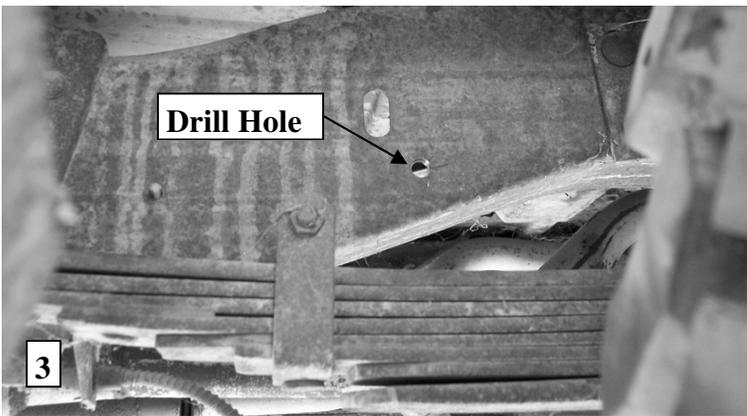


Hellwig PRODUCTS.com

559-734-7451 800-367-5480 FAX 559-734-7460

INSTALLATION INSTRUCTIONS Adjustable Rear Sway Bar

Thank you for purchasing a quality Hellwig Product.
PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING
YOUR INSTALLATION



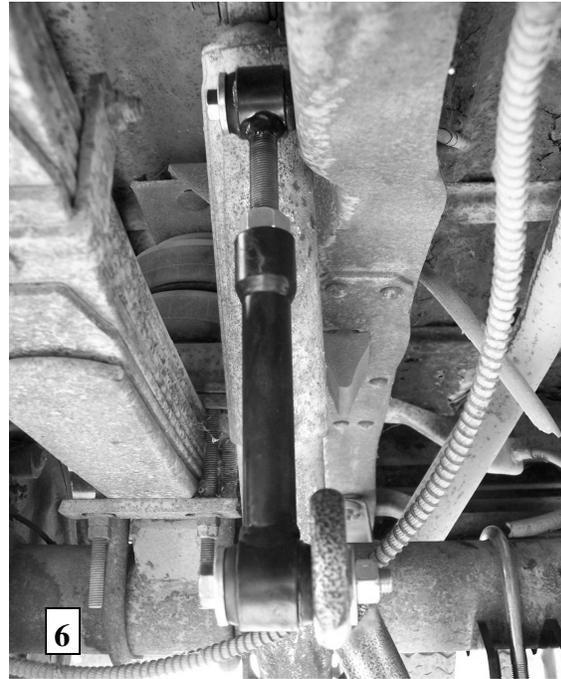
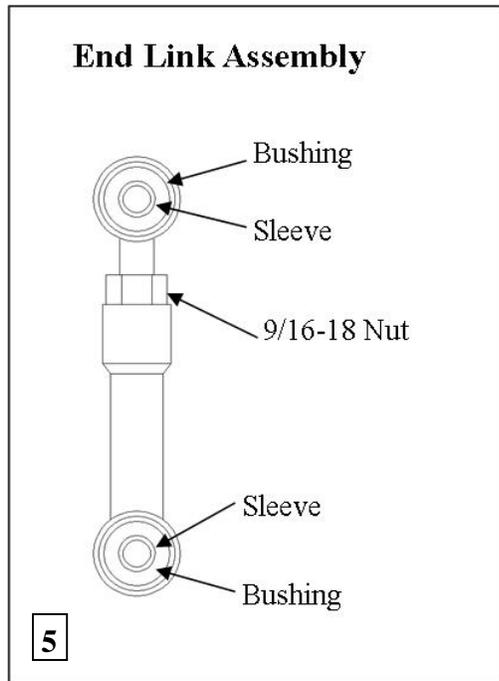
TORQUE TABLE

Bolt Size 3/8" — 35 ft lbs * Bolt Size 7/16" — 45 ft lbs * Bolt Size 1/2" — 65 ft lbs * Bolt Size 9/16" — 90 ft lbs

SAFETY: BEFORE BEGINNING INSTALLATION BE SURE TO SET THE PARKING BRAKE AND CHOCK THE FRONT WHEELS.

NOTE: TO PROPERLY ADJUST THE BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION AS IF DRIVING DOWN THE ROAD.

NOTE: THIS KIT REQUIRES DRILLING THE FRAME RAIL AND POSSIBLE RELOCATION OF FUEL AND BRAKE LINES. INSTALLER MUST ENSURE THAT THE SWAY BAR KIT WILL NOT INTERFERE WITH ANY FUEL OR BRAKE LINES OR HOSES.



1. Ensure that the vehicle is secure and stable before working under the vehicle.
2. If vehicle is equipped with factory rear sway bar, remove factory rear sway bar.
3. Apply lubricant on inside of D-Shaped bushings and assemble around anti-sway bar on the shoulders on both sides as shown in Photos 1 and 2.
4. Position the bar underneath the rear axle with the center hump clearing the differential housing and angled down as shown in Photo 2.
5. Mount anti-sway bar using U-bolts, saddle brackets and U-plates shown in Photos 1 and 2. Leave loose to allow for adjustment later.
6. Lubricate and install hourglass bushing into end of end link components, then lubricate and install metal sleeve. See Figure 5.
7. Assemble end link as in Figure 5 and attach to middle hole of the sway bar (we recommend starting on the outer hole, the middle hole is just for measurement).
8. Swing the sway bar arms up until they are parallel to the ground and the end link is vertical. Use a center punch or pen to mark the center of the end link hole on the frame.
9. **BEFORE DRILLING ANY HOLES IN THE RAIL—RELOCATE AND/OR PROTECT ANY FUEL OR BRAKE LINES THAT MAY INTERFERE WITH THE DRILL BIT OR SWAY BAR INSTALLATION.**
10. Drill 7/16" holes into both sides of the frame as shown in Photo 3.
11. Install end links as shown in Photo 6. Leave loose to allow for adjustment later.
12. Once end links are bolted into frame, adjust end link to ensure the arms are parallel to the ground. Also ensure that the outside of the coined ends of the bar are flush with the outside of the frame and the bar is centered.
13. Once everything is oriented correctly, tighten everything following torque table on Page 1 and double nut the U-bolts as shown in Photo 4.
14. Bounce the rear of the vehicle and check clearances between the bar and any suspension components, wires, fuel lines, exhaust, etc. Test drive the vehicle and recheck installation. Recheck periodically thereafter.
15. The furthest out hole is the softest setting for the sway bar, moving the end link to the inner holes will increase roll stiffness. We recommend starting on the outermost hole until you become accustomed to the new handling characteristics and then adjusting to fit your driving style.