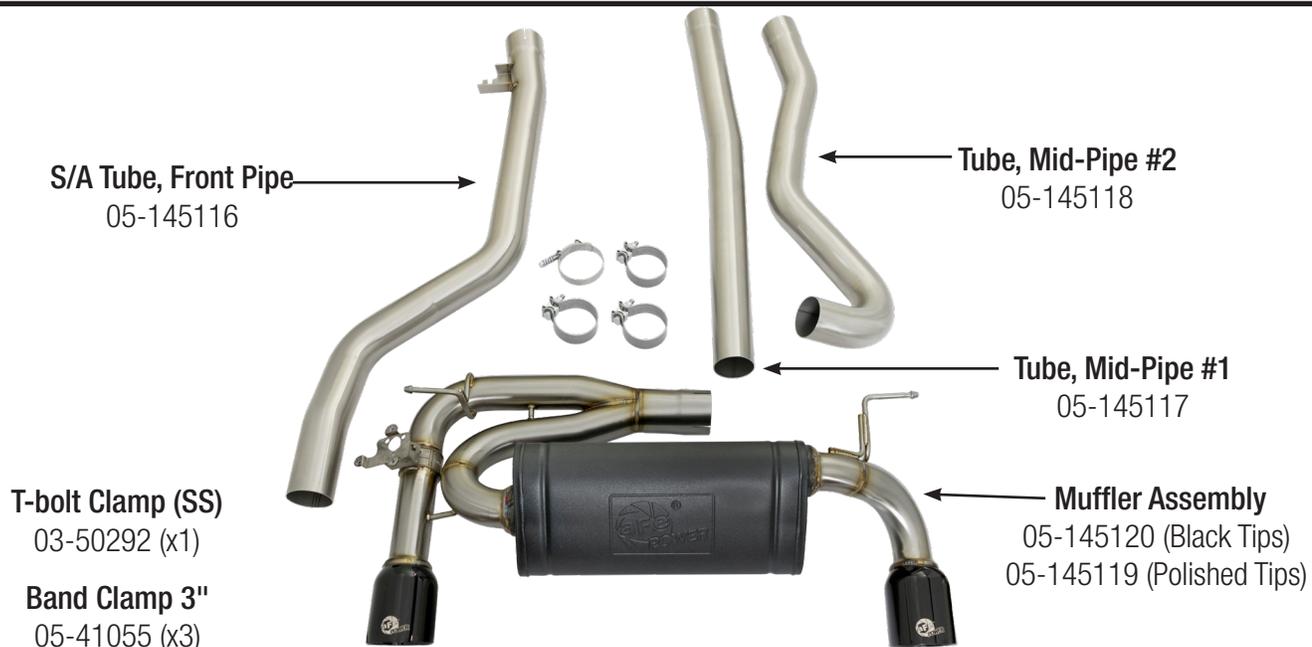




## INSTALLATION INSTRUCTIONS

MAKE: BMW  
MODEL: 340i (F30) / 440i (F32/F33)  
YEAR: 2016-2020  
ENGINE: L6-3.0L (t) B58

**Down-Pipe Back Exhaust**  
**304 Stainless Steel**  
**49-36334-P (Polished Tips)**  
**49-36334-B (Black Tips)**



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

- Step 1.** (Read Instructions prior to installation) for faster removal and installation of exhaust a trained professional is recommended for this procedure.
- Step 2.** Secure stock exhaust with jack/stands.
- Step 3.** Disconnect negative battery terminal.
- Step 4.** Loosen the OE band clamp and remove the band clamp on the exhaust.
- Step 5.** Loosen the OE band clamp from the OE down pipe.
- Step 6.** Remove the cross member.
- Step 7.** Un-bolt all rubber hangers mounts off the chassis and remove OE exhaust system.
- Step 8.** Remove the motor valve from the OE muffler.
- Step 9.** Remove all rubber hanger's mounts off the OE exhaust section and transfer onto the aFe exhaust system.
- Step 10.** Install the aFe front pipe using OE nut & using (x1) supplied T-bolt band clamp, **but do not tighten.**
- Step 11.** Using the (x1) supplied 3" band clamp, install the aFe mid pipe #1 onto the front pipe, **but do not tighten.**
- Step 12.** Using the (x1) supplied 3" band clamp, install the aFe mid pipe #2 onto the mid pipe #1, **but do not tighten.**
- Step 13.** Using the (x1) supplied 3" band clamp, install the aFe muffler assembly onto the mid pipe #2, **but do not tighten.**
- Step 14.** Install the motor valve to the aFe muffler using the OE bolts.
- Step 15.** Using the OE bolts, secured the aFe muffler pipe rubber hanger mounts and tighten.
- Step 16.** Adjust aFe exhaust system before tightening.
- Step 17.** Once aligned and you're satisfied, you may now tighten complete system.
- Step 18.** Reconnect the OE valve plug onto the aFe exhaust system.
- Step 19.** Re-install the cross member.
- Step 20.** Reconnect battery.
- Step 21.** Start the vehicle and check for any leaks.
- Step 22.** Double check all work and ensure everything is tight. Congratulations, your system is now complete and fully installed! It is recommended to re-tighten all clamps and bolts after 50-100 miles.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**