

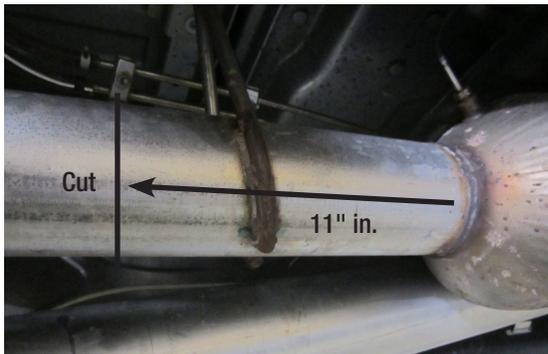
Step 12: Parking & brake line clearance. For additional clearance remove the brake line bracket attached to the rear differential cover. Position the emergency brake line behind the bracket. Re-attach the brake line bracket to the housing. Bend the brake line bracket back so it changes the angle of the hoses. This will create additional clearance from the exhaust. (See figure C below).

Step 13: Heat shield adhesive. To further secure and create additional clearance, combine the brake lines together using a 4" x 12" strip of heat shield adhesive. Wrap it around the two brake lines together on the driver-side. Zip tie over the adhesive on each end when completed. With the 2" x 12" strip of adhesive wrap it around the parking brake line and zip tie on each end and to secure the wrap. (See figure D).

Step 14: Install tips to desired position. Fully tighten down tip band clamps.

Step 15: Install NOx sensor (3500HD) or NOx Sensor plug (2500HD) and carefully tighten down. Make sure to double check all your work.

Step 16: Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.



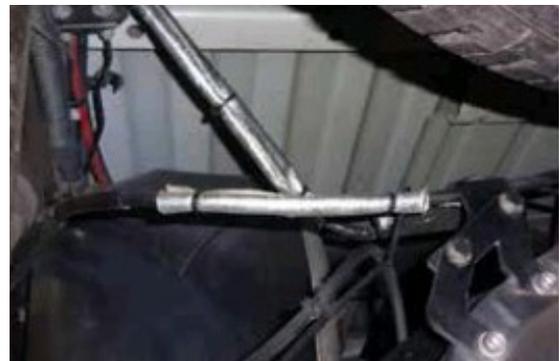
(figure A)



(figure B)



(figure C)



(figure D)

NOTES:

- aFe recommends that the tail-pipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**