



## Installation Guide for 07-13 GMC Sierra Headlights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrivalled innovative technology. This installation guide takes you through the step-by-step process of installing your new **ALPHAREX HEADLIGHTS** for your 2007-13 GMC Sierra

**DO NOT USE DIELECTRIC GREASE!**



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*Disclaimer: This installation article is a tutorial guide. By reading this article, you agree it is for reference only and AlphaRex USA and its distributors make no guarantee on the finished results. Under no circumstances whatsoever shall AlphaRex USA nor its distributors be liable for any damage, misuse or personal injuries. If you do not fully understand the installation procedure, it is highly recommended that you seek help from professional mechanics to do the installation.*

# PART I REMOVE HEADLIGHTS

## INSTALLATION TOOLS

PREPARE THESE TOOLS FOR INSTALLATION



Metal Panel Popper



Flat Screwdriver



Pliers



1/4 Ratchet



1/4 Extension

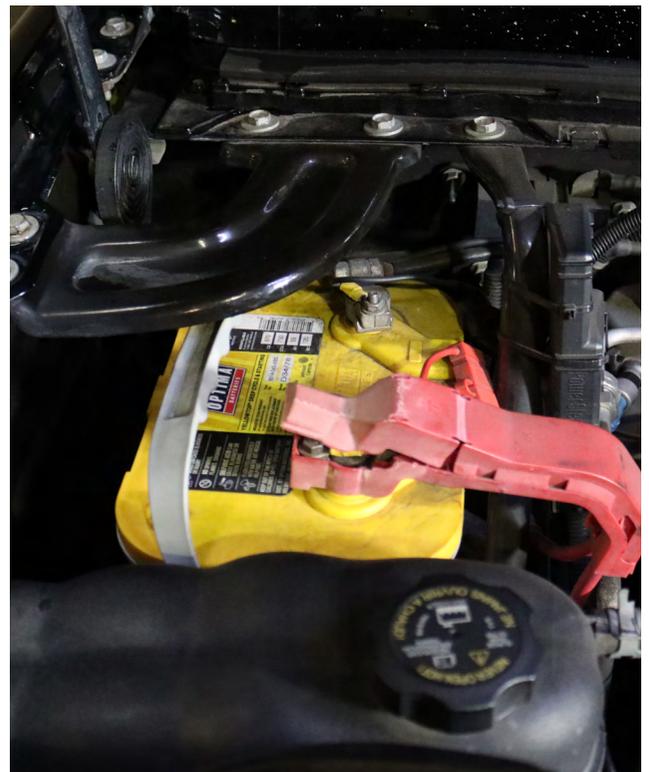
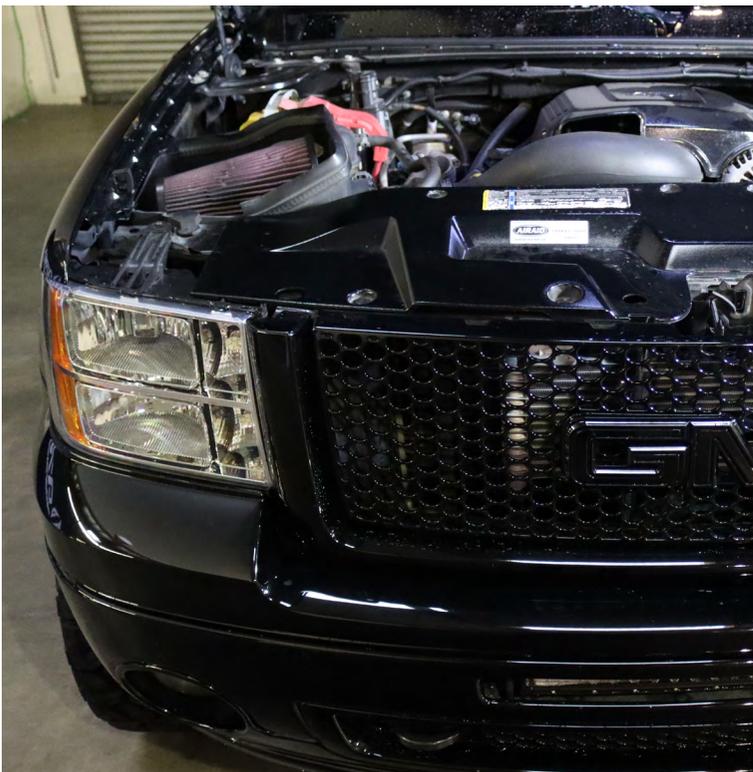
10mm  
7mm



Socket

## STEP 1. DISCONNECTING THE NEGATIVE BATTERY TERMINAL

Whenever working on your vehicle, always start by disconnecting the negative battery terminal.



