

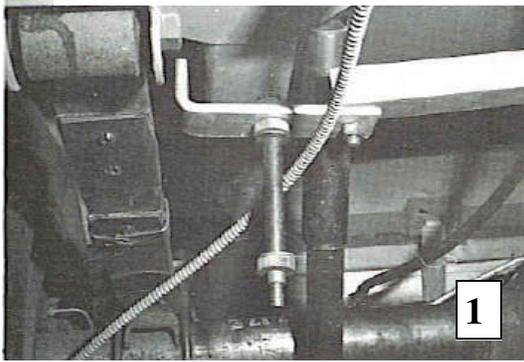
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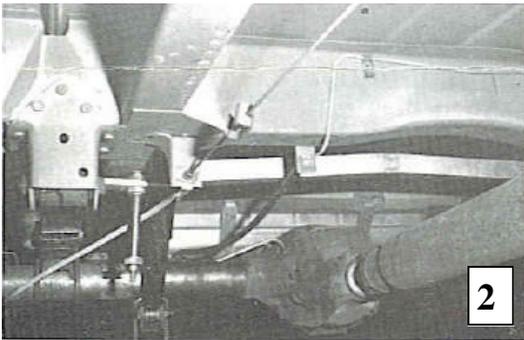
## INSTALLATION INSTRUCTIONS REAR STABILIZER BAR

Thank you for purchasing a quality Hellwig Product.

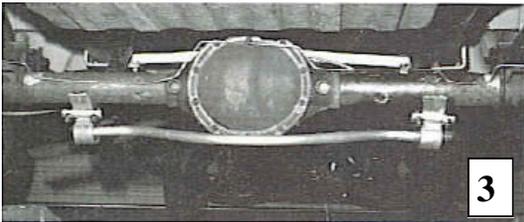
PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



