

# Hellwig PRODUCTS.com

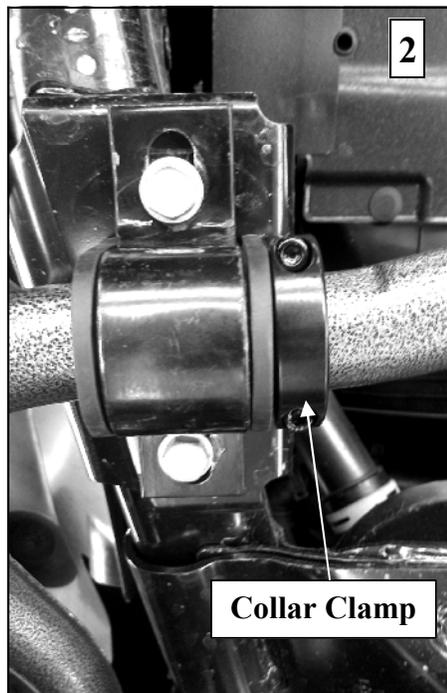
559-734-7451 800-367-5480 TechSupport@HellwigProducts.com

## INSTALLATION INSTRUCTIONS

### FRONT STABILIZER BAR

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



**SAFETY:** BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

**NOTE:** TO EASE INSTALLATION AND TO PROPERLY ADJUST THE BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY THE FRAME.

**NOTE:** THIS SWAY BAR IS DESIGNED TO REPLACE THE FACTORY INSTALLED SWAY BAR AND REUSES THE FACTORY SUPPLIED END LINKS.

# Hellwig PRODUCTS.com

559-734-7451 800-367-5480 TechSupport@HellwigProducts.com

1. Remove the factory installed anti sway bar and the mounting hardware, leaving the end links attached to the control arms. Do not discard the hardware as some of it will be reused.
2. Lubricate and install the D-shaped poly bushings on the new sway bar in the same location that the bushings were on the factory sway bar.
3. Position the U-plates over the D-shaped poly bushings and attach using the factory bolts and washers. See Photo 2.
4. Reattach the end links to the sway bar reusing the factory hardware. See Photo 3.
5. Center the bar and tighten the frame bolts to 25-30 ft-lb.
6. Attach collar clamps to the bar touching the outside face of the D-Bushing to prevent side to side movement. See Photo 2.
7. Re-check your installation, check for clearance on all undercarriage components; wiring, exhaust, springs, fuel and brake lines.
8. Turn wheels full lock left and then right, check for clearance on tires, wheels and steering components.
9. After one week of driving recheck your installation. Re-check on regular basis thereafter.

## **MAINTENANCE AND INSPECTION:**

Your Hellwig Suspension Product is built to last, however it requires routine inspection. Inspect your Hellwig installation by looking for secure hardware, fittings and snug brackets/bushings. If you do not perform this inspection, have your professional mechanic inspect as described.

**ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM**

Hellwig Products Company, located in Visalia, California was founded in 1946 with solutions for load control of loaded passenger cars. The family operated company produces components for trucks, RVs, muscle cars and military vehicles. Hellwig is ISO9001 certified and is proud to develop, test and manufacture products in the USA.