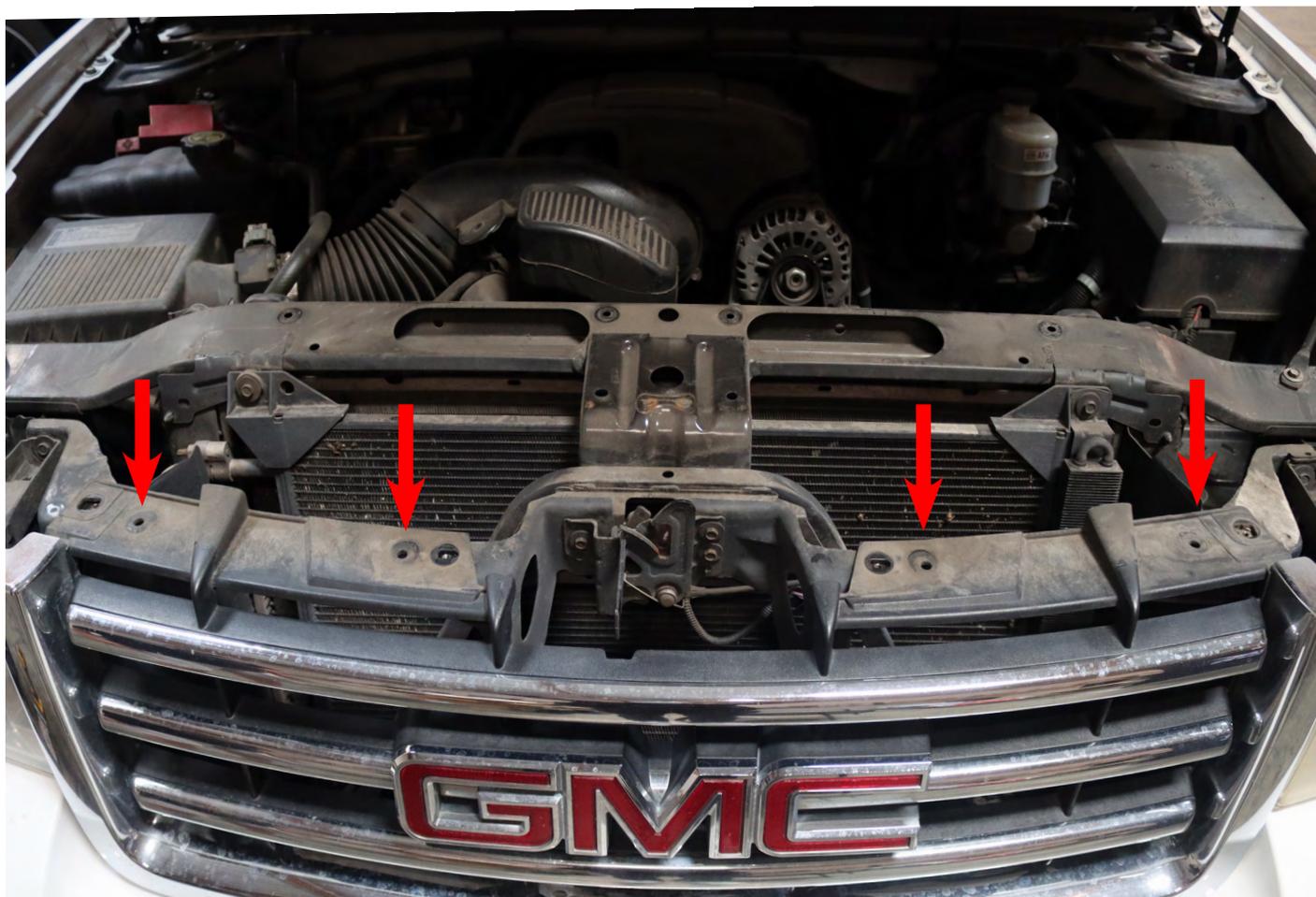
## STEP 2. REMOVE THE RADIATOR SHROUD

Begin by removing the plastic push pins that are securing the radiator shroud in place.

