

advanced FLOW engineering

Cold Air Intake System

Instruction Manual P/N: 53-10006D / 53-10006R

Make: Chevrolet Model: Silverado HD Year: 2011-2016 Engine: V8-6.6L Duramax (LML)

Make: GMC Model: Sierra HD Year: 2011-2016 Engine: V8-6.6L Duramax (LML)

Note: Includes Denali Trim.



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7185.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A1	1	Air Filter (Pro DRY S)	21-90098
A2	1	Air Filter (Pro 5R)	23-91129
B	1	Tube	05-54006B1
C	1	Housing	05-54006B2
D	1	Filter, Elbow	05-54006B3
E	1	Coupling, Filter Adaptor	05-01476
F	4	Clamp, #072	03-50010
G	1	Seal Trim 7/16" (26")	05-00072
H	4	Screws, Torx M4	03-50491
I	1	Plug with tab	03-50766
J	1	Clamp, #088	03-50005
K	1	Coupling, Silicone Bellow	05-01430
L	1	Coupling, Silicone Hump	05-01201
M	1	Gasket, MAS	05-00631
N	1	Block Off Plate, Sensor	05-01372
O	2	Screw, Flat Head Socket Cap: M4	03-50455

Installation will require the following tools:

8mm Nut driver; 2.5mm Allen, T20 torx bit or driver; Phillips #3 screwdriver; 10mm socket and driver.

Warranty Information available at: <https://afepower.com/contact#warranty>

Emissions Disclaimer:

This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.

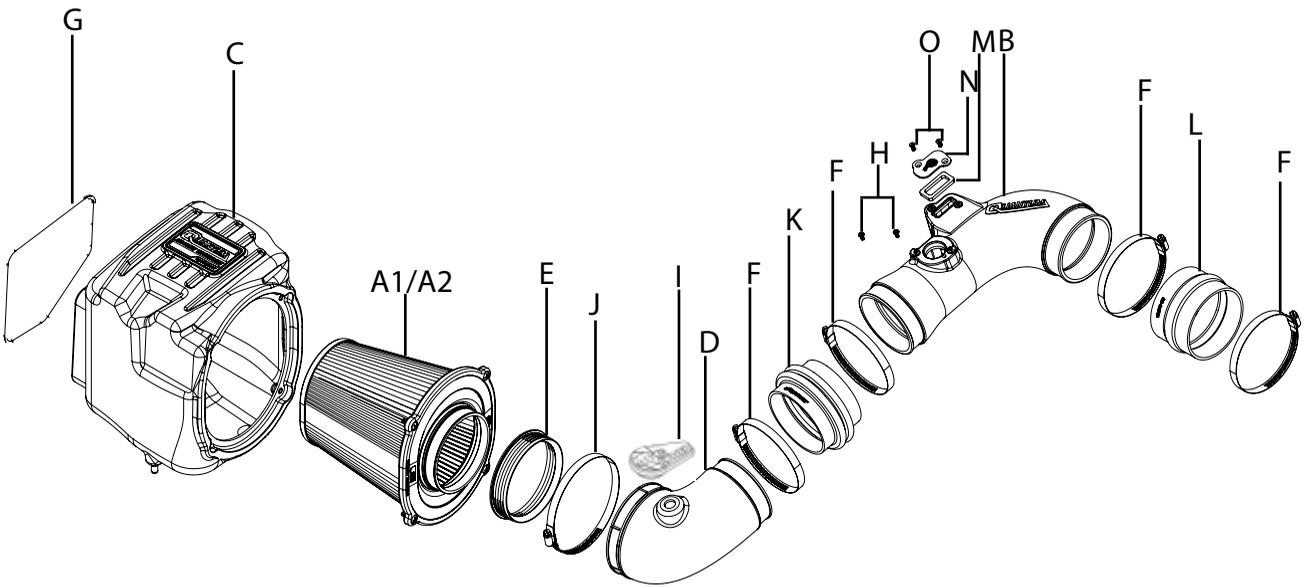




Figure A

Refer to Figure A for Steps 1-2

Step 1: On 2015-2016 vehicles, remove the plastic trim ①. Remove the sight shield ② by removing all twelve shield clips. Remove the diagonal brace ③ with a 10mm socket and ratchet.

Step 2: Disconnect the Mass Air Flow sensor ④ and Humidity sensor ⑤ (if equipped).



Figure B

Refer to Figure B for Steps 3-5

Step 3: Using an 8mm nut driver, loosen the clamps⑥from the intake tube.

Step 4: Remove the factory intake tube⑦.

Step 5: Remove the factory airbox⑧out of the vehicle. (Use an upward pull to release the retaining plug).



Figure C

Refer to Figure C for Steps 6-7

Step 6: Slide the aFe filter into the aFe housing. Install the aFe filter using a #3 Phillips screwdriver.

Tighten all (x4) screws.

Step 7: Install the supplied filter coupling (9) onto the air filter.



Refer to Figure D for Steps 8-9

Step 8: Remove the retaining plug ⑩ from the bottom of the factory airbox and transfer it to the aFe housing.

Step 9: Install the supplied trim seal ⑪ on the opening of the aFe housing.



Figure E

Refer to Figure E for Step 10

Step 10: Install the aFe housing assembly (12) into the vehicle. Firmly push it into the factory mounting grommets.



Figure F

Refer to Figure F for Steps 10-11

- Step 10: Remove the filter minder and grommet from factory airbox. Install the grommet into the aFe elbow tube and then push in the filter minder. If you choose not to use the filter minder or your vehicle is not equipped with one, just plug off the hole with the supplied plug with tab (13).
- Step 11: Place the supplied #088 clamp (14) onto the elbow tube slot with cuts section.



Figure G

Refer to Figure G for Steps 12-13

Step 12: Install the aFe elbow tube assembly onto the filter coupling. Align elbow tube but do not tighten the clamp.

Step 13: Place the supplied #072 clamp (15) and bellows coupling (16) onto the aFe elbow tube.



Figure H

Refer to Figure H for Steps 14-15

Step 14: Slide the supplied hump coupling (17) and #072 clamp (18) over the turbo inlet.

Step 15: Place the other two supplied #072 clamps (19) over the hump and bellows couplings.



Figure I

Refer to Figure I for Steps 16-17

Step 16: Using a T-20 Torx driver, remove the MAF sensor (20) and Humidity sensor (21) from the factory airbox.

Step 17: Install the MAF sensor and Humidity sensor into the aFe intake tube using the provided M4 screws and a T-20 Torx driver.

Note: If the vehicle does not have a Humidity sensor, use the supplied gasket, M4 x 12mm flathead screws, and cover to seal the opening.



Figure J

Refer to Figure J for Steps 18-21

Step 18: Slide the aFe intake tube into the bellows coupling, then into the coupling at the turbo inlet.

Align tubes and clamps, then tighten all the clamps with an 8mm nut driver.

Step 19: Reconnect the MAF sensor (22) and the Humidity sensor (23).

Step 20: Reinstall the diagonal brace (24), the sight shield (25) (with all 12 clips) and the plastic trim (26).

Step 21: Check all the components are tight and secure. Your installation is now complete. Thank you for choosing aFe POWER.

NOTE: Check all bolts, clamps, and connectors after 100-200 miles.



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