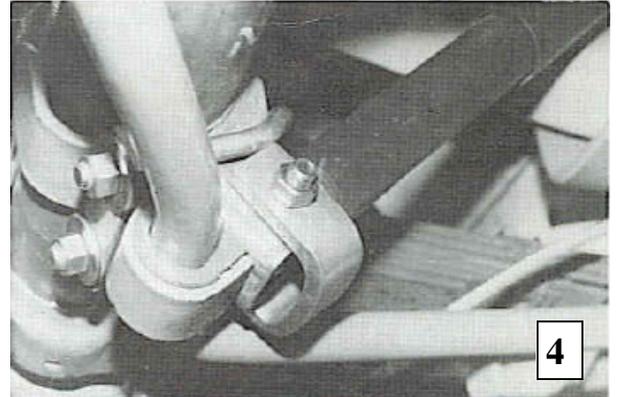
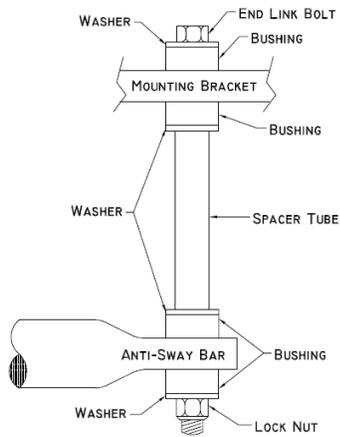
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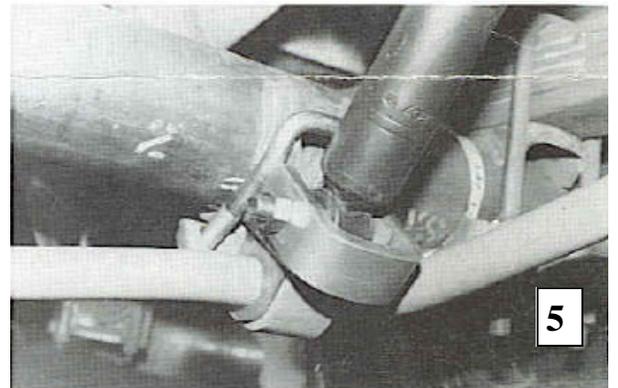
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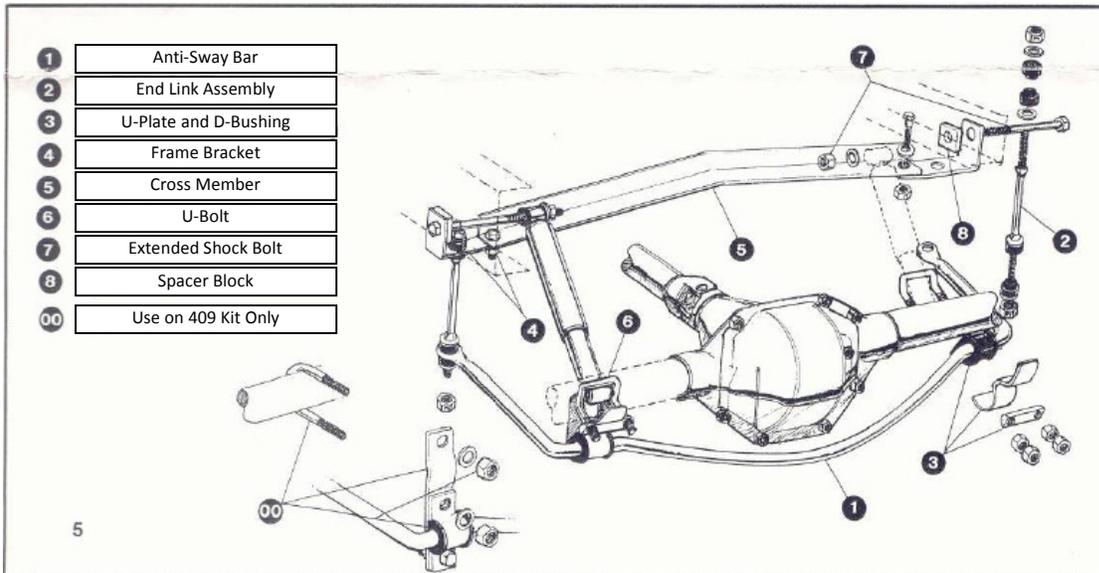
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**SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.**

**NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST THE BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY THE FRAME.**

**NOTE: THIS KIT MAY INCLUDE LOCK NUTS WHICH REQUIRES TIGHTENING WITH A WRENCH AFTER BEING STARTED BY HAND.**

## TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.-5/8"=120 ft. lbs.

1. Install one end of the end link on frame brackets. Assemble as shown in diagram on previous page.
2. Remove upper shock bolt from frame and install 90° frame brackets. Replace shock bolt with longer bolt provided. End link and 90° frame bracket should be near vertical with the floor. Photo 1.
3. Install angle support across frame. Secure to 90° frame brackets, use 1/2" x 1-1/2" bolts. Photo 2.
4. Assemble end link on sway bar and frame bracket and position in place. See diagram on previous page.
5. Remove the lower shock bolts on both sides. Install the U-shape U-bolt retainer and new cap screws as shown in Photo 5. Tighten to 80 ft-lbs. Lubricate the inside and slip large poly bushing over sway bar as shown in Photos 3,4, and the diagram. Place U-bolts on lower shock brackets above retainer and under axle, Photo 5. Install sway bar clamp and cross bar, Photos 3, 4, 5 and the diagram. Leave nuts finger tight.
6. Position entire sway bar assembly so end link is near a straight up and down position. Tighten nuts on cross bars securely.
7. Bounce the vehicle and check for clearance on all undercarriage components. Be sure all nuts and bolts are securely fastened and double nuts used where necessary or provided.
8. Recheck your installation, look for clearance between gas lines, exhaust pipes, brake lines, wiring, etc. After one week of driving check your installation and periodically thereafter.

**ATTENTION INSTALLER: BE SURE THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS AND THE WARRANTY FORM.**