



FORD 2021-UP Bronco 2 /4 Door BA2 Step

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.

KIT CONTENTS:

- 41008 / 2 Door**
- Step Rails x2**
- Driver Side Step Bracket x2**
- Pass Side Step Bracket x2**

KIT CONTENTS:

- 41007 / 4 Door**
- Step Rails x2**
- Driver Side Step Bracket x3**
- Pass Side Step Bracket x3**

TOOLS NEEDED:

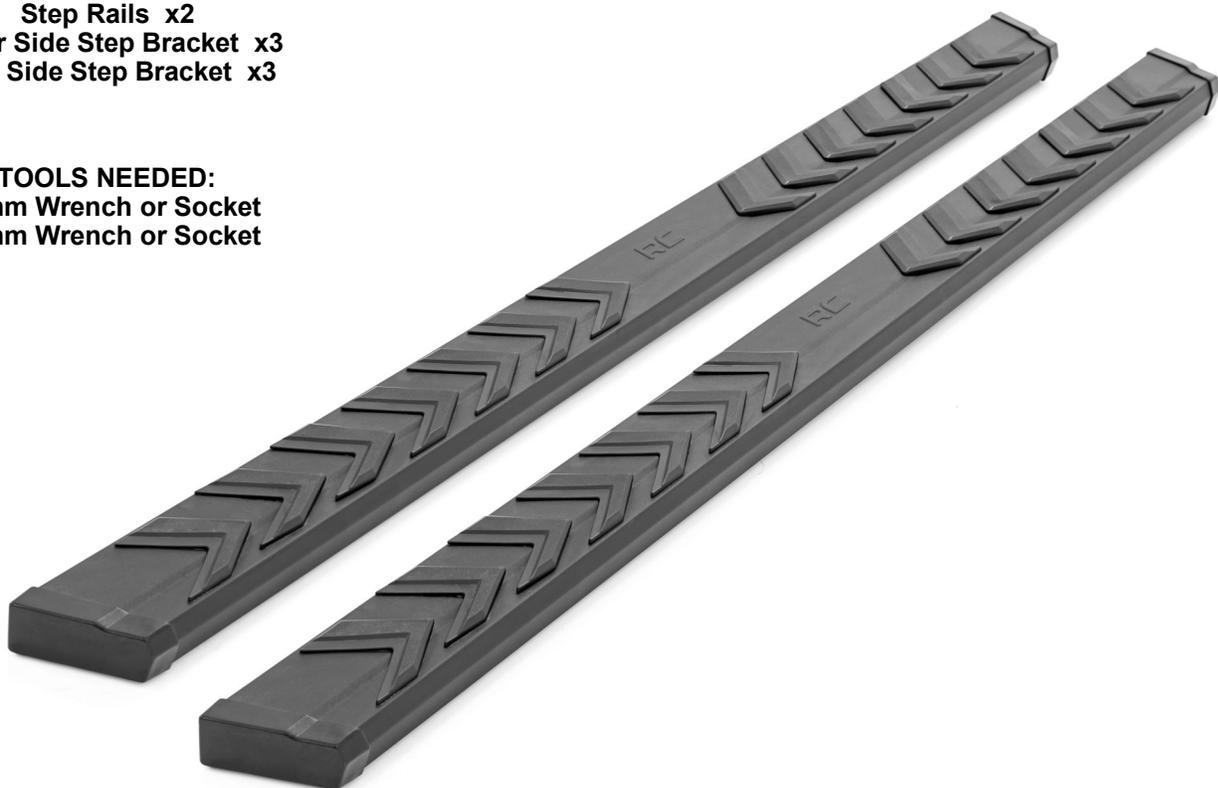
- 10mm Wrench or Socket**
- 13mm Wrench or Socket**

HARDWARE INCLUDED:

- 41008 / 2 Door**
- 10 x 30mm Hex Bolts x8**
- 10mm x 27mm Flat Washers x8**
- 10mm Lock Washers x8**
- 8mm Double Bolt Plates x4**
- 8mm x 24mm Flat Washers x8**
- 8mm Hex Nuts x8**

HARDWARE INCLUDED:

- 41007 / 4 Door**
- 10 x 30mm Hex Bolts x12**
- 10mm x 27mm Flat Washers x12**
- 10mm Lock Washers x12**
- 8mm Double Bolt Plates x6**
- 8mm x 24mm Flat Washers x12**
- 8mm Hex Nuts x12**



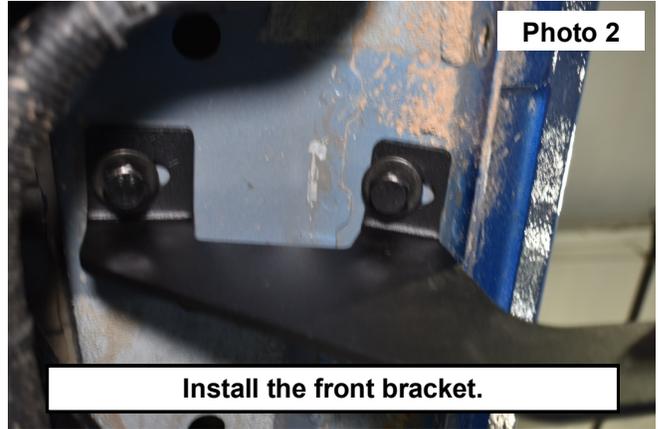
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