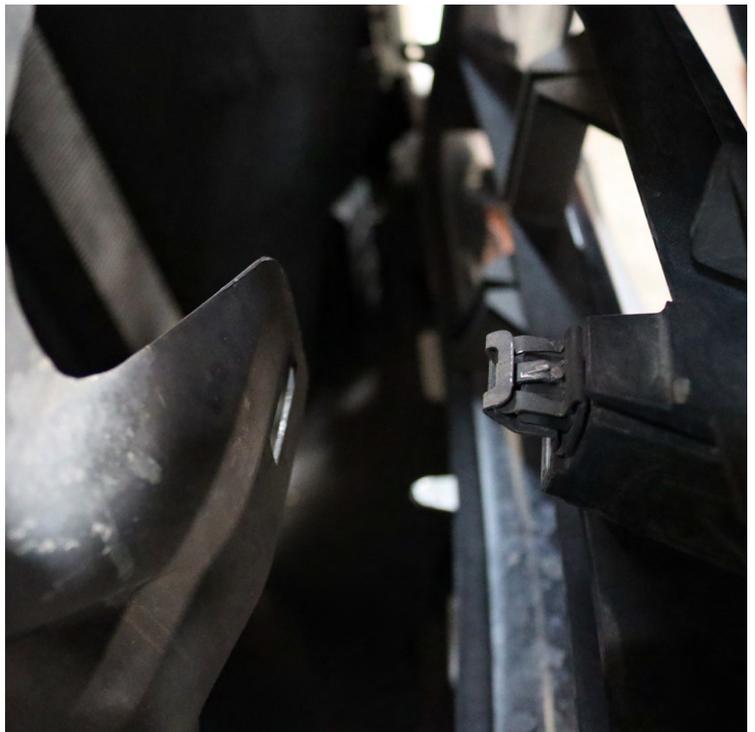


## STEP 3. REMOVE THE GRILLE

Take out the four 10mm bolts from the top of the grille.

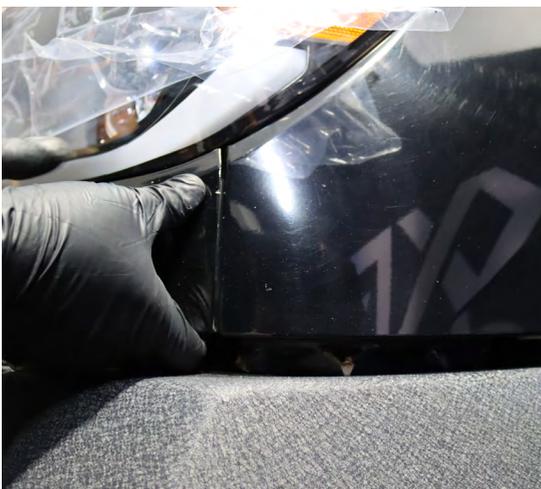


Afterward, use pliers to compress the four metal clips and pull outward to release the grille.



#### **STEP 4. REMOVE THE UPPER BUMPER**

Detach the bumper panel by removing the two 7mm screws from each side. Gently pull the panel outward for removal, and set it aside for later re-installation.



