

**GM CAMBER/CASTER KIT**

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*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

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1. Remove the tire and wheel assembly.

**NOTE: Remove the lower shock bolt for easier installation on 4WD models.**

2. Remove the OE upper control arm bolt.

**NOTE: For easier installation, remove and replace only one bolt at a time.**

3. Remove the spot welded washers and grind off the excess weld.

**NOTE: Some vehicles may have slugs that can be removed with an air chisel and others may require the use of punch P/N 74910 to elongate one of the two holes in the mounting bracket.**

4. Install the cam bolt through the mounting bracket and upper control arm. The washers should be installed between the bracket and the cam. Install the nut and tighten just enough to allow the cam to rotate.

5. Remove and replace both upper control arm bolts per side as specified above then replace the tire and wheel assembly.

6. Adjust the cam bolts from the bolt head side of the bolt to the desired caster/camber settings.

7. While holding the cam bolts from rotating, torque all nuts to manufacturers' specifications.



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