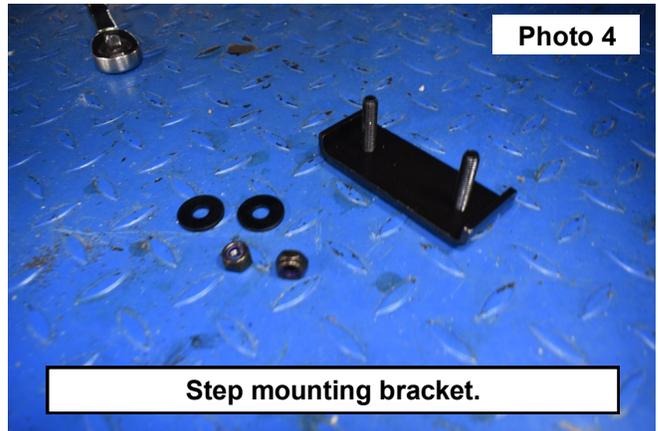


INSTALLATION INSTRUCTONS

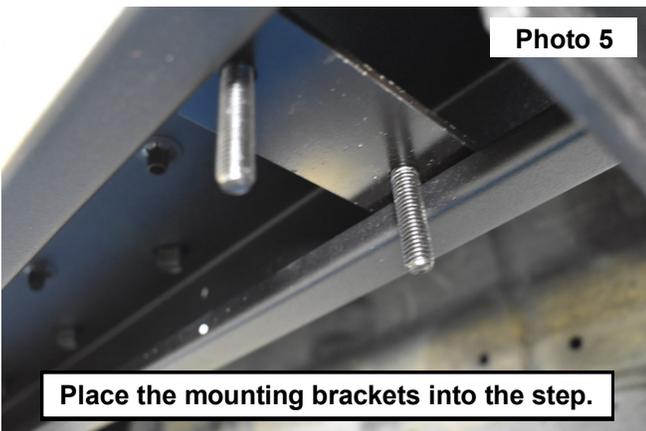
1. Remove the OE steps if installed or clean the threads around the mounting area in the cab. **See Photo 1.**
2. Locate the front cab mount. (Driver side shown) Secure the bracket to the cab mounts using (2) of the supplied Hex head bolts, (2) Flat washers and (2) Lock washers. **See Photo 2.** Do not tighten the brackets at this time.



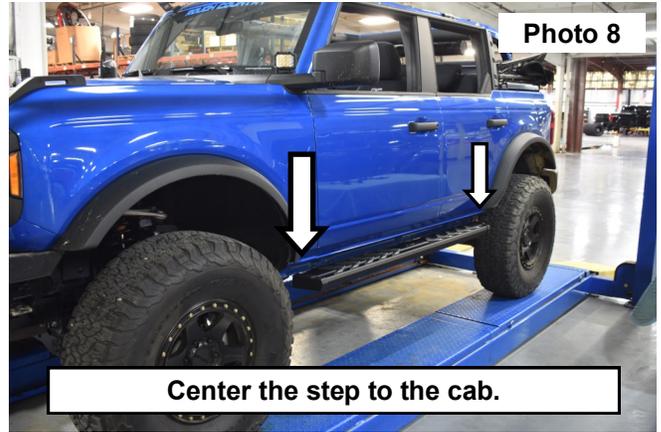
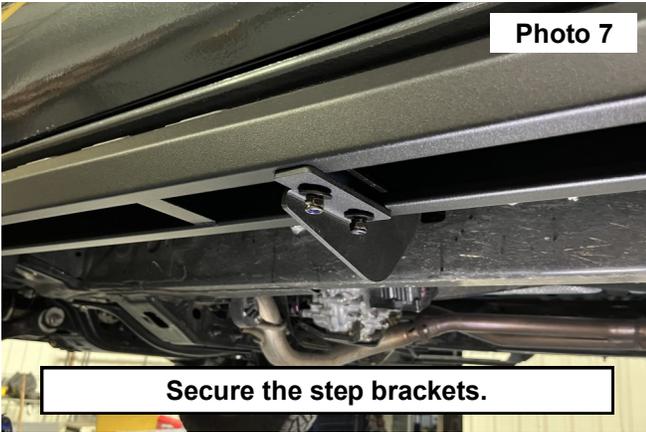
3. Install the center and rear bracket to the vehicle. Secure the brackets to the cab mounts using (2) of the supplied Hex head bolts, (2) Flat washers and (2) Lock washers. **See Photo 3.** Do not tighten the brackets at this time.
4. Locate the step mounting bracket, (2) Flat washers and (2) nylock nuts. **See Photo 4.**



5. Place the (4) mounting brackets into the step. **See Photo 5.**
6. Install the step onto the (4) mounting brackets at the same time placing the studs into the cab mounting brackets. **See Photo 6.**



7. Secure the steps using the supplied (2) Flat washers and (2) nylock nuts. **See Photo 7.**
8. Center the step on the cab of the vehicle. **See Photo 8.**



9. Tighten the cab mount brackets first then tighten the steps to the cab mounts using a 13mm socket. **See Photos 9 and 10.**



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