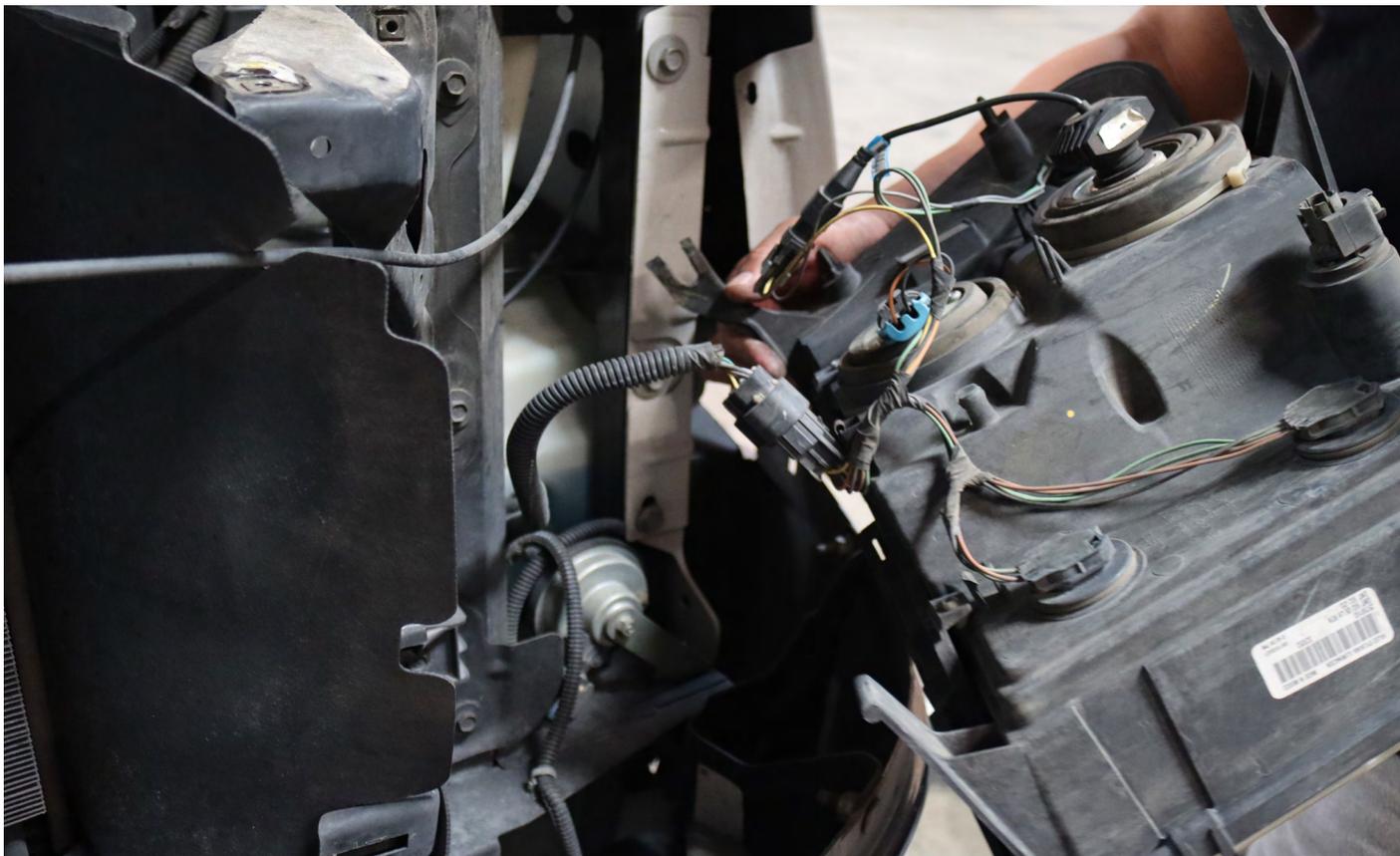
## STEP 5. REMOVE THE HEADLIGHT BOLTS

To remove the headlight, you need to take out three 10mm bolts. Remove two bolts from the top and use an extension to reach and remove one bolt through the fender liner. Repeat the same steps for the other side.



## STEP 6. REMOVE THE HEADLIGHTS

Disconnect the headlight sockets and gently pull the headlight assembly outward from your truck. Repeat the same steps for the other side.

