PART NO. 13415 Instruction Sheet JEEP REPLACEMENT REAR ARMS

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions <u>BEFORE</u> installing part.

Note: For ease of installation, do ONE ARM AT A TIME!

- Remove lower control arm bolts from both ends of OE arm and remove arm.
- Install SPC arm with xAxis[™] joint forward and bent tube oriented towards centerline of vehicle. (Away from tire for added clearance.)

NOTE: xAxis joint will be end closer to bend.

3. Reinstall control arm bolts and torque to factory specification with vehicle at curb height.

Always check for proper clearance between suspension components and other components of the vehicle.



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