

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®



**WARNING:** This product contains a chemical known to the State of California to cause Cancer and Reproductive Harm. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

## 2009-2014 FORD F-150 TRADITIONAL STYLE FLARES

### PRIOR TO INSTALLATION

- A) Install the flares according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, Superglue, or similar products on the hardware or the flares. *Install flares on cleaned vehicle surfaces.*
- B) **Fit:** Verify the fit of the flares to vehicle prior to installation (some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) **Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high-quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) **Performance:** Using larger tires may increase the area required to turn the vehicle. Some tire/rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) **Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) **Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing flares. Spray inner fender wells with undercoating **AFTER** flare attachments have been completed.
- G) **Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H) **Care & Cleaning:** Fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

### TOOLS FOR EASY INSTALLATION:

- Soft Cloth or Alcohol Wipe
- Utility Knife
- Ratchet Wrench
- 7/32" Socket
- 10mm Socket
- #2 Phillips Screwdriver
- Pry Tool
- Grease Pencil
- Awl

**PLEASE READ:** Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Manufacturer is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

**LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS:** To claim warranty you must provide Proof of Purchase.

## INCLUDED IN HARDWARE KIT:

1.



Push-In Pocket  
Hardware, Brushed  
Metal  
44 pcs

2.



Push-In Pocket  
Hardware, Black  
44 pcs

3.



"S" Spring Clip  
2 pcs

4.



Short "U" Clip  
2 pcs

5.



Long "U" Clip  
8 pcs

6.



Foam Tabs  
10 pcs

7.



Short Serrated-Flange  
Screw  
2 pcs

8.



Truss Head Screw  
10 pcs

9.



Plastic Retainer  
6 pcs

10.



Wiper Style Edge  
Trim  
334 inches



### IF YOU PURCHASED GLOSSY BLACK FLARES (CODE "RCGB"):



Prior to beginning installation process, peel the protective liner from each plastic piece included in the flare kit – all flares and inner pieces.

NOTE: It will be difficult to remove liner once edge trim and hardware are installed.

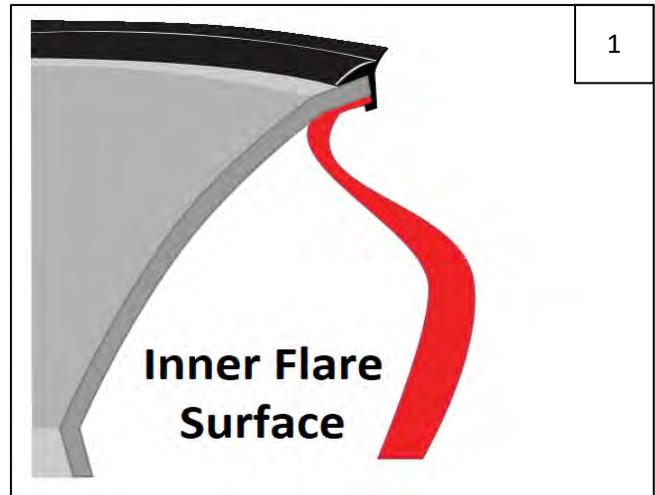
Once liner is removed, take care not to scratch flare surfaces. If flare needs to be cleaned, wipe gently with a clean soft cloth.



## SECTION 1: EDGE TRIM INSTALLATION

Peel 2-3 inches of red vinyl backing away from supplied edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the side of the vehicle).

Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare. Trim edge trim flush with ends of flare.



## SECTION 2: PUSH-IN POCKET HARDWARE INSTALLATION



Peel liner from tape on Push-In Pocket Hardware (brushed metal or black as preferred). NOTE: There will be extra Push-In Pocket Hardware.



Insert Push-In Pocket Hardware into each flare pocket hole (on outer flare surface, 8 places each front flare, 9 places each rear). Push in to engage clip and tape adhesion.

### SECTION 3: FRONT FLARE INSTALLATION



Using a 7/32" socket, remove 3 factory bolts from wheel well. Retain all bolts for reinstallation. NOTE: If you have aftermarket mudflaps, these will need to be removed (and screws retained) prior to flare installation.



Place a supplied Short "U" Clip over existing factory hole at top of wheel well. Use an awl to center clip over hole.



Short "U" Clip location.



Line up center hole in the Inner Bracket with clip installed in Step 5. NOTE: Driver's side Inner Bracket is marked with an "LF" and the passenger's side Inner Bracket is marked with an "RF".



Using a Phillips screwdriver, start a supplied Truss Head Screw through center hole in Inner Bracket and into clip installed in Step 5.



Using a 7/32" socket, reinstall two of the factory bolts through the forward and rearward most holes in the Inner Bracket and into factory holes in fender.



10

Position flare on fender and use a grease pencil to mark the forwardmost hole location.



11

Peel backing from Supplied Foam Tab. Center Foam Tab over mark made in Step 10.



12

Slide a supplied "S" Spring Clip over foam tab.



13

Reposition flare on fender and install three supplied Plastic Retainers through holes indicated by arrows.



14

Install a supplied Short Serrated Flange Screw through forwardmost hole and into clip installed in Step 12.



15

Install a factory bolt through rearmost hole in flare and into factory hole. Apply pressure to flare towards vehicle body and tighten all fasteners.

## SECTION 5: REAR FLARE INSTALLATION



16

Using a 10mm socket, remove factory fastener at lower front of wheel well. Retain for reinstallation.



17

Position flare on fender, holding off vehicle body slightly. Use a grease pencil to mark four holes in flare on fender lip. Holding flare slightly off fender will help with marking the fender lip.



18

Hole locations.



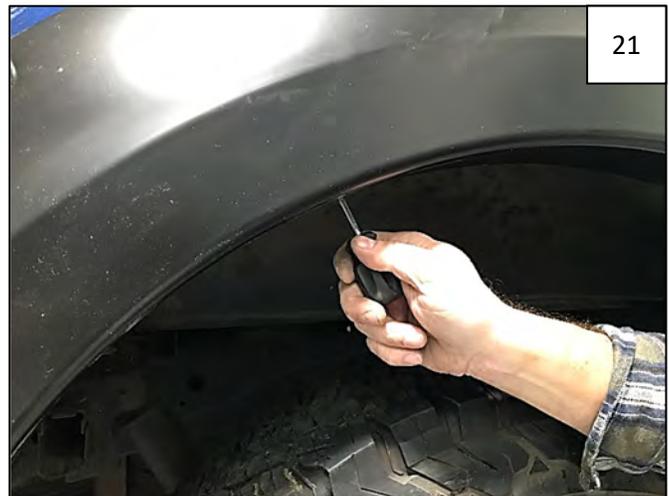
19

Peel backing from supplied Foam Tab. Center a Foam Tab over each mark made in Step 17.



20

Slide a supplied Long "U" Clip over each Foam Tab.



21

Reposition flare on fender and start 4 supplied Truss Head Screws through holes and into clips.



Using a 10mm socket, reinstall foremost factory bolt through flare and into fender.



Apply pressure to flare towards vehicle and tighten all fasteners.