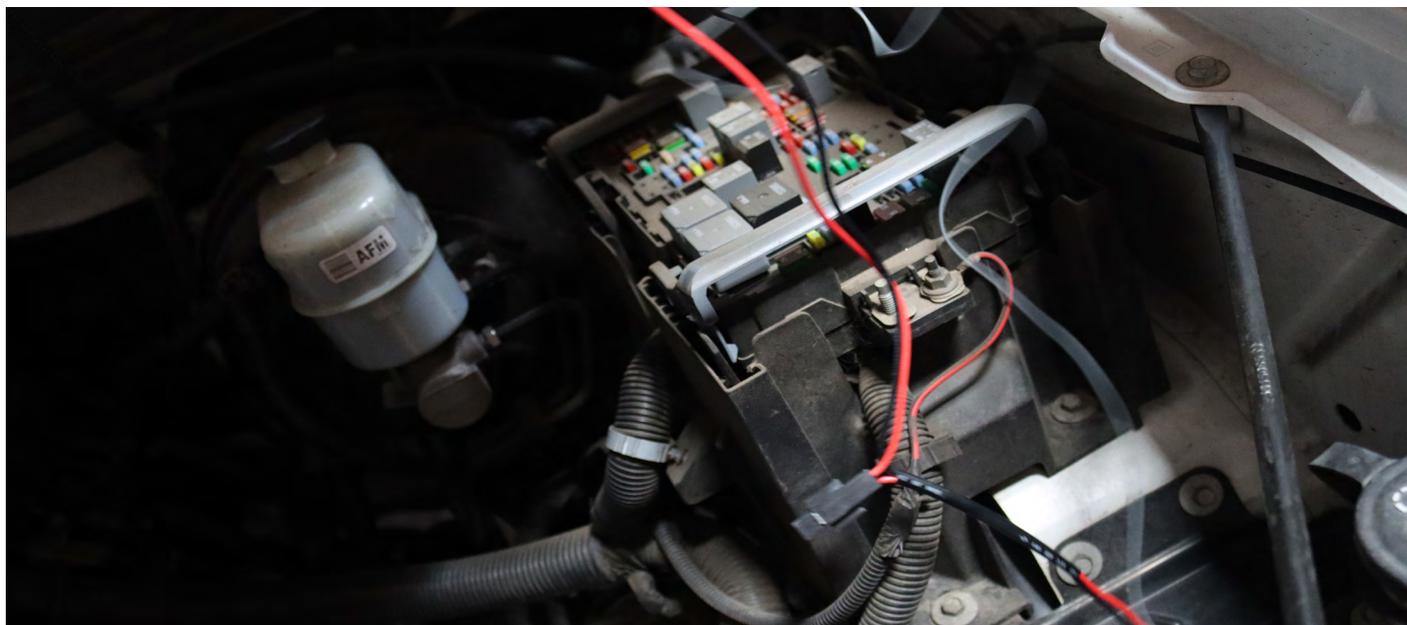


## PART II INSTALL HEADLIGHTS



### STEP 1. ROUTE THE DRL HARNESS AND TAP THE FUSE

Start routing the DRL (Daytime Running Light) wires from the driver's side, which is closest to the battery and fuse box. Connect the red wire to the battery's positive terminal and the black wire to the battery's negative terminal.



To enable daytime functionality for the DRL, connect the grey wire by tapping it into the specified fuse #48 (10A).



