

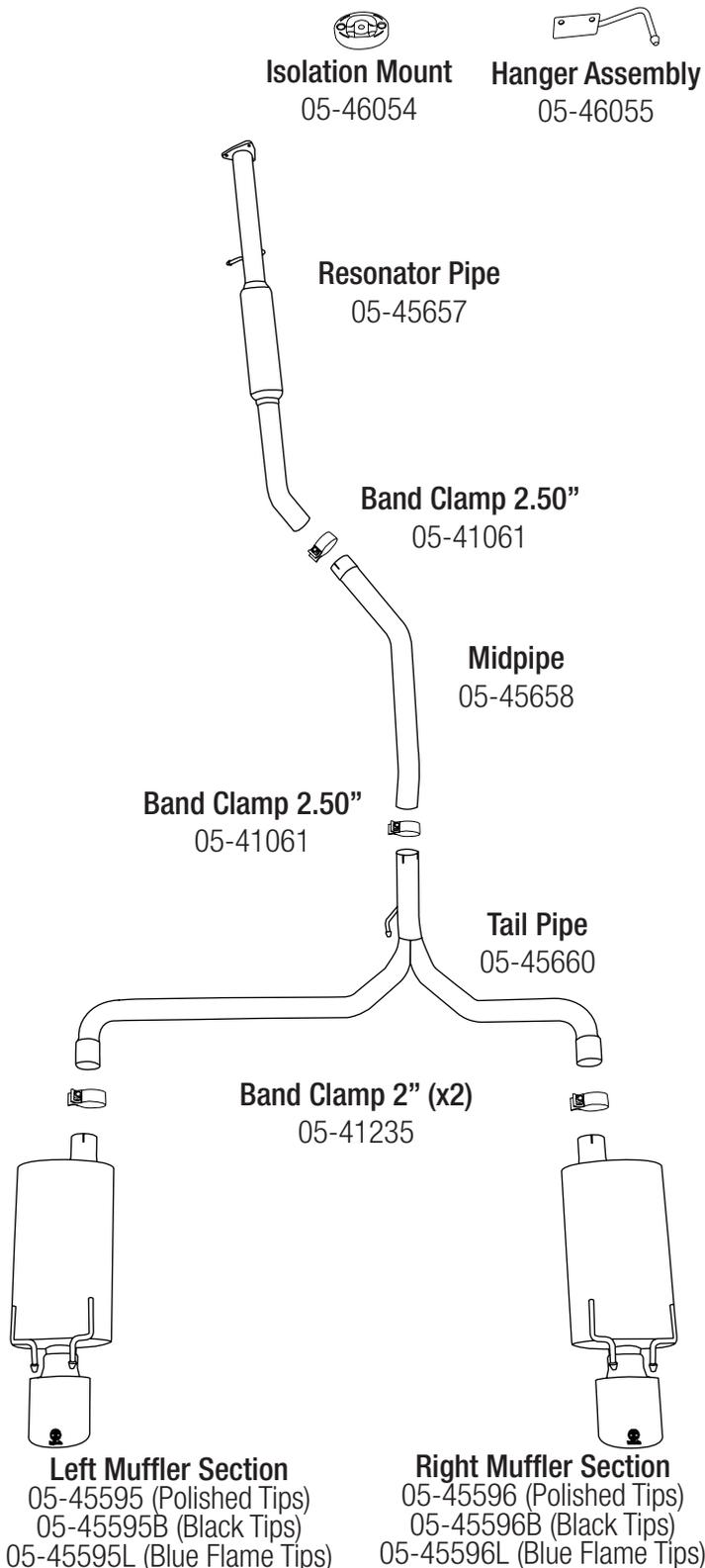


# INSTALLATION INSTRUCTIONS

MAKE: Honda  
MODEL: Accord Sedan  
YEAR: 2013-2017  
ENGINE: I4-2.4L  
NOTE: Does NOT fit the Sport models or Coupe models

**Cat-Back**  
**49-36605 (Polished Tips)**  
**49-36605-B (Black Tips)**  
**49-36605-L (Blue Flame Tips)**

**aFe recommends professional installation on our products.**



**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

**Step 1:** (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

**Step 2:** Remove the (x8) bolts securing the front and rear floor braces to the chassis.

**Step 3:** Remove the (x3) nuts securing the OE exhaust system to the catalytic converter.

**Step 4:** Remove the muffler rubber hanger mounts off the chassis.

**Step 5:** Remove OE exhaust system.

**Step 6:** Remove rubber hanger mounts off O.E. exhaust system and transfer onto the Takeda Cat-Back Exhaust.

**Step 7:** Remove the (x2) bolts behind the rear left side rear bumper and install the hanger assembly using the original (x2) bolts and tighten (See picture below).



**Step 8:** Install the resonator pipe rubber hanger mount back onto the chassis and the original (x3) nuts removed from step 3 and tighten.

**Step 9:** Install the front and rear floor braces back onto the chassis using the original bolts from step 2 and tighten.

**Step 10:** Using (x1) supplied 2.5" band clamp, install the mid pipe onto the resonator pipe but do not tighten band clamp.

**Step 11:** Using (x1) supplied 2.5" band clamp, install the tail pipe and secure the stock rubber hanger mount onto the chassis. Do not tighten band clamp.

**Step 12:** Using (x1) supplied 2.0" band clamp, install the right side muffler section and slide the stock rubber hanger mount onto the chassis. Do not tighten band clamp.

**Step 13:** Using (x1) supplied 2.0" band clamp, install the left side muffler section onto the new rubber hanger mount. Do not tighten band clamp.

**Step 14:** Align the exhaust system and then tighten all band clamps.

**Step 15:** Re-check all your work.

**Note:** It is normal for your exhaust system to emit smoke for the first few minutes upon initial start-up due to grease used in the mandrel bending process.