

PART NO. 25945

Instruction Sheet HD Rear Lower Control Arms

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part.

Note: For ease of installation, replace ONE ARM AT A TIME! It is not necessary to raise vehicle if one arm is installed at a time, but if arms are bent, it may be difficult to line up the bolts with this method. It is helpful to replace the most bent arm first!

1. Remove bolts from both ends of rear lower OE arm and remove arm.
2. Install SPC arm with booted xAxis™ joint (smaller end) bolted to axle.
3. Torque control arm bolts to manufacturer's specification.

Note: Mounting bolt at bushing end of arm should ONLY be torqued with vehicle at normal ride height, with vehicle weight sitting fully on tires.

Always check for proper clearance between suspension components and other components of the vehicle.



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