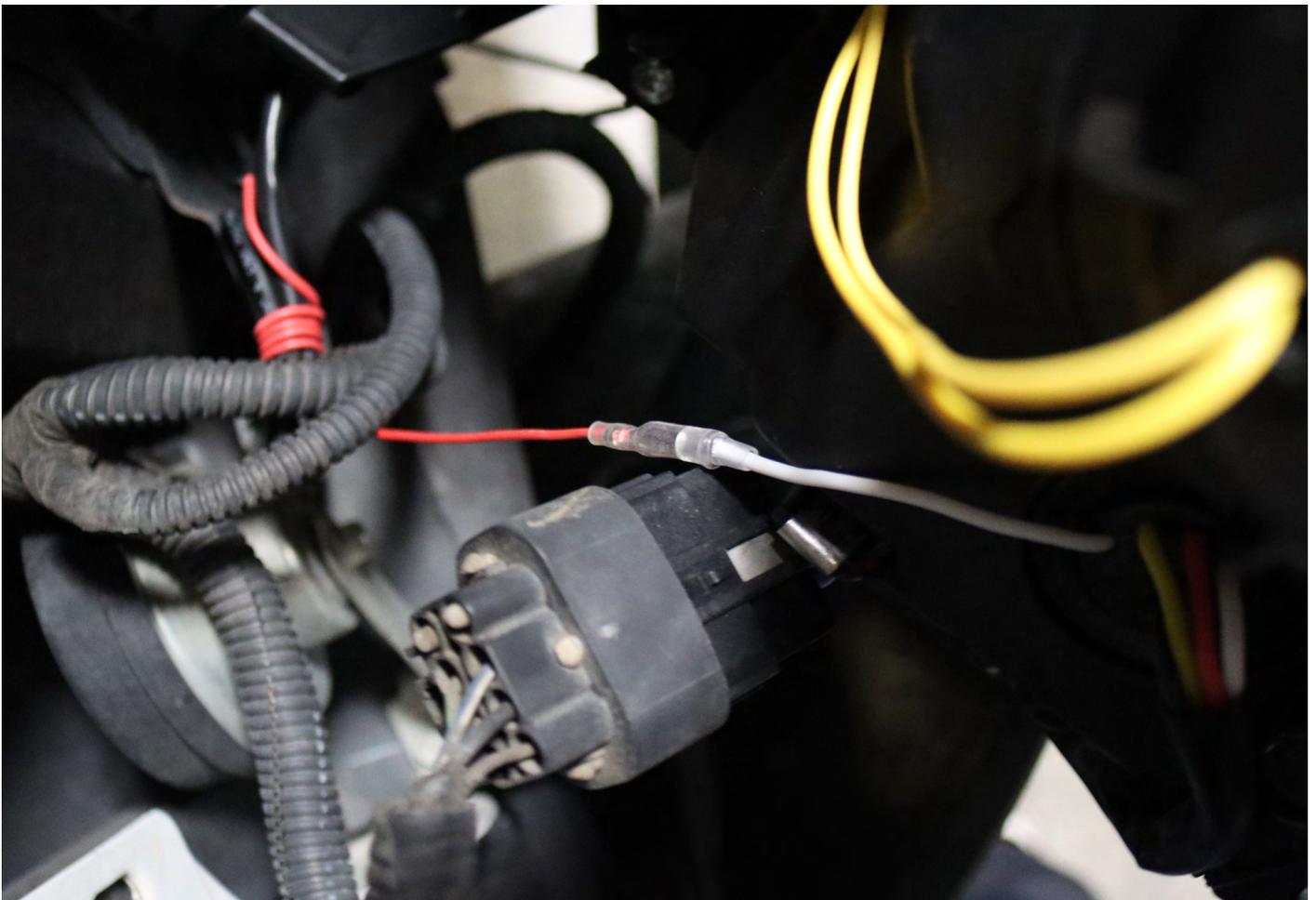
After tapping into the fuse, proceed to route the DRL harness wire to the other side of the headlights.



## STEP 2. PLUG THE SOCKETS

Connect the DRL wires and sockets to the new ALPHAREX headlights.

