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## Intake Kit Installation Instructions: 2007.5-2012 Dodge Ram Cummins L6-6.7L (td) Stage 2

Kit P/N: 51/54/75-31342-1 75-31342-1V (Value pack)

Make: Dodge

Model:	Year:	Engine:
Ram 2500	2007.5-2012	L6-6.7L(td)
Ram 3500	2007.5-2012	L6-6.7L(td
Note: Please confirm Parts List and read all instructions		

steps before proceeding with actual installation.

Tools Required:
5/16" nut driver
Flat head screwdriver
Phillips screwdriver
10mm socket or wrench
13mm socket or wrench
3/8" socket or wrench
7/16" socket or wrench
T-20 torx bit (included)
Ratchet and extension

 Parts List:
 2 Washer, flat 1/4" (03-50043)

 1 Air fliter : Pro 5R™ 24-91044
 3 Screw, #8-32x5/8 (03-50045)

 Pro-GUARD 7™ 72-91044
 2 Nut, hex nylon 3/8" (03-50047)

 Pro Dry S™ 21-91044
 4 Washer, flat 3/8" (03-50048)

 Housing, (05-00898)
 2 Washer, lock 1/4" (03-50062)

1 Housing, (05-00898) 1 Tube, (05-00897) 1 Gasket, temp sensor (05-01176)

1 Gasket, MAF sensor (05-01177) 1 3/4" trim seal @47"L (05-00007) 2 Screw, comb 1/4-20x1 (03-50122)

2 Washer, flat 1/4" (03-50043) 75-31342-1V Value Pack Only

1 T-20 Torx bit (03-50066)

2010+ Only Hardware

1 Nut. lock 1/4"-20 (03-50073)

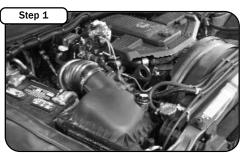
2 Washer, Flat M6 (03-50070)

1 Pro Dry S™, filter (21-91044)

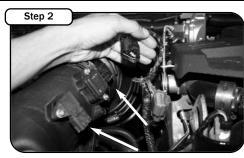
2 Restore kit, gold (90-50500)

1 Pre-filter (28-1005X)

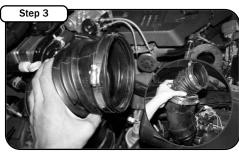




Complete stock intake.



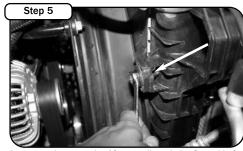
Disconnect MAF sensor and temp sensor harness.



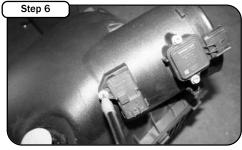
With 5/16" nut driver, loosen the clamp at air box and at bottom of intake tube. ( Make sure NOT at turbo! ) Remove upper half of OE intake tube and leave bottom OE coupler.



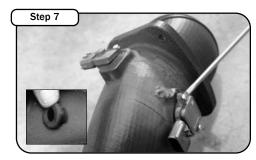
Loosen the 10mm nut at front of air box and remove. Carefully grab and pull out OE intake system from vehicle.



Loosen and remove the 13mm radiator bolt. Set aside for later use.



Remove the MAF sensor and the temp sensor with T-20 torx bit provided.



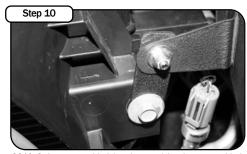
Insert MAF sensor and temp sensor into new tube with gaskets and #8-32 screws provided. Tighten using flathead screwdriver. Install filter minder grommet in hole provided and install filter minder.



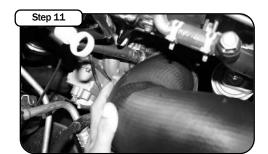
Install trim seal to housing, make sure cutout is at pem-nut on housing. Install tube to outside of housing. Tighten using hex screws, split and flat washers provided with 3/8" socket or wrench.



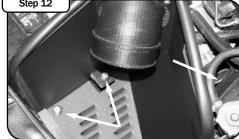
Install new housing with intake tube into vehicle. Position tube and housing to factory position.



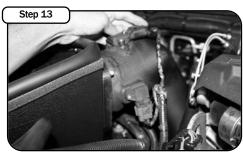
2010 Only use provided bracket, and hardware provided. (see parts list above for hardware) Secure housing and tighten.



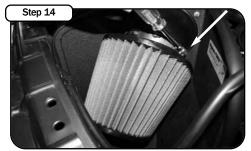
Make sure intake tube is inside of OE coupler. Do not tighten clamp at this time (see step 13).



With hardware provided, tighten down housing using 14mm socket or wrench. Re-install 13mm radiator bolt through housing from step 6.



Now tighten clamp at OE coupler and tube using 5/16" nut driver. Connect MAF sensor and temp sensor.



Install air filter and tighten using 5/16" nut driver.



Place the included CARB EO Sticker on or near the intake system on a smooth, clean surface. E.O. identification label is required in passing the Smog Check Inspection. Your installation is now complete. Check all clamps and connections. Periodically check all clamps and hoses. Thank you for choosing aFe!