

## **INSTALLATION INSTRUCTIONS**

MAKE: BMW

**MODEL:** 135i (E82/E88) **YEAR:** 2008-2013

**ENGINE:** L6-3.0L (Twin Turbo/Turbo) N54/N55

Axle-Back 304 Stainless Steel 49-36302-B 49-36302-P

## aFe recommends professional installation on our products.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.



**Step 1:** (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

- **Step 2:** Disconnect the vacuum hose at the left side exhaust tip valve and cap it off with the cap provided.
- **Step 3:** Remove the (x2) spring bolts securing the stock muffler to the mid pipe.
- **Step 4:** Remove the all rubber hanger mounts off the chassis and remove the OE muffler section.
- **Step 5:** Transfer the rubber hanger mounts off the OE muffler and install onto the aFe cat back exhaust.
- **Step 6:** Using the original gasket (Replace if necessary), install the aFe cat back exhaust by installing the rubber hanger mounts back on the chassis. Re-use the (x2) spring bolts removed from step 3 and tighten.
- **Step 7:** Remove the vehicle off jack stands. Your installation is now complete. Check system and retighten after 150 miles.