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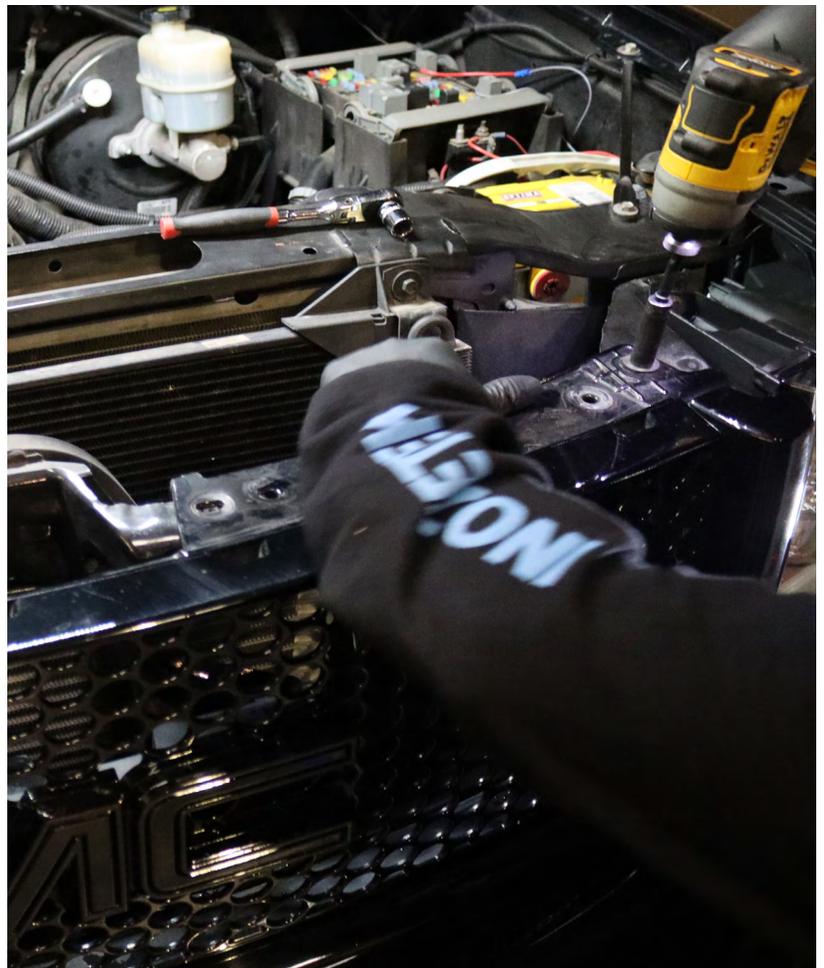
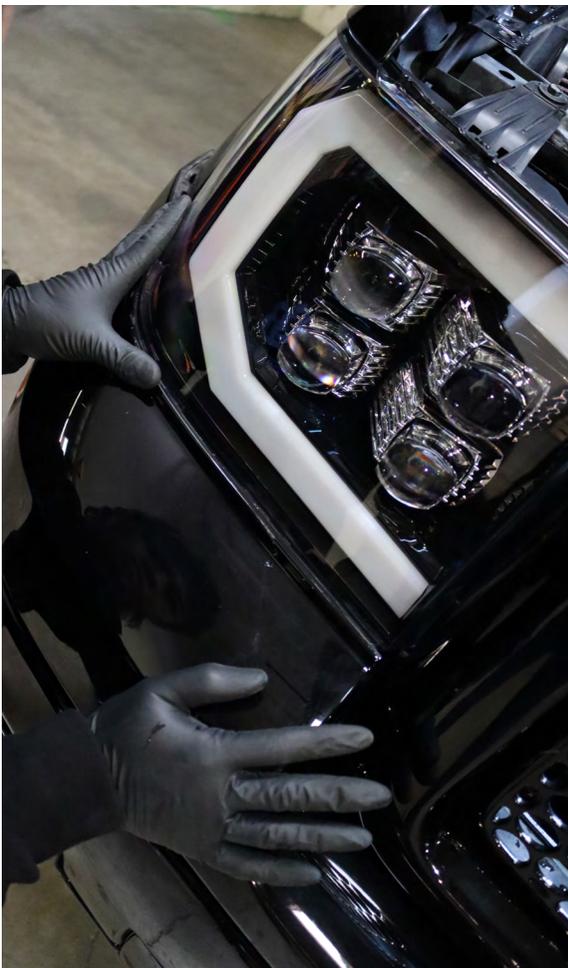
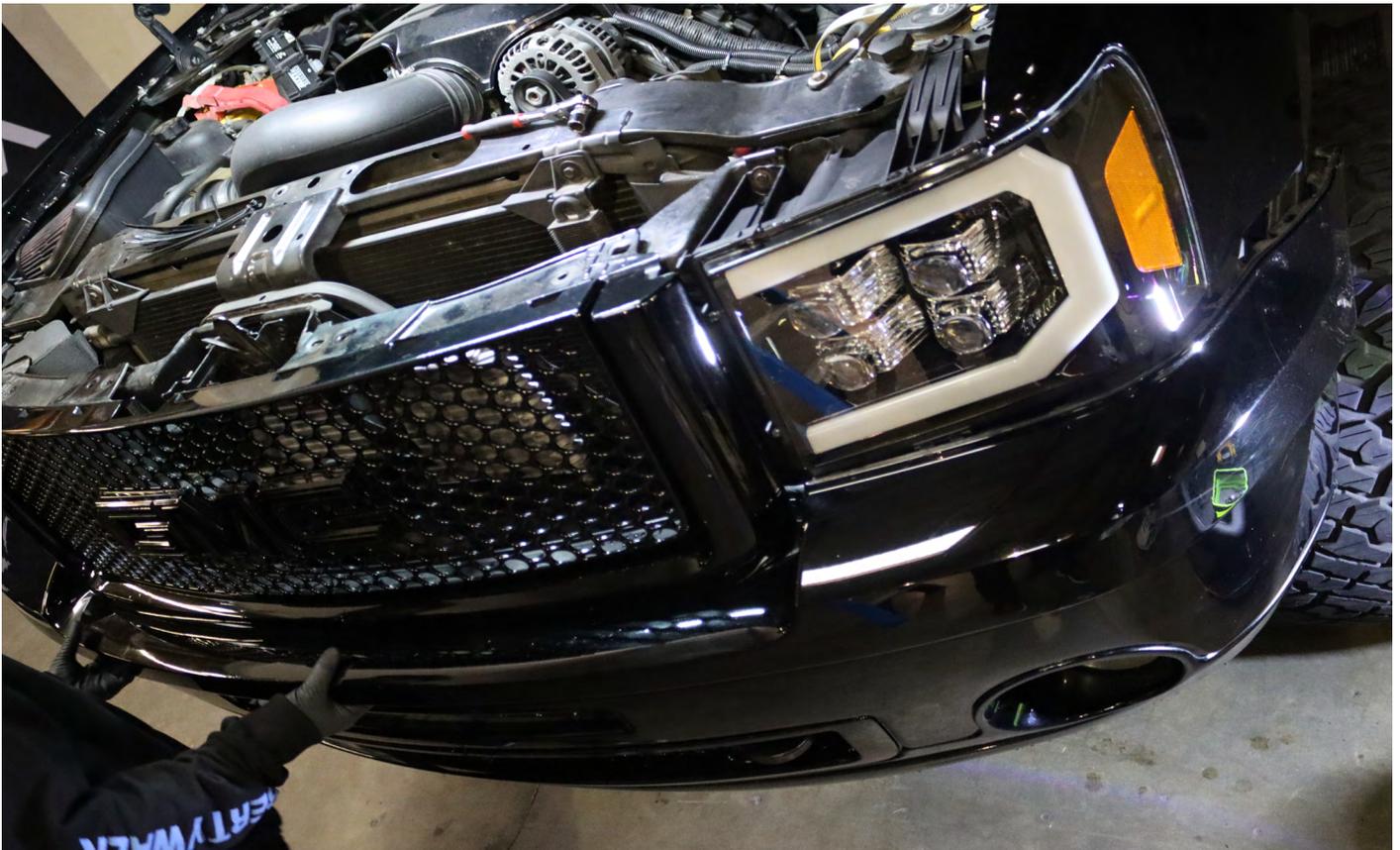


