

# PART NOS. 25950, 25955 25960, 25965

## Instruction Sheet HD Rear Lower Control Arms

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Plan Ahead - Read All Instructions BEFORE installing part.**

**Note:** *For ease of installation, replace ONE ARM AT A TIME! It is not necessary to raise vehicle if one arm is installed at a time, but if arms are bent, it may be difficult to line up the bolts with this method. It is helpful to replace the most bent arm first!*

1. **25950 only:** Remove bolt holding parking brake cable to OE arm.
2. Remove bolts from both ends of OE arm and remove arm.
3. Install SPC arm with booted xAxis™ joint toward front of car. **25950 only:** Park brake cable bracket should face center of vehicle.
4. Torque control arm bolts to factory specification.

**Note:** Bolt through bushing end of arm should **ONLY** be torqued at normal ride height, with vehicle weight sitting fully on tires.

5. **25950 only:** Use provided fastener to secure parking brake cable to bracket on SPC arm. Torque to 19 ft-lb (26Nm). Be careful not to over-tighten.

**Always check for proper clearance between suspension components and other components of the vehicle.**



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