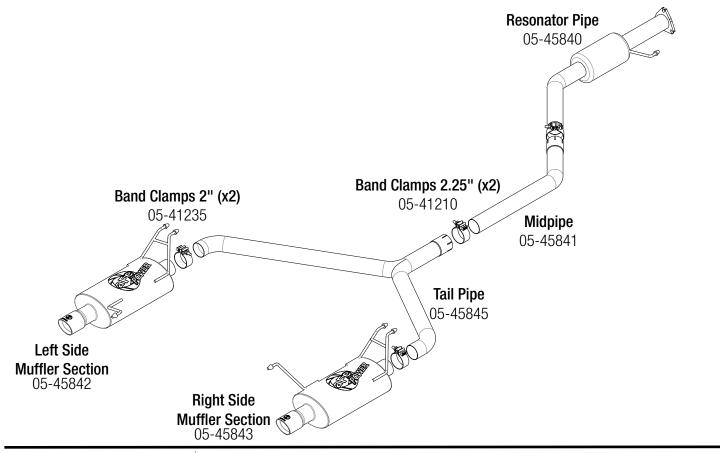


INSTALLATION INSTRUCTIONS

MAKE: HONDA MODEL: Accord Coupe (2 door) YEAR: 2008-2012 ENGINE: V6-3.5L Cat-Back 304 Stainless Steel 49-36612

aFe recommends professional installation on our products.



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- 1: (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).
- **2:** Remove the (x2) nuts securing the left muffler to the mid pipe.
- 3: Remove the left muffler rubber hanger mounts off the chassis and remove the left muffler section.
- 4: Remove (x3) nuts securing the mid pipe to the catalytic converter.
- 5: Remove the rubber hanger mount from mid pipe and right side muffler.
- 6: Remove stock mid pipe and right muffler section.
- 7: Remove rubber hanger mounts and transfer to the Takeda exhaust system.
- 8: Using the (x3) OE nuts install resonator pipe section and install rubber hanger mount to chassis. (do not tighten nuts completely at this time)
- 9: Using supplied 2.25" band clamp install mid pipe to resonator pipe. (do not tighten band clamp at this time)
- 10: Using supplied 2.25" band clamp install tail pipe section. (don not tighten band clamp at this time)
- 11: Using supplied 2.0" band clamps install left and right muffler sections securing rubber hanger mounts to chassis. (do not tighten band clamps at this time)
- 12: Start at resonator pipe adjust and tighten (x3) nuts.
- **13:** Adjust mid pipe and tail pipe and tighten band clamps.
- 14: Adjust left and right side mufflers and tighten band clamps.
- 15: Double check all work and make sure and nuts and clamps are tight.

16: Remove vehicle off of jack stands.

NOTE: It is normal for the Takeda Exhaust System to emit smoke for the first few minutes upon initial start-up.