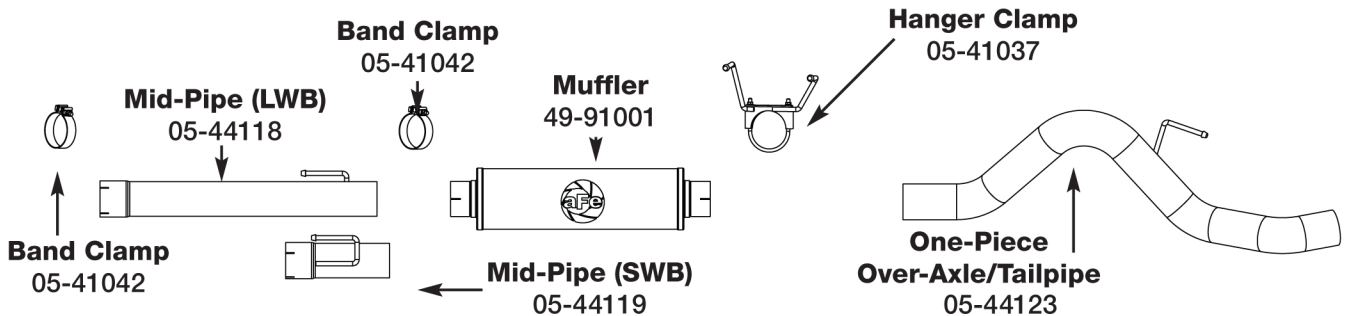
Step 4: Install the hanger clamp using the factory isolation mounts. The bayonet ends of the hangers should point to the front of the truck now install muffler onto mid-pipe.

Step 5: Slip band clamp over expanded end of muffler prior to installation of over-axle/tailpipe. Utilizing the factory isolation mounts now install over-axle/tailpipe and tighten band clamp. Now make sure to tighten all clamps from front to rear.

Step 6: Install the exhaust tip and tighten. Your installation is now complete. It is recommended to re-tighten all parts after 50-100 miles.

LARGE BORE Exhaust HD

49-12002 (409SS) CAT-Back



Step 1, 2, 3 and 4: See above

Step 5 Slip band clamp over expanded end of tube prior to installation of over-axle pipe. Utilizing the factory isolation mounts now install over-axle pipe and tighten band clamp.

Step 6: Slip band clamp over expanded end of tube prior to installation of the tailpipe. now install the tailpipe and tighten band clamp, make sure to tighten all clamps from front to rear at this time.

Step 7: Install the exhaust tip and tighten. Your installation is now complete. It is recommended to re-tighten all parts after 50-100 miles.

NOTE:

• aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**