### STEP 3. SECURE THE HEADLIGHTS

Position the new headlights onto the truck and secure all the headlight bolts. Repeat the same process for the other side of the headlights.



To complete the installation, reverse the process of removing the bumper and grille. Follow the previous steps in reverse order for reassembly.



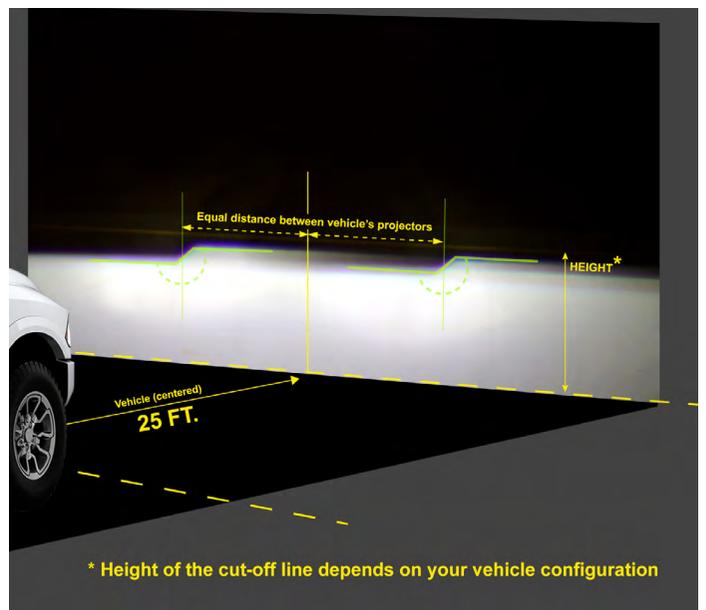
## STEP 4. TEST THE HEADLIGHT FUNCTIONS

Test the functions of your ALPHAREX headlights to ensure everything works properly.



## STEP 5. ADJUST HEADLIGHT LEVEL

Once everything has been tested, aim your ALPHAREX headlights by parking 25ft from a wall and level the headlight evenly.



## STEP 6. COMPLETE INSTALLATION

Congratulations! You have completed the installation for ALPHAREX **2007-13 GMC Sierra HEADLIGHTS.**

