

## INSTALLATION INSTRUCTIONS

MAKE: BMW

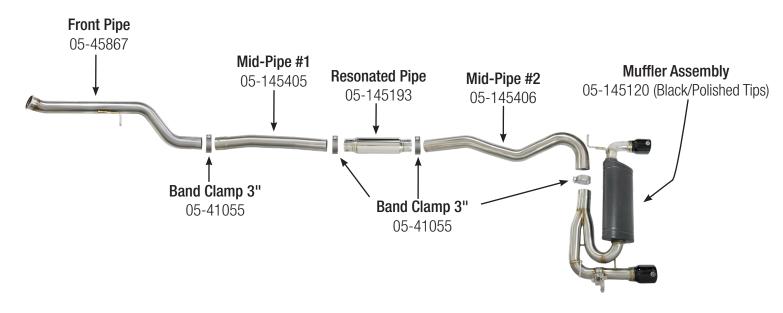
**MODEL:** 335i (F30) / 435i (F32/F33) **YEAR:** 2012-2015 / 2014-2016

**ENGINE:** L6-3.0L (t) N55

**NOTE:** Excludes xDrive (AWD) Models.

## Cat-Back 304 Stainless Steel

49-36340-P (Polished Tips) 49-36340-B (Black Tips)



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.** 

- **Step 1:** (Read Instructions prior to installation) for faster removal and installation of exhaust a trained professional is recommended for this procedure.
- **Step 2:** Secure stock exhaust with jack/stands.
- **Step 3:** Disconnect negative battery terminal.
- **Step 4:** Loosen the OE band clamp and remove the band clamp on the exhaust.
- **Step 5:** Loosen the OE band clamp from the OE down pipe.
- **Step 6:** Remove the cross member.
- **Step 7:** Un-bolt all rubber hangers mounts off the chassis and remove OE exhaust system.
- **Step 8:** Remove the motor valve from the OE muffler.
- Step 9: Remove all rubber hanger's mounts off the OE exhaust section and transfer onto the aFe exhaust system.
- **Step 10:** Install the aFe front pipe using OE V-band clamp, but do not tighten.
- **Step 11:** Using the (x1) supplied 3.0" band clamp, install the resonator onto the front pipe but **do not tighten.**
- Step 12: Using the (x1) supplied 3.0" band clamp, install the mid pipe #1 onto the resonator but do not tighten.
- Step 13: Using the (x1) supplied 3" band clamp, install the aFe mid pipe #2 onto the mid pipe #1, but do not tighten.
- **Step 14:** Using the (x1) supplied 3" band clamp, install the aFe muffler assembly onto the mid pipe #1, but **do not tighten.**
- **Step 15:** Install the motor valve to the aFe muffler using the OE bolts
- **Step 16:** Using the OE bolts, secured the aFe muffler pipe rubber hanger mounts and tighten.
- **Step 17:** Adjust aFe exhaust system before tightening.
- **Step 18:** Once aligned and you're satisfied, you may now tighten complete system
- **Step 19:** Reconnect the OE valve plug onto the aFe exhaust system.
- Step 20: Re-install the cross member.
- Step 21: Reconnect battery.
- **Step 22:** Start the vehicle and check for any leaks.
- **Step 23:** Double check all work and ensure everything is tight. Congratulations, your system is now complete and fully installed! It is recommended to re-tighten all clamps and bolts after 50-100 miles.