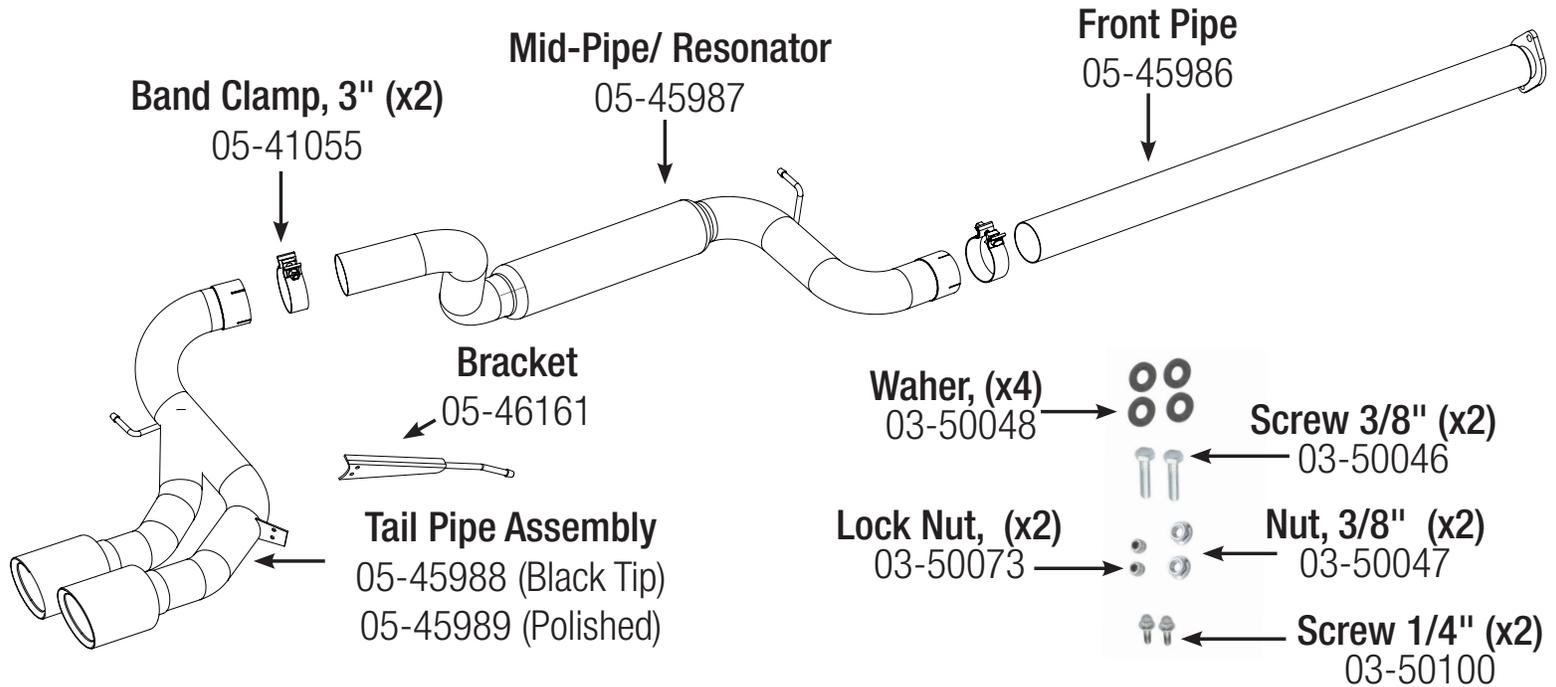




# INSTALLATION INSTRUCTIONS

MAKE: Ford  
MODEL: Focus ST  
YEAR: 2013-2018  
ENGINE: L4-2.0L (t) EcoBoost

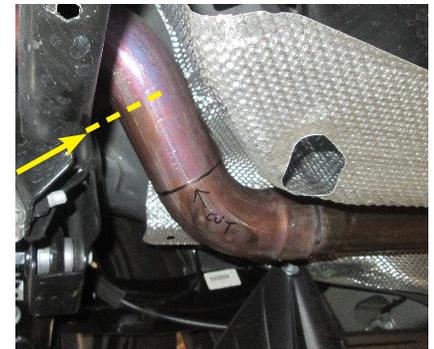
**304 Stainless Steel  
Cat-Back Exhaust  
49-33083-P (Polished Tips)  
49-33083-B (Black Tips)**



**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**

- Step 1.** (Read Instructions prior to installation) Place vehicle on hydraulic lift if possible. Then secure stock exhaust with jack/stands. The stock exhaust system will require cutting therefore professional assistance and proper tube cutting tools is always recommended.
- Step 2.** Using a visible ink; Place a mark on the stock exhaust tube (as shown in **Figure A**), the mark will indicate your cut location. Ensure the measurement is accurate and the mark is clearly visible.
- Step 3.** Remove the rear section of the stock exhaust first. Then remove the front section of the stock exhaust, un-bolt the front flange from the down-pipe before removing. Please

**(Figure A)**



**Note: The center cross member support bracket does not require to be removed at all!!**

## Installing aFe Exhaust

- Step 4.** install front pipe up and over the support cross member with the aFe power plate logo facing down, before aligning flange holes together. Slip the mid-pipe expanded side onto the front pipe using the 3" band clamps provided. Now you can securely line up flange holes together using the stock flange gasket and the hardware provided.
- Step 5.** Install the Over-Axle onto the mid-pipe. Using the 3" band clamps provided assure the bolt is facing down. This will allow clearance to tighten band clamp bolt down.
- Step 6.** slip all hangers into stock isolation mounts, including the removable hanger bracket provided with all hardware necessary.
- Step 7.** begin to align your new aFe power exhausts! Start at the front flange. If the front pipe is resting on the cross member support bracket lift the tube to have at least 1" clearance in between and tighten down band clamp completely.
- Step 8.** align tips to center of bumper cut out and tighten down band completely.
- Step 9.** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.